

CATALOG 2022

THE LIFTING TABLE DOES THE LIFTING,

... PEOPLE OPERATE IT.

LIFTING TABLES & WORK BENCHES HANDLING & LIFTING EQUIPMENT GLUING PRESSES UNDER-TABLE CROSSCUT SAWS ROLLER & MEASURING CONVEYORS

MADE IN GERMANY

www.beck-maschinenbau.com

IMPRINT

Reinhold Beck Maschinenbau GmbH Im Grund 23 | 72505 Krauchenwies | GERMANY Phone +49 (0)7576 962978-0 info@beck-maschinenbau.de www.beck-maschinenbau.com \vec{maschinenbau.com}

🖬 🛛 📾 @beck_maschinenbau

Managing director: Reinhold Beck

State: 06|2022

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<u>PANHANG</u>

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HOKUBEMA



MATERIAL SURCHARGE: For current reasons, we have to point out that all prices may have to be updated again.

PREFACE

REINHOLD BECK MANAGING DIRECTOR

PREVENTION - AN ECONOMIC GAIN

At the foundation of Reinhold Beck Maschinenbau GmbH, Reinhold Beck was convinced that the work processes can be made more effective and safer. The basic idea: With heightadjustable work tables for different body sizes, the dimensions and positioning of the workpieces can be taken into account. Because people are not designed to lift heavy loads or to work in a bent-over posture. Ergonomically, a great workplace usually means first of all investing for the future and improving profitability over a long period of time. With height adjustable tables you can improve ergonomics in the long term and therefor productivity and efficiency in the short term.

Beck Maschinenbau offers a wide range of different options where

Reinhold Jed

REINHOLD BECK MANAGING DIRECTOR

ergonomics is a top priority in product development. Innovative lifting tables, rollers and measuring conveyors, handling equipment, saws and gluing presses. The customer with his wishes, needs and requirements is the focus of our efforts, but a range of appropriate products alone is not enough to achieve this goal. We offer support to our customers in many ways. We will be happy to advise you on the best possible product performance and implementation.

In order to better evaluate your specific needs, we can come to you if required. Our construction department implements your ideas and requirements during the visit into individual product solutions. We would be pleased to assist you in optimizing your workplaces.

OVERVIEW

GENERAL

Behind the scenes – the insight into the world of lifting tables from origin to development and diversity.

<mark>//</mark> P. 001	Introduction Prevention – an economic benefit
<mark>//</mark> P. 004	About the company Reinhold Beck Maschinenbau GmbH Specialist sought and found
<mark>//</mark> P. 005	Why a work table from Reinhold Beck Maschinenbau GmbH
<mark>//</mark> P. 006	Ergonomics at the workplace – saves costs
<mark>//</mark> P. 008	Sustainability
<mark>//</mark> P. 009	Decision factors for the right lift table

LIFT TABLE

Lifting tables from Beck Maschinenbau are characterized by a robust design: Height adjustment even under load.

// P. 010	HS 100 EH
// P. 012 // P. 014	HS 200 Aluminum plate III + HS 200 OPTIONS
// P. 014	HS 300 Standard III
// P. 018	+ HS 300 Standard OPTIONS
// P. 020	CONFIGURED
<u> </u> 1. 020	HS 300 Standard, metal plate FH
<mark>//</mark> P. 021	CONFIGURED HS 300 Standard, without worktop BH
<mark>//</mark> P. 022	HS 300 midi FH
<mark>//</mark> P. 024	+ HS 300 midi OPTIONS
<mark>//</mark> P. 026	CONFIGURED
	HS 300 midi, swivel max FH
<mark>//</mark> P. 027	CONFIGURED HS 300 midi, without worktop BH
<mark>//</mark> P. 028	Healthy at work for life!
	Ergonomic tips for the workplace
<mark>//</mark> P. 030	HS 300 large 🖽
<mark>//</mark> P. 032	+ HS 300 large OPTIONS
<mark>//</mark> P. 037	CONFIGURED
	HS 300 large, without worktop BH
// P. 038	CONFIGURED HS 300 large, worktop multiplex FH
// P. 039	CONFIGURED
	HS 300 large, perforated grid plate multiplex FH
<mark>//</mark> P. 040	CONFIGURED HS 300 large, pull-out system FH
<mark>//</mark> P. 042	CONFIGURED
// F. U4Z	HS 300 large, vacuum FH
// P. 043	CONFIGURED
	HS 300 large, vacuum, perforated grid plate multiplex FH
<mark>//</mark> P. 043	CONFIGURED HS 300 large, vacuum, worktop multiplex FH
// P. 043	CONFIGURED
" 1. 010	HS 300 large, vacuum, perforated grid plate birch multiplex FH
<mark>//</mark> P. 043	CONFIGURED
	HS 300 large, vacuum, worktop birch multiplex FH
<mark>//</mark> P. 044	+ HS 300 large, vacuum OPTIONS
<mark>//</mark> P. 046	HS 500, metal plate, push bar FH
<mark>//</mark> P. 048	+ HS 500 Standard OPTIONS
<mark>//</mark> P. 050	HS 600 FH
<mark>//</mark> P. 052	+ HS 600 OPTIONS
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	HS 600, metal plate BH

<mark>//</mark> P. 056	Flexibility Lifting, lowering, conveying, rotating, tilting, swiveling	
// P. 058	CONFIGURED	
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	HS 1200 large metal plate FH	
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<mark>//</mark> P. 070	CONFIGURED	
	HS 1200 large, System16 steel perforated grid plate BH	
<mark>//</mark> P. 072	CONFIGURED	
	HS 2000 metal plate, push bar 🖽	
<mark>//</mark> P. 074	+ HS 2000 OPTIONS	
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	HS 2000 large metal plate, push bar FH	
<mark>//</mark> P. 078	+ HS 2000 large OPTIONS	
<mark>//</mark> P. 079	CONFIGURED	
	HS 2000 large metal plate BH	

WORK AND ASSEMBLY TABLES

Develop workplaces and assembly areas ergonomically correct with height-adjustable work and assembly tables.

/ P.	080	SUPPORTER & ErgoPlan – award-winning and patented
// P.	082	SUPPORTER AM 500 FH
/ P.	082	SUPPORTER AM 1200 FH
/ P.	084	SUPPORTER AM 400 ESA EH
P.	084	SUPPORTER AM 500 ESA EH
// P.	086	+ SUPPORTER AM 500 + AM 1200, AM 400 ESA + AM 500 ESA OPTIONS
// P.	090	CONFIGURED SUPPORTER AM 500, worktop beech multiplex FH
// P.	091	CONFIGURED SUPPORTER AM 500, breadboard beech multiplex FH
<mark>//</mark> P.	092	CONFIGURED SUPPORTER AM 500 Perfect, perforated birch plywood, HPL- coated on both sides FH
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// P.	096	NEW! SUPPORTER AM 500-Flexx
/ P.	096	NEW! SUPPORTER AM 1200-Flexx FI
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<mark>//</mark> P.	100	CONFIGURED SUPPORTER AM 500, 360° Rotor
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// P.	102	ErgoPlan EP1 🖽
/ P.	104	ErgoPlan EP2 🖬
// P.	106	ErgoPlan EP3 FH
// P.	108	+ ErgoPlan EP SERVICE
// P.	109	+ ErgoPlan EP OPTIONS

EQUIPMENT FOR PERFORATED GRID PLATES

A work table with a perforated grid plate can be used in many ways and offers optimized solutions for a wide range of work processes.

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<mark>//</mark> P. 112	Accessories for wood perforated grid panels, ø 22 mm
<mark>//</mark> P. 114	Accessories for metal perforated grid plates, ø 28 mm, 4 mm thick
<mark>//</mark> P. 117	Accessories for metal perforated grid plates, ø 22 mm, 3 mm thick
<mark>//</mark> P. 118	Accessories for steel perforated grid plates, ø 16 mm
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SPECIAL CONSTRUCTION

Problems meet ergonomic solutions with the special construction from Reinhold Beck Maschinenbau GmbH.

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<mark>//</mark> P. 124	SPECIAL CONSTRUCTION HS 300 large Ergomatlift, perforated grid plate beech multiplex, pull-out system one-sided with stop BH
<mark>//</mark> P. 126	SPECIAL CONSTRUCTION HS 300 metal plate, skids, adjustable handle, battery linear drive, wheel brake
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<mark>//</mark> P. 136	SPECIAL CONSTRUCTION HS 300 midi swivel, extendable
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OTHER PRODUCTS

Versatile and useful aides in the working day for more safety, comfort and opportunities.

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Scan QR code and Download order form: www.beck-maschinenbau.com/ katalog/





STATIONARY



MECHANISM OF HEIGHT ADJUSTMENT

1	Foot hydraulic
H	Battery hydrau

ELECTRIC



NEW HITS

NEW! new products in our range



diameter in mm

003



PAYLOAD limit of Stress

PLATFORM SIZE size of Support surface

OVERALL HEIGHT adjustment including table height

WEIGHT Weight of the Work table



MECHANISM OF HEIGHT ADJUSTMENT for ergonomic workplace design

BATTERY

MADE UP FOR YOU CONFIGURED

FOOT

CORPORATE

SPECIALIST WANTED AND FOUND

WORKING ERGONOMICALLY. ACTING ECONOMICALLY.

Reinhold Beck recognized the potential of ergonomic workstations early on and set an example with height-adjustable work tables that take into account different body sizes and the optimal positioning of workpieces.

These are making their contribution in more and more companies to protect the health of employees and improve profitability. The key, however, is to evolve with your customers. We understand not only our craft, but also that of those who are to perform their work successfully with our products.

55 The consultation before the purchase is just as important as the support during processing and commissioning.

Over the years, intelligent solutions for ergonomic working in different areas have been developed. The company Reinhold Beck Maschinenbau GmbH offers a high vertical range of manufacture in own constructions, modern production facilities and own assembly. Due to the great experience in optimizing work processes, special machines are also manufactured according to customer requirements.

MADE IN GERMANY SINCE 1984 **PRODUCT GROUPS** Company founded by Reinhold Beck, production of bonding presses for staircase construction Relocation to today's 400 m² location in Krauchenwies-Bittelschieß Expansion of the company Employment of two employees Expansion of the company with a second hall of approx. 1,200 m² and further development of the solid wood gluing presses as well as development of the first LIFTING TABLES WORKTABLES deck gluing presses KONTRA and KONTRA Comet // FROM P.010 // FROM P.080 Extension of the range and production of the ж first roller and measuring conveyors First presentation of the solid wood gluing press KONTRA – floor gluing press at the craf fair in Munich Award at the IHM with the 1st place of the Bavarian State Prize Development and sale of the first gluing systems for industrial solid wood panel pro-duction, tower press, frame press, edge press, 3- and 4-level gluing rotors Expansion of international sales (mass Europe, USA, Russia) and Employment of 15 employees LIFTING EQUIPMENT HANDLING EQUIPMENT // P.144 // FROM P.150 Production of first lifting and working tables Further development of the product range of ergonomic assembly tables Own developments in the field of ergono-mics and economy due to high demand and expansion of the sheet metal working 1998 sector, schools, training, industry, etc Acquisition of the Sigmaringen-based PAN-HANS company (by the previously newly foun-ded company HO|KU|BE|MA) Acquisition of the Italian company AGAZ-ZANI, manufacturer of band saw and under table crosscut sawing machines, and Reloca-tion of production to Sigmaringen 30th anniversary of the company **GLUING PRESS** UNDER TABLE Granting of the European patent for "stepless, height-adjustable work and assembly table" **CROSSCUT SAWS** and further patent applications in the field of ergonomic work tables Awarded the Bavarian State Prize for "ergonomic work and assembly table Supporter AM 500" at the IHM trade fair in Munich. Supporter AM 500 assembly table Employment of 30 employees



WHY YOU SHOULD CHOOSE LIFTING AND WORK TABLES FROM BECK?

- + Patented product developments
- Many years of know-how over 35 years
- + Large product variety of work aids
- + Over 160 different lift table variants
- + Specialized in special solutions
- + Expert service team from Mon Fri
- + Durable and high-quality products
- + Production in Germany
- + 600 m² walk-in exhibition
- + Ergonomically trained consulting staff

What does height adjustable mean? At Reinhold Beck Maschinenbau GmbH, height-adjustable means: Infinitely variable as required, even under load, adjustable to any body size and effortlessly at any time. A question that should be asked to gain insight into the world of brand diversity. In addition, the company began early on to develop and manufacture ergonomically optimized work tables. With a large number of lifting tables, the mechanical engineering company is one of the pioneers of modern workplace equipment in the technical field.

WHERE CAN OUR PRODUCTS BE USED?

ERGONOMICS IS EVERYWHERE.

Every industry has its special requirements – height-adjustable work tables and other backfriendly work aids are essential for a healthy and economical company. At Reinhold Beck Maschinenbau GmbH, we pay particular attention to ergonomic work and practical relevance when developing our products. Our large range of products thus enables individual use for a wide variety of work processes.





PRICES Bavarian State Prize 1991

1st place awarded by IHM Munich for the pneumatic deck gluing press for gluing solid wood



PRICES Bavarian State Prize 2019 Awarded by HIM for "ergo-

Awarded by HIM for "ergonomic Work and assembly table Supporter AM 500"



PATENT European patent No: EP2308344 Height-adjustable working and Assembly table

X

PATENT Utility model

No .: 202018102381 Transport trolleys, in

Transport trolleys, in particular for storing and transporting objects such as tools and / or workpieces (KUNO)

All prices plus VAT, plus freight costs | Figures may differ. | Taking into account the material surcharge.

ERGONOMICS

ERGONOMICS IN THE WORKPLACE

MEDICINALLY REQUIRED. ECONOMICALLY REASONABLE.

Ergonomics and economy – two terms that only appear to be in contradiction to one another at first glance. A look into the production and assembly halls shows that there are still countless jobs to be found in our automated and optimized society, which can expect a lot from those who work there.

99 We know what is important, what needs to be considered and what moves our customers in their industry.

People have grown differently, no two bodies are the same. Work tables with a fixed height that are used standing up therefore do not contribute to improving ergonomics in production, assembly and maintenance. It is primarily diseases and damage to the spine and the musculoskeletal system that result from this. Occupational physicians have long agreed on this and are demanding that these findings be taken into account by means of appropriate height-adjustable work tables.

The use of height-adjustable work tables increases productivity and sickness-related downtimes are the exception. Ergonomic work tables are a worthwhile investment in the health of employees and the future of the company. With our products you can lift, lower, convey, turn and tilt more easily, gently and quickly. We make things right and complement the work machine – BECK products can be found where productive and safe work is important.

workpieces to the worker

BECK products bring the

EXAMPLE OF CALCULATION



Working with HS 300:



1 worker saves 3 minutes per hour, since almost all work processes are possible on one table.

This results in 220 working days per year a saving of 88 hours and at an hourly rate of \notin 30 this is an annual saving of \notin 2,640 per worker.

3 min./hour × 8hours/Wd × 220 Wd/year = 88 hours × 30€ = **2.640€**

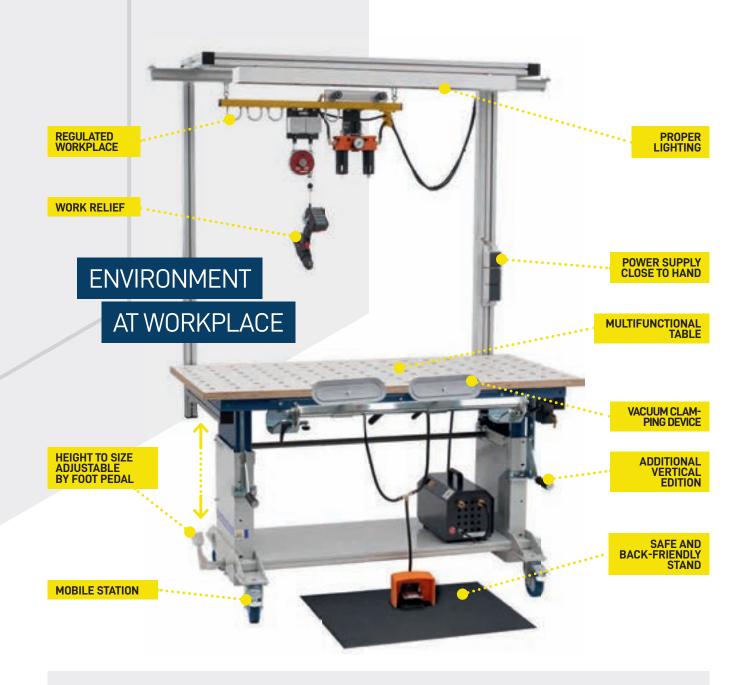
This means that the investment costs for this ergonomic work table amortize after just 1year.

min. = Minute (s) | hour = hour (s) | wd = working day (s)

EMPLOYER BENEFITS:

- + Counteract demographic change
- + Reduce sick days
- + Higher productivity
- Be an attractive employer
- + Fit employees well beyond retirement age

All products can also be found in our online store at www.hokubema.com



WORKING AIDS FOR PRACTITIONERS THE FOCUS IS ON PEOPLE.

Ergonomics only becomes expensive when it's too late. At planning of the work environment, the ergonomic conditions are recorded and the most important factors are targeted.

We provide detailed advice, develop the right solution and are happy to achieve the best possible result.

The aim should be to create optimized workplaces for constant quality and to improve profitability. To reduce sick days / costs and to keep fit and motivated employees, who will be able to carry out their activity for a long time. Optimally adapt workplaces to the working person in order to be an attractive employer in the long term.

- + Eye-friendly daylight lamps
- + Work mats to reduce the Joint stress at standing workplaces
- + Height-adjustable seated workstations
- + Individual workplaces with changing activities for mental freshness
- + Relaxation exercises for the neck
- + General strengthening of the back muscles and prevention
- + Sufficient work space at the workplace
- + 5 min burst ventilation for oxygen exchange
- + Optimized grip space at the workplace with an erect upper body without turning the trunk

SUSTAINABILITY

PEOPLE, THE MOST IMPORTANT RESOURCE

SUSTAINABLE, EFFECTIVE AND HEALTHY INTO THE FUTURE.

Sustainability describes, on the one hand, the process of maintaining what already exists as it is and, on the other hand, the process of thinking about the effects of our actions.Together with you, we would like to make the work process more sustainable for companies and employees. The sustainability factor should particularly be related to people.An optimized field of work has a lasting positive effect on employees who can work effectively thanks to a future-oriented company concept - and do so well into retirement age.

What we do today will determine our tomorrow.



RECYCLING All mechanical components and materials are recyclable.



RESOURCES Resource and energy saving Work processes in manufacturing.



CLIMATE-NEUTRAL Production of climate neutral and environmentally friendly advertising material.

ACTIVE ACTION THE MOST EFFECTIVE THING IS TO DO SOMETHING.

Sustainability can also be found in the management of employees and in the company philosophy. As a company, we realize the relevance and therefore want to actively participate in it.

Since its foundation, our actions and our company management have followed two principles: sustainability and environmental friendliness.

In production, we always strive to keep the consumption of resources and energy as low as possible and thus make a meaningful contribution to environmental protection. In addition, we are constantly developing our work tables and work aids further in order to keep cost-effectiveness high and energy consumption low during use. We are also in no way inferior when it comes to marketing and consciously focus on environmentally friendly products.

We offer sustainable promotional gifts, such as pencils instead of plastic pens, wooden folding rulers and brooms, and climate-neutral brochures and catalogs.

Timeless and ergonomically oriented design

High, economical cleaning and maintenance

High value retention due to long product war-

ranty, secured product procurement over years

and guaranteed spare parts supply.

with a free choice of colors for the powder

Fulfillment of industry-specific requirements in produc-

tion, assembly, maintenance and training departments.

coating according to RAL.

DESIGN

CARE

friendliness.

SUSTAINABILITY

LIFT + ASSEMBLY TABLES

WHICH IS THE RIGHT ONE?

OUR SOLUTIONS FOR ALL AREAS AND SECTORS.

In order to meet the requirements, the height-adjustable work table must meet certain requirements. Only in this way it is able to make its contribution in terms of economy, safety and ergonomics.



HEIGHT ADJUSTMENT

Stepless adjustment to the height of the employee and the workpieces to be processed and their dimensions.



MECHANISM

Height adjustment via various activators, e.g. hydraulics by foot pump, battery hydraulics or electrohydraulics.



READY FOR USE

Can be used as a place to sit or stand without interfering edges, accessible from all sides, with sufficient work space and space to reach.



FUNCTIONALITY

Wide range of different worktops.



WORKING AREA

PRICING

Individual pricing with integration of financing options and a good price / performance ratio for the range.



INSTALLATION

Quick and easy use thanks to a high degree of pre-assembly at the factory.



STORAGE SPACE

clamping devices or aids.

COMPATIBILITY

Storage options for work equipment and Tool z. B. shelves, drawers, container and tool holders.

Can be combined with processing machines

by holding attachable tools, assembly aids,



POWER SUPPLY

Integrated supply of electricity and compressed air via corresponding energy bars for work processes.



MOBILITY

Mobile version with optimal combination of rollers or stationary version with precisely adjustable foot plates.

DECISION FACTORS:

- Workbench can be used as a mobile device or installed in a stationary manner
- + Choice of height adjustment mechanism
- + Required, integrated energy supply
- Additional storage options and storage space
- + Choice of worktop texture

HS100

ALUMINIUM PLATE | **EH**



Small and fine, but with a lot of know-how, the smallest lifting table in our product range shines. Even the smallest lifting table is designed so robustly that it already has a load capacity of 100 kg. The height is adjusted using a conventional cordless screwdriver and size 17 socket that can be found in every workshop.

		111		
Usable stroke	580 mm			
Height of the lifting table	170 mm	13		
Weight	approx. 16 kg			
ART.: 190.050.00		1		
		1	c 😪 🚯 100 kg	E 🚨 E
	F00T B			
		STEPLESS	2	
		AND UNDER LOAD	2	
		HEIGHT ADJUSTABLE WITH HELP OF		
		A BATTERY		/ 6
		SCREWDRIVER		
			V / /	
				AND AND DESCRIPTION OF
		V		
		100		
			0-	
			<u></u>	
			STATIONARY	



Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=2BQd-y4Jvul

HIGHLIGHT

THAT MAKES THE HS 100 SPECIAL:



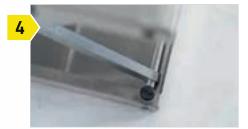
The height is adjusted under load electronically via a cordless drill.



The scissor construction offers a high Stability and a smooth run.



The rollers running in the rail allow the lifting table to slide upwards.



The spacers protect against damage when they are at a minimum height.



HS 200

LIGHTWEIGHT ALUMINUM CONSTRUCTION | FH



As a qualified company in the field of height-adjustable lifting and work tables with decades of experience, we are always willing in the development of our products to find simplifying and facilitating solutions for problems that arise in everyday work. One of these areas is the use of height-adjustable, ergonomic lifting and work tables also for locations outside the company - by service technicians or craftsmen, for example. For this purpose, we offer our NIVEAU lift table HS 200 Alu-Line from our large product range. Made entirely of aluminum, it is versatile and easy to stow away in the service vehicle

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 35 kg
4 swivel castors (wheel ø 125 mm), 2	of them with brake

ART.: 180.100.00



STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

ELECTRIC



APPLICATION AREAS:

- + Lightweight lifting table for service technicians during assembly work
- + Finds space in every service vehicle
- Confident maneuvering through small workshops and warehouses with narrow aisles
- + For an ergonomic way of working during standing assembly work thanks to the simple and individual height adjustment



4



AVAILABLE WORKTOPS AND OPTIONS // FROM P.014



Scan the QR code and watch the user video https://www.youtube.com/ watch?v=BjuYa6wPNWQ

HIGHLIGHT THAT MAKES THE HS 200 SPECIAL:

1

The lifting table is brought to working height with millimeter precision via the hydraulic foot pump.



The scissors are additionally reinforced and thus offer a high level of stability when working.



Equipped with rollers and brakes, the lifting table can be moved and fixed flexibly.



For the HS 200, small minimum size means only 400 mm high and 35 kg light.

EQUIPMENT // FROM P.111

ERGONOMICS IS OUR PASSION!

THAT'S WHY WE ALWAYS HAVE YOUR BACK PREVEN-TION IN MIND DURING THE PRODUCT DEVELOPMENT OF OUR HEIGHT-ADJUSTABLE LIFT AND WORK TABLES. YOUR BACK PREVENTION IN MIND – FOR YOUR FIT AND HEALTHY FUTURE.

MOBILE

013

HS200 OPTIONS

WORKTOP SELECTABLE

The condition of the worktop depends on the workflow and requirements of the work environment. At Reinhold Beck Maschinenbau GmbH, the worktop is freely selectable.

A wide variety of panels are available for optimal processing. We provide you with a work table with a worktop for your industry-specific work process.



 WORKTOP AW 100 SMOOTH

 Suitable for HS 200, attached to the platform

 Platform size
 1,250 x 800 x 21 mm

 Weight
 approx. 14 kg

ART.: 200.100.00



BEECH MULTIPLEX WORKTOP

Suitable for HS 200, attached to the platform, the plate is coated with linseed oil

Platform size	1,250 x 800 x 30 mm
Weight	approx. 24 kg

ART.: 200.101.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 200, attached to the platform, the plate is coated with linseed oil

Platform size	1,250 x 800 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 23 kg

ART.: 200.102.00



VERSATILE EQUIPMENT FOR PERFORATED GRID PANELS Perforated grid panels are versatile and, with their accessories, offer solutions for optimized processes: clamping, gluing, pressing, grinding, polishing, etc. can be carried out on your lifting table with little effort. EQUIPMENT // FROM P.111



OVER 180 VARIANTS OF LIFTING TABLES

With our over 180 different versions of lifting and work tables, we are at your side with our know-how and advise you in detail on the best choice for your individual application.

FEEL FREE TO CONTACT US WITHOUT OBLIGATION

by phone: +49 (0)7576 962978-0 by email: info@beck-maschinenbau.de

All products can also be found in our online store at www.hokubema.com

One of our smallest Lift tables and lighter than two crates of beer.

Tragest 200 Kg

www.beck-maschinenbau.co

HS 300 STANDARD

WITHOUT WORKTOP | FH



The workplace of the future is mobile, height-adjustable under load and can be used individually like the HS 300. Different worktops can be placed on the base frame of the standard design and thus individualized for every industry and every area of application.

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 70 kg
4 swivel castors (wheel ø 125 mm), 2	of which have brakes

ART.: 190.020.00





HIGHLIGHT THAT MAKES THE HS 300 SPECIAL:



The design of the scissor construction offers maximum stability thanks to the square profiles.



The screw connection of the scissor construction is reinforced throughout.



Two of the four swivel castors are equipped with parking brakes.



The locking lever blocks / secures your Lifting table mechanically at normal height.

EQUIPMENT // FROM P.111



HS 300 STANDARD OPTIONS

WORKTOP SELECTABLE

The purpose of use determines the correct consistency of the worktop. At Reinhold Beck Maschinenbau GmbH is the worktop freely selectable. In this way, workflows and requirements can be individually optimized.

We can provide you with a work table with a wide variety of worktops for your industry-specific work process and area of application.



METAL WORKTOP

Suitable for HS 300, simply screwed on platform Platform 1,000 x 600 x 3 mm

	.,
Color	Light gray RAL
	7035
Weight	approx. 14 kg

ART.: 200.090.00

CONFIGURED // P.020



WORKTOP AW 100 SMOOTH

Suitable for HS 300, can be attached to the platform

Platform	1,250 x 800 x 21 mm
Weight	approx. 14 kg

ART.: 200.100.00



BEECH MULTIPLEX WORKTOP Suitable for HS 300, can be attached to the plat-

form, the plate is coated with linseed oil	
Platform 1,250 x 800 x 30 mm	
Weight	approx. 24 kg

ART.: 200.101.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 300, can be attached to the platform, the plate is coated with linseed oil

Platform	1,250 x 800 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 23 kg

ART.: 200.102.00



BEECH MULTIPLEX WORKTOP WITH 2 DRAWER BOXES

Suitable for HS 300, 2 drawer boxes, on both sides extendable with spring bolt lock, screwed onto the platform

1,050 x 680 x 160 mm
590 x 390 x 100 mm
approx. 30 kg

ART.: 200.103.00



WORKTOP BIRCH MULTIPLEX, HPL-COATED ON BOTH SIDES

Suitable for HS 300, can be attached to the platform

Platform	1,250 x 800 x 30 mm
Color	White RAL 9016
Weight	approx. 25 kg

ART.: 200.104.00



BIRCH MULTIPLEX PERFORATED GRID PANEL, HPL-COATED ON BOTH SIDES

Suitable for HS 300, can be attached to the platform

Platform	1,250 x 800 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016
Weight	approx. 24 kg

ART.: 200.105.00



VERSATILE EQUIPMENT FOR PERFORATED GRID PANELS

Whether clamping, gluing, pressing, grinding, polishing – a wide variety of operations can be carried out on your lifting table with little effort. Hole grid plates with accessories offer optimal solutions.

EQUIPMENT // FROM P.111



BALL ROLLER TABLE TOP SMOOTH WITHOUT BARS

Suitable for HS 300, can be attached to the platform, castors in hardened socket

Platform size	1,000 x 610 x 3 mm
Ball transfer units	ø 15 mm
Ball roller pitch	T = 100 mm
Weight	approx. 34 kg

ART.: 200.107.00



BALL ROLLER TABLE TOP SMOOTH WITH BARS ON ALL SIDES

Suitable for HS 300, can be attached to the platform, web strips can be removed, castors in hardened socket

1,000 x 610 x 3 mm
ø 15 mm
T = 100 mm
20 mm
approx. 36 kg

ART.: 200.119.00



HIGHROLLER CONVEYOR WITH PLASTIC SUPPORT ROLLERS, BALL BEARINGS

Suitable for HS 300 Standard with sheet metal plate, attachable to sheet metal plate

Track length	1,000 mm	
Track width	700 mm	
Plastic rollers	ø 63 mm	
Pitch	250 mm	
Weight	approx. 25 kg	

ART.: 200.122.00



ROLLER CONVEYOR WITH STEEL SUPPORT ROLLERS, BALL BEARINGS

Suitable for HS 300 Standard with sheet metal plate, attachable to sheet metal plate

Track length	1,000 mm
Track width	700 mm
Steel rollers	ø 60 mm
Pitch	250 mm
Weight	approx. 30 kg

METAL GRID PLATE

Suitable for HS 300, screwed on platform, for use during assembly work and as welding plate for filigree welding work, surface: phosphated

1,200 x 800 x 65 mm
4 mm
ø 28 mm
T = 100 mm
65 mm high
approx. 48 kg

ART.: 200.115.00



BOOK BARS, 2 PIECES

With pressed-in magnets for fixing on the sheet metal plate

Weight	approx. 3 kg
Length	1,100 mm
Beech strips	50 x 50 mm

ART.: 200.112.00

27

STAINLESS STEEL WORKTOP SMOOTH

Suitable for HS 300, for mounting on platform, 20 mm bevel all around, with handles on the narrow side

Platform size	1,200 x 750 x 2 mm	
Weight	approx. 16 kg	

ART.: 200.108.00



SLIDING WING

ART.: 200.124.00

Suitable for HS 300, to be screwed to the base frame

Weight

ART

ART.: 200.109.00



DIRECTIONAL STOP Direction lock for swivel castor, 1 piece The direction stop turns the swivel castor into a fixed castor The steering direction is stabilized Weight approx. 1 kg

ART.: 200.001.00

LIFTING TABLES // HS 300 STANDARD SHEET METAL PLATE

HS 300 STANDARD



SHEET METAL | FH



THE ECONOMIC GAIN:

- + Optimally equipped workstations ensure motivated employees
- + More safety due to high-quality and stable work tables
- + Adjusted work table height reduces additional work steps
- + High-quality materials and design for a long service life
- + Posture that is harmful to the back is avoided

CONFIGURED

1.0.0

BATTERY

ELECTRIC

FOOT

HS 300 STANDARD

WITHOUT WORKTOP | BH







PLATE SIZE 970 x 590 mm

OVERALL HEIGHT max. 1,050 mm

Useful stroke	610 mm
Height of the lifting table	440 mm
Weight	approx. 100 kg
Lifting time	7 s
Hand button up/down	

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

ART.: 190.150.00



STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF **BATTERY HYDRAULICS**



ART.: 190.151.00

HS 300 MIDI

WITHOUT WORKTOP | FH



Different body sizes and the different dimensions of the products to be processed make height-adjustable work tables an essential prerequisite for ergonomically optimized workplaces.

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 85 kg
4 swivel castors (wheel ø 125 mm), 2	of which have brakes

ART.: 190.200.00



AVAILABLE WORKTOPS AND OPTIONS // FROM P.024

HIGHLIGHT THAT MAKES THE HS 300 MIDI

SPECIAL:



Lifting and lowering is done gently and carefully, with millimeter precision.



High stability due to the reinforced screw connection of the scissor construction.



Can be moved by two parking brakes on two of the four castors.



The locking lever blocks / secures your lifting table mechanically at normal height.

EQUIPMENT // FROM P.111



1

HS300 MIDI OPTIONS

WORKTOP SELECTABLE

The condition of the worktop depends on the workflow and requirements of the work environment. At Reinhold Beck Maschinenbau GmbH, the worktop is freely selectable. A wide variety of panels are available for optimal processing. We provide you with a work table with a worktop for your industry-specific work process.



METAL SHEET SMOOTH

Suitable for HS 300 I	miai, screwea on	
Platform 1,210 x 750 x 3 mr		
Color	Light gray RAL 7035	
Weight approx. 18		

ART.: 210.316.00



BEECH MULTIPLEX WORKTOP

Suitable for HS 300 midi, can be attached to the platform, the plate is coated with linseed oil

Platform	1,600 x 790 x 30 mm	
Weight	approx. 30 kg	

ART.: 210.305.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 300 midi, can be attached to the platform, the plate is coated with linseed oil

Platform	1,600 x 790 x 30 mm	
Hole diameter	ø 22 mm	
Hole grid spacing	T = 100 mm	
Weight	approx. 29 kg	

ART.: 210.315.00



METAL GRID PLATE

Suitable for HS 300 midi, screwed onto the platform, for use in assembly work and as a welding plate for filigree welding work, surface: phosphated

Platform size	1,200 x 800 x 65 mm	
Material thickness	4 mm	
Hole diameter	ø 28 mm	
Diagonal grid	100 mm	
Side plate	65 mm high	
Weight	approx. 48 kg	

ART.: 200.115.00



WORKTOP BIRCH MULTIPLEX, HPL-COATED ON BOTH SIDES

Suitable for HS 300 midi, can be attached to the platform

plationin			
Platform	1,600 x	1,600 x 790 x 30 mm	
Color	White RAL 9016		
Weight	approx. 30 kg		

ART.: 210.326.00





ART.: 210.328.00

16B-SYSTEM STEEL PERFORATED GRID PLATE

Suitable for HS 300 midi, screwed on, from high quality steel, mechanically processed with high accuracy, surface: plasma nitrided (corrosionresistant + long-lasting wear protection), plate construction through cassette-shaped welded web plates reinforced, for Use for assembly work and as a welding plate for filigree welding work

Platform size	1,200 x 800 x 50 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm
Side plate	50 mm high
Distance between holes in side plate	50 mm
Material thickness	approx. 11.5 – 13 mm
Hole spacing in side wall 2 mm, corners + edges wit	,
Weight	approx. 106 kg

ART.: 200.400.16



BIRCH MULTIPLEX PERFORATED GRID PANEL, HPL-COATED ON BOTH SIDES

Suitable for HS 300 midi, can be attached to the platform

Platform	1,600 x 790 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016
Weight	approx. 29 kg









SWIVEL MAX PLATFORM SWIVEL FRAME INCLUDING COUNTER WEIGHT

Suitable for HS 300 midi, built on a platform frame, easy to assemble / disassemble, with 2-layer locking for panel transport from vertical to horizontal and height adjustment. Large-format panels can be easily removed from the shelf by one person and fed to the processing machine (e.g. sliding table saw, etc.).

For panel weights	up to max. 120 kg
Weight	approx. 48 kg

ART.: **190.300.00**

CONFIGURED // P.026



 SLIDING WING

 Suitable for HS 300 midi, for screwing on

 Weight
 approx. 6 kg

ART.: 200.219.00



DIRECTIONAL STOP

 Direction lock for swivel castor, 1 piece

 The direction stop turns the swivel castor into a fixed castor

 The steering direction is stabilized

 Weight
 approx. 1 kg

ART.: 200.001.00



TRY, EXPERIENCE, LOVE

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by email: info@beck-maschinenbau.de

LIFTING TABLES // HS 300 MIDI SWIVEL MAX

CONFIGURED



Scan the QR code and

watch the user video: https://www.youtube.com/ watch?v=r2owyN1xNEw

SWIVEL MAX | **FH**

HS 300 MIDI



PAYLOAD

up to 300 kg



F

PLATE SIZE SV 1,200 x 740 mm 1,8

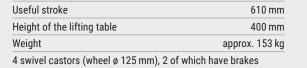


OVERALL HEIGHT max. 1,010 mm

 \mathbf{X}^{\uparrow}

PIVOT, ADJUST EFFORTLESSLY SIMPLE:

Panels can be moved from the vertical to the horizontal position by one person without exertion using the Swivel Max. Platform swivel frame with 2-position locking, can be dismantled in just a few simple steps. Ideal for work in panel processing in the wood and metal area



ART.: 190.220.00



LIFTING TABLES // HS 300 MIDI BH



HEALTHY AT WORK ...

SETTING AN EXAMPLE

ERGONOMIC WORKPLACES.

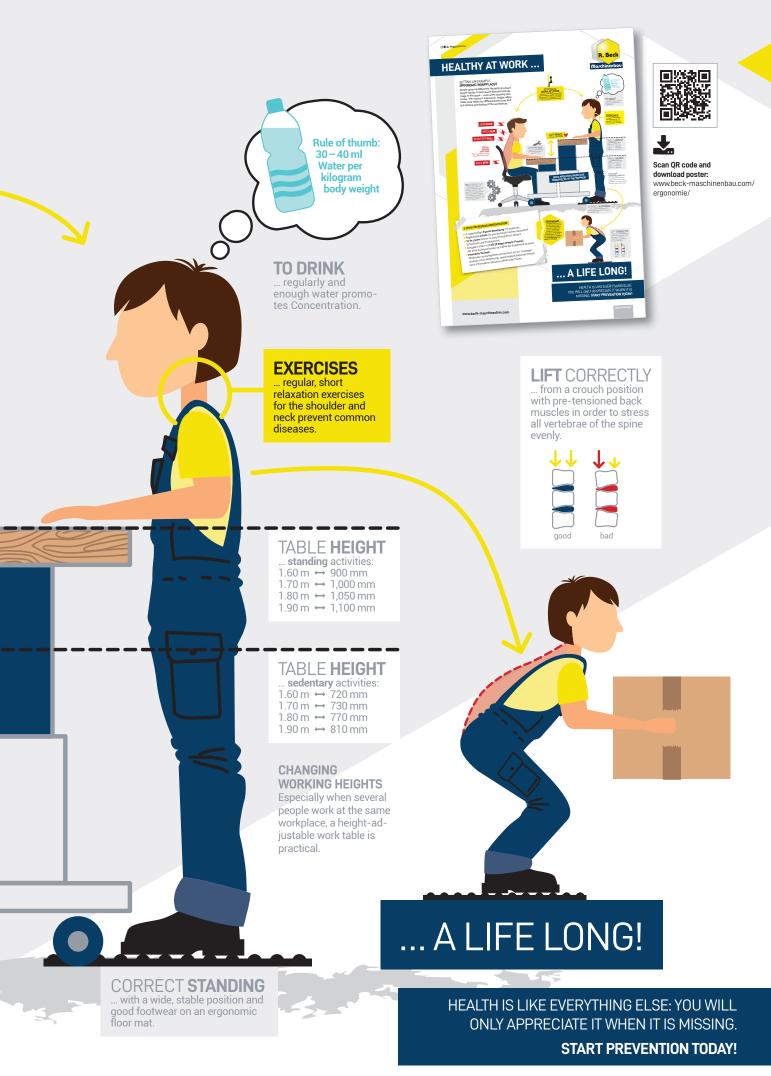
People grew up differently. Working at a fixed height results in permanent illnesses and damage to the spine – even when starting your career. The solution: ergonomic, height-adjustable work tables for different body sizes and the optimal positioning of the workpieces.

I

CHANGING WORK ATTITUDE

... achieve a changing work posture with ergonomic, height-adjustable lifting and work tables from Reinhold Beck Maschinenbau GmbH.





029

HS 300 LARGE

WITHOUT WORKTOP | FH



Beck products are characterized by technology, quality and know-how. In particular, our unique selling point, the double horizontal scissor construction, ensures maximum stability with two fixed bearings and two floating bearings.

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 150 kg
4 swivel castors (wheel ø 12	25 mm), 2 of which have brakes

ART.: 191,100.00

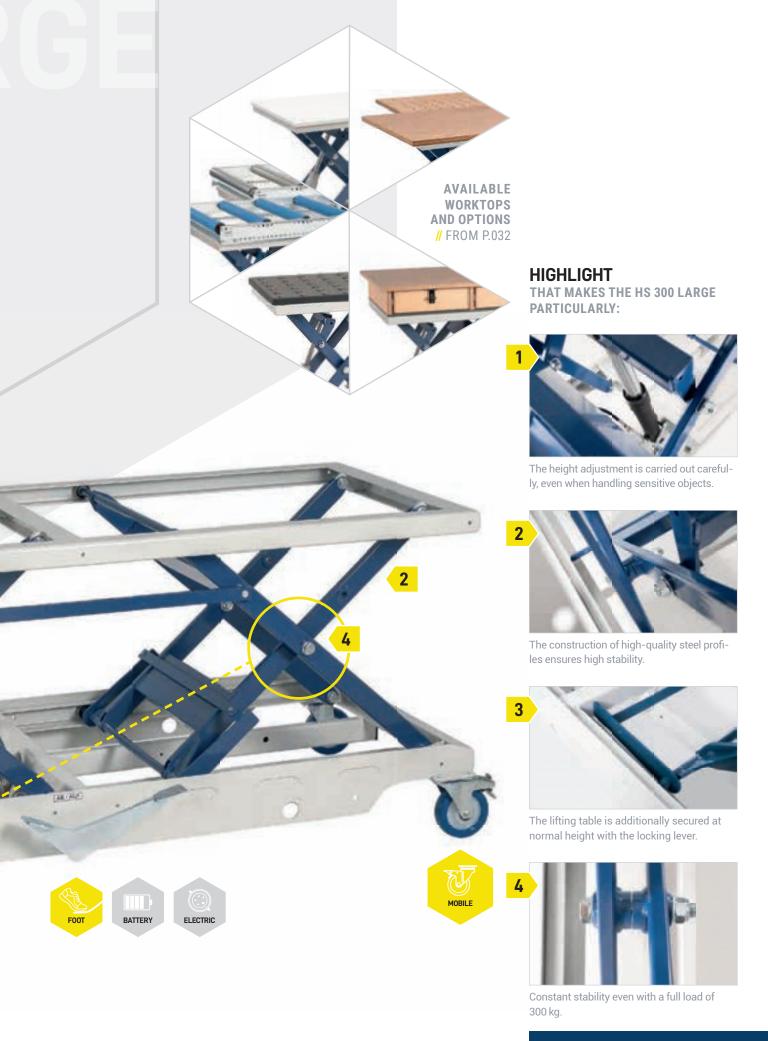
STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

STRONG ALLROUNDER:

- Thanks to the new double scissors, the HS 300 large offers particularly high stability
- + The profiles made of square tubes are extreme resilient, making this type of lifting table versatile
- + The specially selected screws for the connection are easy to use, especially for the foot hydraulics

3

NEW!



EQUIPMENT // FROM P.111

HS300 LARGE OPTIONS

WORKTOP SELECTABLE

At Reinhold Beck Maschinenbau GmbH, not only ergonomics are important, but also sustainability foremost. The high value retention on the product itself in connection with a guaranteed supply of spare parts enable an ideal workflow even years later. If necessary, worktops that are getting old in years can also be exchanged and replaced.



METAL SHEET WORKTOP

Suitable for HS 300 large, smooth, screwed on, all-round 20 mm bevel

Platform	1,960 x 840 x 3 mm
Color	Light gray RAL 7035
Weight	approx. 42 kg

ART.: 200.205.00



BEECH MULTIPLEX WORKTOP

Suitable for HS 300 large, screwed on platform, plate is coated with linseed oil

Platform	2,000 x 1,000 x 30 mm
Weight	approx. 45 kg

ART.: 200.200.00

CONFIGURED // P.038



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 300 large, screwed onto the platform, the plate is coated with linseed oil

Platform	2,000 x 1,000 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 41 kg

ART.: 200.201.00

CONFIGURED // P.039



WORKTOP BIRCH MULTIPLEX, HPL-COATED ON BOTH SIDES

Suitable for HS 300	large, screwed onto the	
platform		

•		
Platform	2,000 x 1,000 x 30 m	m
Color	White RAL 90	16
Weight	approx. 46	кg

ART.: 200.210.00



PERFORATED GRID PANEL BIRCH MULTIPLEX. **HPL-COATED ON BOTH SIDES**

Suitable for HS 300 large, screwed onto the platform

plationi	
Platform	2,000 x 1,000 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016
Weight	approx. 42 kg

ART.: 200.217.00



BEECH MULTIPLEX WORKTOP WITH 3 DRAWER BOXES

Suitable for HS 300 large, 3 drawer boxes, extendable on both sides with spring bolt lock

Platform	2,000 x 1,000 x 160 mm
Worktop thickness	27 mm
Internal drawer dimensions	900 x 560 x 100 mm
Weight	approx. 74 kg

ART.: 200.203.00



ROLLER CONVEYOR WITH STEEL SUPPORT ROLLERS, BALL **BEARINGS**

Suitable for HS 300 large with sheet metal plate,

screwed on	
Track length	1,900 mm
Track width	800 mm
Steel rollers	ø 60 mm
Pitch	250 mm
Weight	approx. 90 kg

ART.: 200.127.00

Only in connection with Art.: 200.205.00



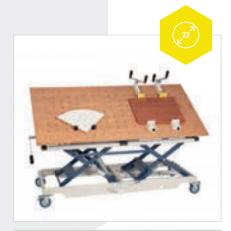
PLANING BENCH WORKTOP, SOLID BEECH TOP

Suitable for HS 300 large, screwed on rear clamp With parallel clamping guide

Double row of bench hobench hooks	ooks with 4 round steel	
Worktop thickness	40 mm	
Platform	1,960 x 840 x 100 mm	
Weight	approx. 80 kg	

ART.: 200.204.00





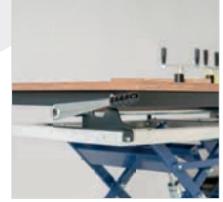


TILTING DEVICE WITHOUT WORKTOP

Suitable for HS 300 large, tilting device manually hydraulically adjustable up to an inclination of 58 °

Platform	1,900 x 740 x 160 mm	
Weight	approx. 45 kg	

ART.: 200.206.00



TILTING DEVICE WITH PERFORATED GRID PLATE BEECH MULTIPLEX

Plate screwed onto the platform, plate is coated with linseed oil, tilting device and hydraulic adjustable up to an inclination of 58 °

Plate size	ze 2,000 x 1,000 x 30 m	
Hole diameter	ø 22 mm	
Hole grid spacing	T = 100 mm	
Weight	approx. 85 kg	

ART.: 200.207.00





TILTING DEVICE WITH PERFORATED METAL PLATE

Plate screwed onto the platform, powder-coated, tilting device manually hydraulically adjustable up to an inclination of 58 °, with continuous stop rail on the lower and left side

Plate size	2,000 x 1,000 x 3 mm	
Hole diameter	ø 22 mm	
Hole grid	T = 50 mm	
Color	Light gray RAL 7035	
Weight	approx. 90 kg	

ART.: 200.208.00



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by phone: +49 (0)7576 962978-0 by email: info@beck-maschinenbau.de

HS 300 LARGE **IONS**



TOOL TRAY

Practical tool and small parts tray mounted below the worktop on the opposite side of the foot pedal

Inner tub dimensions	1,900 x 125 x 110 mm	Suitable for HS 3 table
Weight	approx. 15 kg	lable
Weight		

ART.: 200.214.00

Only for worktops in. Format 2,000 x 1,000 x 30 mm suitable. Can be mounted on both sides of BH versions.



ROTATING PLATFORM 360 ° WITH BEECH MULTIPLEX WORKTOP

300 large, mounted on a lifting

Platform	2,000 x 1,000 x 30 mm
Construction height	120 mm
Rotation movement: Ma actuated linkage with re	nual operation by spring- cessed grip
Ball bearing mounted w	ith slewing ring
90 ° grid system with 4>	c stop
Weight	approx. 100 kg
ART.: 200.215.00	



ENERGY BAR WITH CENTRAL AIR AND ELECTRICAL CONNECTION

Suitable for HS 300 large 230 V supply cable, 3 m long Connections: 3x Schuko sockets with lids 4x quick couplings for compressed air

Weight

ART.: 200.407.00



	Direction lock for swiv	el castor, 1 piece
	The direction stop turn fixed castor	ns the swivel castor into a
	The steering direction	The steering direction is stabilized
	Weight	approx. 1 kg
approx. 2 kg		

DIRECTIONAL STOP

ART.: 200.001.00



LOCKING DEVICE WITH 4 LEVELING FEET

Suitable for HS 300 large, by turning the lever, the lifting table is raised approx. 10 mm and brought from the driving position to a static rest position

With 4 adjustable feet and hand lever for optimal stability

Weight

ART.: 200.300.00



STATIONARY DESIGN 4 base plates with threaded bolts, base plates are adjustable to +/- 15 mm for floor leveling Weight approx. 6 kg

ART.: 200.020.00

approx. 30 kg



PULL-OUT SYSTEM ON ONE SIDE WITHOUT A PLATE

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

Format per side	810 x 160 mm
Can be fixed with grid bolts in a 80 mm grid	
Weight	approx. 20 kg

ART.: 200.320.00

DRAWER SYSTEM LEFT AND RIGHT, WITHOUT PLATE

Weight

ART.: 200.220.00

approx. 40 kg



PULL-OUT SYSTEM ON ONE SIDE WITH BEECH MULTIPLEX WORKTOP

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

Format per side	1,000 x 200 x 30 mm
Can be fixed with grid I	oolts in a 80 mm grid
Weight	approx. 23 kc

ART.: 200.323.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH BEECH MULTIPLEX WORKTOP

Weight approx. 46 kg

ART.: 200.223.00



PULL-OUT SYSTEM ON ONE SIDE WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

Format per side	1,000 x 200 x 30 mm	
Can be fixed with grid bolts in a 80 mm grid		
Color	White RAL 9016	
Weight	approx. 23 kg	

ART.: 200.324.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Weight approx.

ART.: 200.224.00



PULL-OUT SYSTEM ON ONE SIDE WITH PERFORATED BEECH MULTI-PLEX PANEL

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

Format per side	1,000 x 200 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Can be fixed with grid bolts in a 80 mm grid	
Weight	approx. 23 kg

ART.: 200.325.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH PERFORATED BEECH MULTI-PLEX PANEL

Weight	approx. 46 kg

ART.: 200.225.00

CONFIGURED // P.040



PULL-OUT SYSTEM ON ONE SIDE WITH BIRKEMULTIPLEX PERFORA-TED GRID PANEL, HPL-COATED ON BOTH SIDES

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

•	-
Format per side	1,000 x 200 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Can be fixed with grid b	olts in a 80 mm grid
Color	White RAL 9016
Weight	approx. 23 kg

ART.: 200.327.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH BIRK MULTIPLEX PERFORATED GRID PANEL, HPL-COATED ON BOTH SIDES

Weight

ART.: 200.226.00



PULL-OUT SYSTEM ON ONE SIDE WITH A METAL SHEET

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large

Format per side	840 x 200 x 3 mm
Can be fixed with grid bo	lts in a 80 mm grid
Color	Light gray RAL 7035
Weight	approx. 26 kg

ART.: 200.329.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH METAL SHEET

ART.: 200.227.00

Weight

approx. 46 kg

Handmade work tables produced in Germany.

and the

¢

WITHOUT WORKTOP | BH





PAYLOAD up to 350 kg 1,900 x 740 mm

OVERALL HEIGHT max. 1,050 mm

The maintenance-free and battery-powered hydraulic drive including a 230 V charger with a Schuko plug is integrated in the base frame and therefore ideally installed.

Useful stroke	610 mm
Height of the lifting table	440 mm
Weight	approx. 195 kg
Aggregate	12 V
Tank	2,21
Battery	12 V / 24 BH
Hand switch for up / down with	3 m cable length
4 swivel castors (wheel ø 125 m	m), 2 of which have brakes





CONFIGURED

WORKTOP BEECH MULTIPLEX | FH



The beech multiplex worktop is coated with linseed oil and is ideal for gentle processing on sensitive items suitable for parts – safe for employees and production parts.

Useful stroke	610 mm
Height of the lifting table	430 mm
Weight	approx. 195 kg
4 swivel castors (wheel ø 125 mm) 2 of which have brakes

ART.: 191.101.00



CONFIGURED

BEECH MULTIPLEX PERFORATED GRID PANEL | FH



Generous dimensions for large work assignments - the robust and solid construction made of highquality steel profiles ensures high stability. The four swivel castors provide the necessary mobility.

Useful stroke	610 mm
Height of the lifting table	430 mm
Weight	approx. 190 kg
4 swivel castors (wheel ø 125 mm), 2 of which have brakes	

ART.: 191.102.00



VERSATILE EQUIPMENT FOR PERFORATED GRID PANELS

Perforated grid panels are versatile and, with their accessories, offer solutions for optimized processes: clamping, gluing, pressing, grinding, polishing, etc. can be carried out on your lifting table with little effort. EQUIPMENT // FROM P.111



OPTIONAL

VERSATILE ACCES

FROM P.11

SORIES FOR PERFO-RATED GRID PLATES

CONFIGURED

PULL-OUT SYSTEM | FH



The HS 300 large shines with a beech multiplex perforated board and platform extension on both sides up to a total length of 4,040 mm thanks to the pull-out system by 820 mm per side and 200 mm contact

Useful stroke	610 mm
Height of the lifting table	430 mm
Format per side	1,000 x 200 x 30 mm
Can be fixed with grid bolts in a 80 r	nm grid
Weight	approx. 245 kg
4 swivel castors (wheel ø 125 mm),	2 of which have brakes
	the second s

ART.: 191.103.00

surface.

ADVANTAGE OF PERFORATED GRID PLATE: With your new HS 300 lifting table, you can benefit greatly from the choice of a beech multiplex perforated grid plate. Working with the practical accessories for panels opens up many new possibilities.

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

All products can also be found in our online store at www.hokubema.com



EXTRACT ON TWO SIDES Thanks to the extension system on both sides, the lifting table can be extended to a total length of up to 4,040 mm.

MILAN

EQUIPMENT // FROM P.111

BATTERY

FOOT

ELECTRIC

MOBILE



HS 300 LARGE | VACUUM

LIFTING TABLES // HS 300 LARGE WITH VACUUM

WITHOUT WORKTOP | FH



The configured HS 300 large without worktop is mobile with foot hydraulics, equipped with a vacuum pump and two vacuum suction grippers on a 90° rotation axis for the ideal fixation of products or for setting up plates.

Vacuum pump (with vacuum tank and auto- matic switch-off integrated in the base frame)	230 V / 50 Hz
Suction capacity	3,0 m³/h
Foot valve mounted on the base frame so that	t it can be moved
1x vacuum suction gripper with tactile valve	round, ø 100 mm
1x vacuum suction gripper with tactile valve	oval, 300 x 100 mm
2 fold-out storage brackets attached to the ba storing large panels	ise frame for
Weight	approx. 240 kg
4 swivel castors (wheel ø 125 mm), 2 of which	n have brakes

ART.: 191.109.00





Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=xqX-0dc_wPk

VACUUM CLAMPING UNITS AND SUCTION CUPS

If required, the unit can be continuously rotated on an axis of rotation 90° and can be fixed vertically and horizontally with locking bolts at $0^{\circ} - 45^{\circ} - 90^{\circ}$. The vacuum suction cups can be exchanged using the quick-change system and are height-adjustable by 200 mm.







GENTLE AND GENTLE EVEN DURING ROUGH WORK

The vacuum clamping unit takes on a whole new meaning and is the ideal equipment for manual workstations in production and assembly. With the foot switch, plates can be set up through the vacuum. Additional vertical supports are attached to the left and right to provide more support.









HS 300 LARGE WITH VACUUM, WITH BEECH MULTIPLEX PERFORATED GRID PLATE

Configured HS 300 large with beech multiplex perforated board, screwed onto the platform, plate is coated with linseed oil (product details according to ART.: 191.109.00 // P.042)

Plate size		2,000 x 1,150 x 30 mm
Hole diameter		ø 22 mm
Hole grid spacing		T = 100 mm
🕅 approx. 280 kg	🖄 Payload: 300 kg	

approx. 280 kg

ART.: 191.110.00

HS 300 LARGE WITH VACUUM, WITH BEECH MULTIPLEX WORKTOP

Configured HS 300 large with beech multiplex worktop, screwed onto the platform, plate is coated with linseed oil (product details according to ART.: 191.109.00 // P.042)

Plate size		2,000 x 1,150 x 30 mm
💖 approx. 285 kg	🙆 Payload: 300 kg	

ART.: 191.111.00

HS 300 LARGE WITH VACUUM, WITH BIRCH MULTIPLEX PERFORATED GRID PANEL, **HPL-COATED ON BOTH SIDES**

Configured HS 300 large with beech multiplex worktop, screwed onto the platform (product details according to ART.: 191.109.00 // P.042)

5	·
Plate size	2,000 x 1,150 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016

approx. 280 kg

🛕 Payload: 300 kg

ART.: 191.112.00

HS 300 LARGE WITH VACUUM, WITH BIRCH MULTIPLEX WORKTOP, **HPL-COATED ON BOTH SIDES**

Configured HS 300 large with beech multiplex worktop, screwed onto the platform (product details according to ART.: 191.109.00 // P.042)

Plate size		2,000 x 1,150 x 30 mm
Color		White RAL 9016
🕸 approx. 285 kg	🙇 Payload: 300 kg	

ART.: 191.113.00



HS 300 LARGE | VACUUM

OPTIONS

EQUIPMENT SELECTABLE

The vacuum clamping unit can be expanded in many ways. Various vacuum suction grippers make it possible to optimize further work and to choose the right equipment for each process. The system is based on a uniform plug-in system and can be easily changed at any time. Expandable pull-out systems bring more freedom in processing



VACUUM PUMP WITH STRONGER SUCTION POWER

Suitable for HS 300 large with vacuum

Suction capacity	4.6 m³/h
	(instead of 3.0 m ³ /h)
Weight	approx. 20 kg

ART.: 210.451.00



VACUUM SUCTION GRIPPER, OVAL

Suitable for HS 300 large with vacuum, with touch valve and holder, exchangeable with quick-change system

Infinitely height adjustable	200 mm
Weight	approx. 3 kg
Size	300 x 100 mm
ART.: 210.341.00	
Size	300 x 30 mm
ART.: 210.359.00	



VACUUM SUCTION GRIPPER, ROUND Matching the rotary axis with the vacuum system, the vacuum suction grippers can be exchanged

using the quick-change system

aong the quote change of oten		
Infinitely height adjustable Weight		200 mm approx. 3 kg
ø 125 mm	ART.: 210.343.00	
ø 200 mm	ART.: 210.347.00	



CROSS 90 ° WITH CLAMPING LEVER AND EXTENSION

Suitable for HS 300 large with vacuum, exchangeable with quick-change system

Extension	400 mm
Infinitely height adjustable	200 mm
Weight	approx. 2 kg

ART.: 210.344.00



VICE WITH HOLDER

Suitable for HS 300 large with vacuum, exchangeable with quick-change system

Jaw width	100 mm
Span	100 mm
Infinitely height adjustable	200 mm
Weight	approx. 2 kg

ART.: 210.345.00



VACUUM UNIVERSAL CLAMPING PLATE, FLAT, ALUMINUM

Suitable for all models with a perforated grid plate, flat clamping plate with quick-release coupling for attachment to the perforated grid plate. Including 1 m sealing rubber band

Surface: finely milled with grid grooves for inserting a sealing tape

3	5 1	
Format		290 x 160 x 40 mm
Weight		approx. 2 kg

ART.: 200.405.00



VACUUM UNIVERSAL CLAMPING PLATE, SWIVELING, ALUMINUM

Suitable for all models with a perforated grid plate, the clamping plate can be swiveled and fixed by 90 °, for attachment to the perforated grid plate. Including 1 m sealing rubber band

Surface: finely milled with grid grooves for inserting a sealing tape

Format	290 x 160 x 40 mm
Weight	approx. 3 kg

ART.: 200.406.00



FOOT SWITCH

For tensioning and releasing the vacuum

Function	3/2 way valve
Weight	approx. 2 kg

ART.: 210.455.00

Option zu elektrischer Vacuum pump in Tragebox ART.: 210.440.00 und ART.: 210.450.00 or for connection to an existing vacuum system provided by the customer



PULL-OUT SYSTEM ON ONE SIDE WITHOUT A PLATE

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large with vacuum

Format per side	770 x 160 mm
Can be fixed with grid	d bolts in a 80 mm grid
Weight	approx. 21 kg

ART.: 200.520.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITHOUT A PLATE

Format per side	770 x 160 mm
Weight	approx. 42 kg

ART.: 200.529.00



PULL-OUT SYSTEM ON ONE SIDE WITH BEECH MULTIPLEX WORKTOP

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large with vacuum

Format per side	1,150 x 200 x 30 mm
Can be fixed with grid	bolts in a 80 mm grid
Weight	approx. 24 kg

ART.: 200.523.00

DRAWER SYSTEM LEFT AND RIGHT, WITH BEECH MULTIPLEX WORKTOP

Weight	approx. 48 kg
ART.: 200.530.00	



PULL-OUT SYSTEM ON ONE SIDE WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Format per side	1,150 x 200 x 30 mm	
per side, suitable for HS	300 large with vacuum	
Platform extension by pulling out up to 820 mm		

Can be fixed with	grid bolts	in a	80 mm	grid	
Weight			ар	prox.	24 kg

ART.: 200.524.00

DRAWER SYSTEM LEFT AND RIGHT, WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Weight	approx. 48 kg

ART.: 200.531.00



PULL-OUT SYSTEM ON ONE SIDE WITH PERFORATED BEECH MULTI-PLEX PANEL

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large with vacuum

Format per side	1,150 x 200 x 30 mm	
Hole diameter	ø 22 mm	
Hole grid spacing	T = 100 mr	
Can be fixed with grid bolts in a 80 mm grid		
Weight	approx. 22 kg	

ART.: 200.525.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH PERFORATED BEECH MULTI-PLEX PANEL

Weight	approx. 46 kg

ART.: 200.532.00



PULL-OUT SYSTEM ON ONE SIDE WITH BIRKEMULTIPLEX PERFORA-TED GRID PANEL, HPL-COATED ON BOTH SIDES

Platform extension by pulling out up to 820 mm per side, suitable for HS 300 large with vacuum

Format per side	1,150 x 200 x 30 mm
· ·	· · · · · · · · · · · · · · · · · · ·
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Can be fixed with grid bo	lts in a 80 mm grid
Weight	approx. 22 kg

ART.: 200.527.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH PERFORATED BIRK MULTI-PLEX PANEL, HPL-COATED ON BOTH SIDES

approx. 46 kg

ART.: 200.534.00

3D HOLDER

Holder for the vacuum suction gripper for attachment to the perforated grid plate, exchangeable with a quick-change system, swiveling up to 45 $^\circ$

Steplessly adjustable in height and depth	by 200 mm
Weight	approx. 3 kg

ART.: 210.380.00



VERSATILE EQUIPMENT FOR PERFORATED GRID PANELS

Perforated grid panels are versatile and, with their accessories, offer solutions for optimized processes: clamping, gluing, pressing, grinding, polishing, etc. can be carried out on your lifting table with little effort. **EQUIPMENT //** FROM P.111

HS 500

METAL SHEET, SLIDING HANDLE | **FH**



The robust design of the HS 500 with sheet metal plate and push handle is ideal for toolmaking. A special highlight: the foot pedal can be folded away to the side – for more safety both during operation and at work.

Useful stroke	540 mm
Height of the lifting table	400 mm
Weight	approx. 148 kg
Ball-bearing support rollers	ø 150 mm
2 swivel castors (wheel ø 150 mm) wit castors	h brakes and 2 fixed

ART.: 192.100.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

BATTERY

ELECTRIC

AVAILABLE WORKTOPS AND OPTIONS // FROM P.048

> HIGHLIGHT THAT MAKES THE HS 500 PARTICULARLY:



Foot pedal can be folded away on both sides Prevent injuries.



The construction enables a smooth running adjustment of the working height.



Manageable size of the work table and a high load capacity of up to 500 kg.



Lifting table can be moved smoothly even under load thanks to a robust construction.

EQUIPMENT // FROM P.111



047

HS500 OPTIONS

WORKTOP SELECTABLE

The condition of the worktop depends on the workflow and the requirements of the work environment. At Reinhold Beck Maschinenbau GmbH, the worktop is freely selectable. A wide variety of panels are available for optimal processing. We provide you with a work table with a worktop for your industry-specific work process.



WORKTOP AW 100 SMOOTH Suitable for HS 500, attached to the platform

Platform1,250 x 800 x 21 mmWeightapprox. 14 kg

ART.: 200.100.00



BEECH MULTIPLEX WORKTOP

Suitable for HS 500, attached to the platform, the plate is coated with linseed oil

Platform	1,250 x 800 x 30 mm
Weight	approx. 24 kg

ART.: 200.101.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 500, attached to the platform, the plate is coated with linseed oil

Platform	1,250 x 800 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 23 kg

ART.: 200.102.00



METAL GRID PLATE

Suitable for HS 500, screwed onto the platform, for use in assembly work and as a welding plate for filigree welding work, surface: phosphated

1,200 x 800 x 65 mm
approx. 4 mm
ø 28 mm
T = 100 mm
65 mm high
approx. 48 kg

ART.: 200.115.00



BALL ROLLER TABLE TOP SMOOTH WITHOUT BARS

Suitable for HS 500, screwed onto the platform, castors in hardened socket

200 x 800 x 3 mm ø 15 mm T = 100 mm
· · ·
T = 100 mm
1 - 100 1111
50 kg
approx. 34 kg

ART.: 200.117.00







BALL ROLLER TABLE TOP SMOOTH WITH BARS ON ALL SIDES

Suitable for HS 500, screwed onto the platform, removable web strips, castors in hardened socket

1.7	
Platform size	1,200 x 800 x 3 mm
Ball transfer units	ø 15 mm
Ball roller pitch	T = 100 mm
Load capacity per ball transfer unit	50 kg
Web height	20 mm
Weight	approx. 36 kg

ART.: 200.118.00

STEEL PERFORATED GRID PANEL 16B SYSTEM

Suitable for HS 500, made of high-quality steel, mechanically processed with high accuracy, corrosion-resistant and more durable, wear protection thanks to the plasma nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction through cassette-shaped welded, reinforced web plates

1,200 x 800 x 50 mm
approx. 11.5 – 13 mm
nm
a radius of 3/6 mm
ø 16 mm
50 x 50 mm
50 mm high
50 mm
approx. 106 kg

ART.: 200.400.16

Corrosion-resistant and long-lasting support for complex welding work.

HS 600

WITHOUT WORKTOP | FH

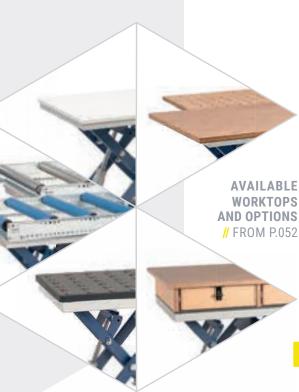


The lifting table is operated via a foot lever so that it can be continuously adjusted to the desired working height under load. So every workstation can be individually adapted from an ergonomic point of view and to every employee.

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 170 kg
4 swivel castors (wheel ø 125 mm)	, 2 of which have brakes

ART.: 193.100.00

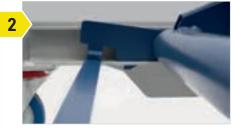




HIGHLIGHT THAT MAKES THE HS 600 PARTICULARLY:



Height adjustment to the millimeter is carried out by actuating the foot pump.



The locking lever secures the lifting table at normal height.



Maximum precision in development ensures maximum stability.



Single scissor construction offers a long service life despite high loads.

EQUIPMENT // FROM P.111



HS600 OPTIONS

WORKTOP SELECTABLE

The lifting table is the ergonomic aid in the joinery, in industrial production, in the car workshop and also in the hobby room. The height-adjustable work table by Reinhold Beck Maschinenbau GmbH is a constant companion in daily work and offers a wide variety of conversion options through selectable worktops and other accessories.



METAL SHEET

Suitable for HS 600, smooth, screwed onto the nlatform

plation	
Plate size	1,960 x 840 x 3 mm
Fold	20 mm all the way around
Weight	approx. 42 kg

ART.: 200.205.00



BEECH MULTIPLEX WORKTOP

Suitable for HS 600, screwed onto the platform, the plate is coated with linseed oil

Platform	2,000 x 1,000 x 30 mm
Weight	approx. 45 kg

ART.: 200.200.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 600, screwed onto the platform, the plate is coated with linseed oil

Plate size	2,000 x 1,000 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 41 kg

ART.: 200.201.00



WORKTOP BIRCH MULTIPLEX, HPL-COATED ON BOTH SIDES

Suitable for HS 600, screwed onto the platform	
Platform	2,000 x 1,000 x 30 mm
Color	White RAL 9016
Weight	approx. 46 kg

ART.: 200.210.00



BIRCH MULTIPLEX PERFORATED GRID PANEL, HPL-COATED ON BOTH SIDES

Suitable for HS 600, screwed onto the platform

Platform	2,000 x 1,000 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016
Weight	approx. 42 kg

ART.: 200.217.00





STEEL PERFORATED GRID PLATE

Suitable for HS 600, made of high-guality steel, mechanically processed with high accuracy, corrosionresistant and long-lasting wear protection thanks to plasma-nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by cassette-shaped welded web plates

Material thickness

Bores with a radius of 2 mm, corners and edges with a radius of 3/6 mm Hole diameter ø 16 mm

Grid

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	2.400 x 800 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 215 kg

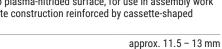
ART.: 200.410.16

SYSTEM16 WITH 100 MM SIDE WALLS

Plate size	2,000 x 1,000 x 100 mm
Side plate	100 mm high
Hole spacing side plate	25 mm
Weight	approx. 287 kg

50 x 50 mm

ART.: 200.209.16





BEECH MULTIPLEX WORKTOP WITH 3 DRAWER BOXES

Suitable for HS 600. 3 drawer boxes, extendable on both sides with spring bolt lock

Platform	2,000 x 1,000 x 160 mm
Internal drawer dimen- sions	900 x 560 x 100 mm
Worktop thickness	27 mm
Weight	approx. 74 kg

TOOL TRAY

Practical tool tray mounted below the worktop 1,900 x 125 x 110 mm Inner tub dimensions Weight approx. 15 kg

ART.: 200.214.00



DIRECTIONAL STOP

Direction lock for swivel castor, 1 piece The direction stop turns the swivel castor into a fixed castor

The steering direction is stabilized	
Weight	approx. 1 kg

ART.: 200.001.00

STATIONARY DESIGN

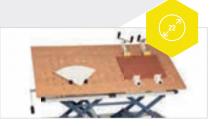
Weight

ART.: 200.020.00

4 base plates with threaded bolts, base plates

approx. 6 kg

are adjustable to +/- 15 mm for floor leveling



TILTING DEVICE WITHOUT WORKTOP Suitable for HS 600, manual hydraulic tilting device adjustable up to an inclination of 58

Platform	1,900 x 740 x 160 mm
Weight	approx. 45 kg

ART.: 200.206.00

ART.: 200.203.00

TILTING DEVICE WITH BEECH MUL-TIPLEX PERFORATED GRID PLATE

The plate is screwed onto the platform, the plate is coated with linseed oil, the tilting device is manually hydraulically adjustable up to an inclination of 58°

Plate size	2,000 x 1,000 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 85 kg

ART.: 200.207.00

TILTING DEVICE WITH PERFORATED **METAL PLATE**

Plate screwed onto the platform, powder-coated, Manual hydraulic tilting device adjustable up to an inclination of 58°

Plate size	2,000 x 1,000 x 3 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 50 mm
Color	Light gray RAL 7035
Weight	approx. 90 kg

ART.: 200.208.00



ROTATING PLATFORM 360 ° WITH METAL SHEET PLATE, SMOOTH

Suitable for HS 600, mou	inted on a lifting table
Platform	2,000 x 1,000 x 120 mm
Rotation movement: Mar of spring-actuated rods v	,
Ball bearing mounted wit	h slewing ring
90 ° grid system with 4x	stop
Weight	approx. 100 kg

ART.: 200.215.00



ENERGY BAR WITH CENTRAL AIR AND ELECTRICAL CONNECTION

Suitable for HS 600

230 V supply cable, 3 m long Connections: 3x Schuko sockets with lids 4x quick couplings for compressed air Weight approx. 2 kg

ART.: 200.407.00



LOCKING DEVICE WITH 4 LEVELING FEET

Suitable for HS 600, by turning the lever, the lifting table is raised approx. 10 mm and brought from the driving to a static rest position

With 4 adjustable feet an	d hand lever for optimal
stability	
Weight	approx. 30 kg

approx.	30 kg
---------	-------

ART.: 200.300.00

EQUIPMENT // FROM P.111

HS600 OPTIONS



PULL-OUT SYSTEM ON ONE SIDE WITHOUT A PLATE

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	770 x 160 mm
Can be fixed with grid bo	lts in a 80 mm grid
Weight	approx. 20 kg

ART.: 200.320.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITHOUT A PLATE

approx. 40 kg



PULL-OUT SYSTEM ON ONE SIDE WITH BEECH MULTIPLEX WORKTOP

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	1,000 x 200 x 30 mm
Can be fixed with grid bolts	in a 80 mm grid
Weight	approx. 23 kg

ART.: 200.323.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH BEECH MULTIPLEX WORKTOP

approx. 46 kg

V

ART.: 200.223.00



PULL-OUT SYSTEM ON ONE SIDE WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	1,000 x 200 x 30 mm
Can be fixed with grid bolts	s in a 80 mm grid
Weight	approx. 23 kg

ART.: 200.324.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH BIRCH MULTIPLEX WORKTOP, HPL-COATED ON BOTH SIDES

Weight	approx. 46 kg

ART.: 200.224.00



PULL-OUT SYSTEM ON ONE SIDE WITH PERFORATED BEECH MULTI-PLEX PANEL

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	1,000 x 200 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Can be fixed with grid be	olts in a 80 mm grid
Weight	approx. 23 kg

ART.: 200.325.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH PERFORATED BEECH MULTI-PLEX PANEL

Weight	approx. 46 kg

ART.: 200.225.00



PULL-OUT SYSTEM ON ONE SIDE WITH BIRKEMULTIPLEX PERFORA-TED GRID PANEL, HPL-COATED ON BOTH SIDES

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	1,000 x 200 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Can be fixed with grid be	olts in a 80 mm grid
Weight	approx. 23 kg

ART.: 200.327.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH PERFORATED BIRK MULTI-PLEX PANEL, HPL-COATED ON BOTH SIDES

approx. 46 kg

Weight

ART.: 200.226.00



PULL-OUT SYSTEM ON ONE SIDE WITH METAL SHEET

Platform extension by pulling out up to 820 mm per side, suitable for HS 600

Format per side	840 x 200 x 3 mm
Can be fixed with grid bol	ts in a 80 mm grid
Weight	approx. 26 kg

ART.: 200.329.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH METAL SHEET

approx. 53 kg

ART.: 200.227.00

HS 600

METAL PLATE | BH



The maintenance-free and battery-powered hydraulic drive including 230 V charger with Schuko plug is integrated in the base frame of the HS 600.

Useful stroke	610 mm
Height of the lifting table	440 mm
Weight	approx. 210 kg
Aggregate	12 V
Tank	2,21
Battery	12 V / 24 BH
Hand switch for up / down with 3	3 m cable length





055

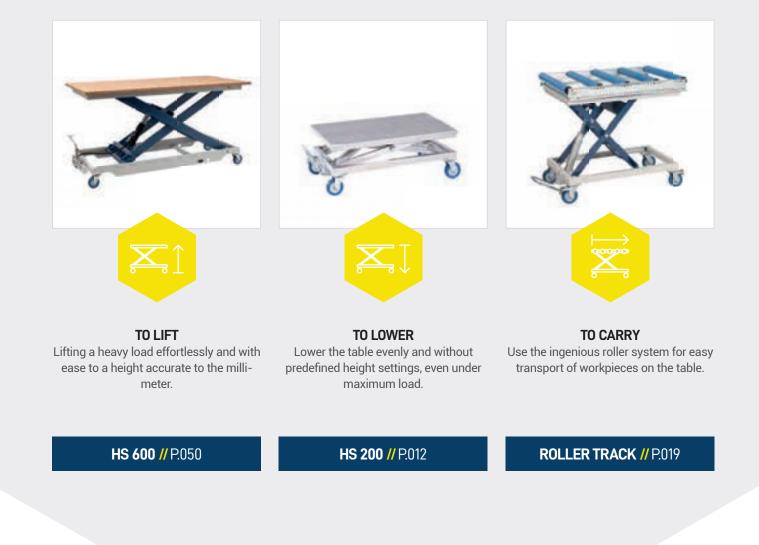
FLEXIBILITY

ADAPTABLE WORK TABLE

STAY FLEXIBLE WITH EVERY DECISION.

In the long run, unnatural postures lead to damage to the spine and the supporting muscles. Anyone who works for several hours a day in a stooped, tense position will soon feel the consequences. Mostly it is work tables that are not adapted to the body size or to the dimensions of the corresponding workpieces. Ergonomically correctly equipped workplaces ensure more flexibility in the workflow, for employees and in the company. Prevention instead of treatment with flexibly designed work areas.

Movable work area with flexible work tables.

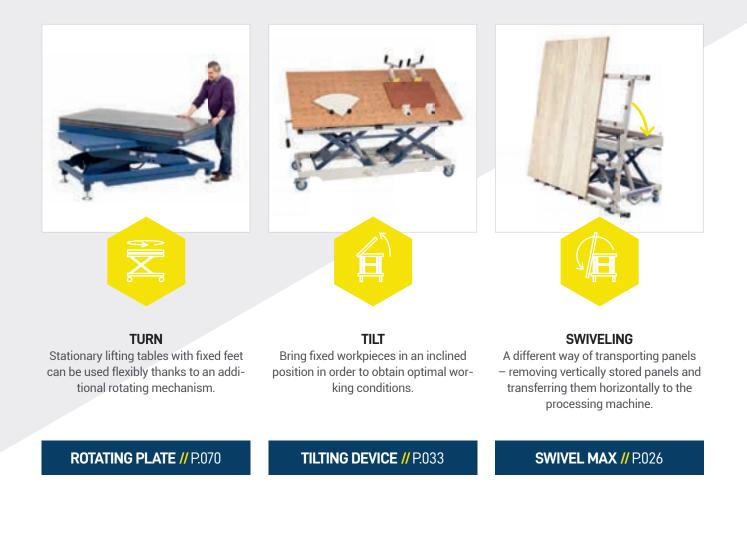


THE NEW FLEXIBLE MOBILITY REDEFINED.

Seen over a day, humans perform many different movements at work. So why shouldn't the daily work materials also be flexible and mobile?

In a mobile workplace, not only should the worker be mobile, but above all the work table must be mobile for health protection.

The new definition of mobility provides more time for good work. A small adjustment to the work table creates ideal conditions for the next work step, requires less effort than forcing the employee into an uncomfortable working position for hours on end. On the one hand, this protects health, and on the other hand, the work can be performed more precisely. With the right tools, every company can create attractive working conditions to maintain quality in manufacturing and production and to keep harmful stresses and strains as low as possible.



HS1000

METAL SHEET, SLIDING WING | **FH**



With a load capacity of 1,000 kg, the HS 1000 lifting table offers a wide range of uses. The sturdy single scissors are moved using a centrally mounted foot lever. The lifting and lowering of this variant of the lifting table is stepless and absolutely precise.

Platform	1,600 x 900 mm
Useful stroke	700 mm
Height of the lifting table	450 mm
Weight	approx. 250 kg
Ball-bearing support rollers	ø 150 mm
2 swivel castors with brakes and 2 fixed castors	

ART.: 193.500.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS



EQUIPMENT // FROM P.111

HS1000 OPTIONS

EQUIPMENT SELECTABLE

The HS 1000 is a lifting table that moves heavy loads – either via a foot lever or a battery-operated unit, which can be used to electrically adjust the height. Both systems have one thing in common: They bring workpieces to be processed to the level required for ergonomic work. A wide range of accessories ensure that you have the right table.



BEECH MULTIPLEX WORKTOP Suitable for HS 1000, screwed onto the platform,

the plate is coated with linseed oil

Platform	1,700 x 1,000 x 30 mm
Weight	approx. 40 kg

ART.: 193.700.00



BATTERY-HYDRAULIC DRIVE WITH HAND SWITCH FOR UP/DOWN

Suitable for HS 1000, the drive unit is built into the floor frame in a closed sheet metal tray

Aggregate	12 V
Tank	4,7
Battery pack (maintenance-free, including charger and 230 V Schuko plug)	12 V / 24 Ah
Hand switch for up/down with 3 n	n long cable
Weight	approx. 45 kg

ART.: 193.600.00



RADIO CONTROL FOR BATTERY HYDRAULICS Wireless operation for up/down including emergency stop button

ART.: 190.151.00



OVER 180 VARIANTS OF LIFTING TABLES

With our over 180 different versions of lifting and work tables, we are at your side with our know-how and advise you in detail on the best choice for your individual application.

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The solution is on the table.

All prices plus VAT, plus freight costs / Figures may di

wibeckmaschinen

HS1200

CONFIGURED

METAL SHEET, SLIDING WING | FH



The mobile work table with a load capacity of 1,200 kg is used in various areas of production and maintenance. The compact design made of high-quality steel profiles and the well thought-out construction give the lifting table a very high level of stability

Platform	1,200 x 800 mm
Useful stroke	700 mm
Height of the lifting table	450 mm
Weight	approx. 215 kg
Ball-bearing support rollers	ø 150 mm
2 swivel castors with brakes and 2 fixe	d castors

ART.: 194.100.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS



EQUIPMENT // FROM P.111

HS1200 OPTIONS

WORKTOP SELECTABLE

Every craftsman needs a heightadjustable lifting table – robust work table, well thought-out design and versatile accessories. Beck products stand for a highquality design combined with many years of experience and practical solutions. Individually selectable accessories enable future-oriented further development of workplaces.



BEECH MULTIPLEX WORKTOP Suitable for HS 1200, attached to the platform,

the plate is coated with linseed oil Platform 1,250 x 800 x 30 mm

approx. 24 kg

Weight

ART.: 200.101.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 1200, attached to the platform, the plate is coated with linseed oil

Plate size	1,250 x 800 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 23 kg

ART.: 200.102.00



BALL ROLLER TABLE TOP SMOOTH WITHOUT BARS

Suitable for HS 1200, screwed onto the platform, castors in hardened socket

Platform size	1,200 x 800 x 3 mm
Ball transfer units	ø 15 mm
Ball roller pitch	T = 100 mm
Load capacity per ball transfer unit	50 kg
Weight	approx. 34 kg

ART.: 200.117.00



BATTERY-HYDRAULIC DRIVE WITH HAND SWITCH FOR UP/DOWN

Suitable for HS 1200, the drive unit is built into the floor frame in a closed sheet metal tray, construction height increases by 60 mm

Aggregate	12 V
Tank	4,7
Battery pack (maintenance-free, including charger and 230 V schuko plug)	12 V / 38 BH
Hand switch for up/down with 3 r	n long cable
Weight	approx. 45 kg

ART.: 200.351.00



BALL ROLLER TABLE TOP SMOOTH WITH BARS ON ALL SIDES

Suitable for HS 1200, screwed onto the platform, removable web strips, castors in hardened socket

Platform size	1,200 x 800 x 3 mm
Ball transfer units	ø 15 mm
Ball roller pitch	T = 100 mm
Load capacity per ball trans- fer unit	50 kg
Web height	20 mm
Weight	approx. 36 kg

ART.: 200.118.00



METAL GRID PLATE

Suitable for HS 1200, screwed onto the platform, for use in assembly work and as a welding plate for filigree welding work, surface: phosphated

Platform size	1,200 x 800 x 65 mm
Material thickness	4 mm
Hole diameter	ø 28 mm
Diagonal grid	T = 100 mm
Side plate	65 mm high
Weight	approx. 48 kg

ART.: 200.115.00



RADIO CONTROL FOR BATTERY HYDRAULICS

Wireless operation for up/down including emergency stop button ART.: **190.151.00**



STEEL PERFORATED GRID PLATE

Suitable for HS 1200, made of high-quality steel, mechanically processed with high accuracy, corrosion-resistant and long-lasting wear protection thanks to plasma-nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by cassette-shaped welded web plates

Material thickness	approx. 11.5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	1,200 x 800 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 106 kg

ART.: 200.400.16

SYSTEM16 WITH 100 MM SIDE WALLS

Plate size	1,200 x 800 x 100 mm	
Side plate	100 mm high	
Hole spacing side plate	25 mm	
Weight	approx. 128 kg	

ART.: 200.212.16

with a radius of 3 mm with a radius of 3/6 mm Ø 28 mm 100 x 100 mm

approx. 24.5 - 27 mm

SYSTEM28 WITH 200 MM SIDE WALLS

1 000 + 000 + 000	
1,200 x 800 x 200 mm	
200 mm high	
50 mm	
approx. 340 kg	

ART.: 200.431.28



WE ALSO OFFER SPECIAL SOLUTIONS

Call, advise, be happy – we are there for you for technical information, advice or special requests. We are constantly developing our product range according to the needs of our customersr.

FEEL FREE TO CONTACT US WITHOUT OBLIGATION:

by phone: +49 (0)7576 962978-0 by email: info@beck-maschinenbau.de

HS1200 LARGE



METAL SHEET | FH



The HS 1200 is large with a 2,000 x 1,000 mm large platform and therefore not only generously dimensioned, but also with a load capacity of up to 1,200 kg when lifting. The function that the foot pedal can be folded away to the side is particularly practical with this model.

2,000 x 1,000 mm	
ed castors	
<complex-block></complex-block>	
	700 mm 450 mm approx. 420 kg Ø 150 mm ed castors STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS



EQUIPMENT // FROM P.111



HS1200 LARGE OPTIONS

WORKTOP SELECTABLE

The condition of the worktop depends on the workflow and requirements of the work environment. At Reinhold Beck Maschinenbau GmbH is the worktop freely selectable. A wide variety of panels are available for optimal processing. We provide you with a work table with a worktop for your industry-specific work process.



BEECH MULTIPLEX WORKTOP

 Suitable for HS 1200 large, screwed onto the platform, the plate is coated with linseed oil

 Platform
 2,000 x 1,000 x 30 mm

 Weight
 approx. 45 kg

ART.: 200.200.00



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for HS 1200 large, screwed onto the platform, the plate is coated with linseed oil

2,000 x 1,000 x 30 mm
ø 22 mm
T = 100 mm
approx. 41 kg

ART.: 200.201.00



ROTATING PLATFORM 360 ° WITH METAL SHEET PLATE, SMOOTH

Suitable for HS 1200 large, mounted on a lifting table

100 mm n by spring-
n by spring-
ng
prox. 100 kg

ART.: 200.215.00



STATIONARY DESIGN 4 base plates with threaded bolts, base plates

are adjustable to +/- 15 mm for floor leveling Weight approx. 6 kg

ART.: 200.020.00



BATTERY-HYDRAULIC DRIVE WITH HAND SWITCH FOR UP/DOWN

Suitable for HS 1200 large, the drive unit is built into the floor frame in a closed sheet metal tray, construction height increases by 60 mm

Aggregate	12 V
Tank	4.7
Battery pack (maintenance-free, including charger and 230 V schuko plug)	12 V / 38 BH
Hand switch for up/down with 3 m	n long cable
Weight	approx. 45 kg

ART.: 200.351.00





STEEL PERFORATED GRID PLATE

Suitable for HS 1200 large, made of high-quality steel, mechanically processed with high accuracy, corrosion-resistant and long-lasting wear protection, thanks to the plasma nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by ribbed plates welded in in the form of a cassette

Material thickness	approx. 11.5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	2.400 x 1,200 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 320 kg

ART.: 200.430.16

SYSTEM16 WITH 100 MM SIDE WALLS

Plate size	2,000 x 1,000 x 100 mm 100 mm high	
Side plate		
Hole spacing side plate	25 mm	
Weight	approx. 290 kg	

ART.: 200.431.16

CONFIGURED // P.070

approx. 24.5 – 27 mm
with a radius of 3 mm
with a radius of 3/6 mm
ø 28 mm
100 x 100 mm

SYSTEM28 WITH 200 MM SIDE WALLS

Plate size	2,000 x 1,000 x 200 mm 200 mm high 50 mm	
Side plate		
Hole spacing side plate		
Weight	approx. 662 kg	

ART.: 200.433.28



THE DECISION MADE EASY

Health and safety officers in the company are constantly looking for the right aids. Our team consists of competent and experienced ergonomics professionals who will advise and train you in full.

FEEL FREE TO CONTACT US WITHOUT OBLIGATION:

by phone: +49 (0)7576 962978-0 by email: info@beck-maschinenbau.de

HS1200 LARGE

SYSTEM16 STEEL PERFORATED GRID PLATE | BH



The configured HS 1200 large is stationary with four base plates and the associated threaded bolts as well as a battery-powered hydraulic drive. The rotating platform 360 ° with grid system and integrated 4x stop at 90 ° includes a System16 steel perforated grid plate.

		and the second s	
Useful stroke	700 mm	Constant of the second s	
Construction height	670 mm +- 60 mm		
Weight	approx. 810 kg		
Hand switch for up/down with 3 m	cable length		
ART.: 200.330.00			Ergonomischer Arbeitstisch de
	STEPLE AND UNDER LO HEIGHT ADJUSTAE WITH THE HELP BATTERY HYDRAUL	DAD BLE OF	
	FOOT BATTERY		
		STATIONARY	

CONFIGURED

ROTATING PLATE 360° The worktop can be flexibly rotated on an axis of rotation of 90°, the turntable can be rotated manually with 4x stops at 90°.

DURABLE AND ROBUST



HS 2000

CONFIGURED

METAL SHEET, SLIDING WING | FH



The robust design of the HS 2000 with sheet metal plate and push handle is ideal for toolmaking and – in the truest sense of the word – designed for heavy work. The practical functions, such as the foot pedal that can be folded away to the side or the ballbearing wheel center, provide more safety.

Platform	1,500 x 1,000 mm
Useful stroke	800 mm
Height of the lifting table	500 mm
Weight	approx. 415 kg
Ball-bearing support rollers	ø 150 mm
2 swivel castors with brakes and 2 fixed castor	s

ART.: 196.100.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS



EQUIPMENT // FROM P.111

HS2000 OPTIONS

EQUIPMENT SELECTABLE

Worktops with a hole pattern can be used in a variety of ways and, with a wide range of accessories, offer solutions for optimized work processes. It is hard to imagine the wood industry without it, and accessories for tensioning and fixing are also becoming more and more popular in the metal industry. Manufactured from highquality steel and refined, it has long-lasting wear protection.



BEECH MULTIPLEX WORKTOP

Suitable for HS 2000, screwed onto the platform, the plate is coated with linseed oil Platform 1,500 x 1,000 x 30 mm

Platform	1,500 x 1,000 x 30 mm
Weight	approx. 45 kg

ART.: 196.700.00



BATTERY-HYDRAULIC DRIVE WITH HAND SWITCH FOR UP/DOWN

Suitable for HS 2000, the drive unit is built into the floor frame in a closed sheet metal tray. Construction height increases by 60 mm

Aggregate	12 V
Tank	4,7
Battery pack (maintenance-free, including char- ger and 230 V schuko plug)	12 V / 38 BH
Hand switch for up/down with 3 m	long cable
Weight	approx. 48 kg

ART.: 200.353.00



Wireless operation for up/down including emergency stop button ART.: **190.151.00**

HAND SWITCH WITH SPIRAL CABL Instead of normal cables, cable length: 2 m ART.: 200.349.00



STEEL PERFORATED GRID PLATE

Suitable for HS 2000, made of high-quality steel, mechanically processed with high precision, corrosion-resistant and long-lasting wear protection thanks to plasma-nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by cassette-shaped welded web plates

Material thickness	approx. 11.5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	1,500 x 1,000 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 176 kg

ART.: 200.440.16

SYSTEM16 WITH 100 MM SIDE WALLS

1,500 x 1,000 x 100 mm
100 mm high
25 mm
approx. 215 kg

ART.: 200.443.16

approx. 24.5 – 27 mm with a radius of 3 mm with a radius of 3/6 mm ø 28 mm 100 x 100 mm

SYSTEM28 WITH 200 MM SIDE WALLS

Plate size	1,500 x 1,000 x 200 mm
Side plate	200 mm high
Hole spacing side plate	50 mm
Weight	approx. 510 kg

ART.: 200.442.28

Heavy work made easy - because we only have one life and one health.

www.beck-maschinenbau.com

HS 2000 LARGE

CONFIGURED

METAL SHEET | FH



Mobile despite a high load – the HS 2000 large has a high level of stability due to its reinforced construction and is easy to move and height adjustable, even under load. The special features: Large production parts find their place on the 2,000 x 1,000 mm worktop and loads of up to 2,000 kg are no problem for this lifting table.

Platform	2,000 x 1,000 mm
Useful stroke	800 mm
Height of the lifting table	500 mm
Weight	approx. 460 kg
Ball-bearing support rollers	ø 150 mm
2 swivel castors with brakes and 2 fixed castors	

ART.: 197.100.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS



EQUIPMENT // FROM P.111



HS2000 LARGE OPTIONS

WORKTOP SELECTABLE

Working with heavy parts can quickly become tedious and uncomfortable for the employee. With a rotating platform of 360 ° as a worktop or a steel perforated grid plate, which can be combined with various accessories, every work step can be made easier. There is a large selection for your ideal and industry-specific lifting table.





ROTATING PLATFORM 360 ° WITH METAL SHEET PLATE, SMOOTH

uitable for HS 2000 large, mounted on a lifting table

Platform	2,000 x 1,000 mm
Construction height	100 mm
Rotation of the plate is man spring-actuated linkage with	
Ball bearing mounted with s	lewing ring
90 ° grid system with 4x sto	p
Weight	approx. 100 kg

ART.: 200.215.00





BEECH MULTIPLEX WORKTOP

Suitable for HS 2000 large, screwed on platform, plate is coated with linseed oil

Platform	2,000 x 1,000 x 30 mm
Weight	approx. 45 kg

ART.: 200.200.00



STEEL PERFORATED GRID PLATE

Suitable for HS 2000 large, made of high-quality steel, mechanically processed with high accuracy, corrosion-resistant and long-lasting wear protection thanks to plasma-nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by cassette-shaped welded web plates

Material thickness	approx. 11.5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	2.400 x 1,200 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 320 kg

ART.: 200.430.16

SYSTEM16 WITH 100 MM SIDE WALLS

Plate size	2,000 x 1,000 x 100 mm
Side plate	100 mm high
Hole spacing side plate	25 mm
Weight	approx. 290 kg

ART.: 200.431.16

approx. 24.5 – 27 mm with a radius of 3 mm with a radius of 3/6 mm Ø 28 mm 100 x 100 mm

SYSTEM28 WITH 200 MM SIDE WALLS

Plate size	2,000 x 1,000 x 200 mm
Side plate	200 mm high
Hole spacing side plate	50 mm
Weight	approx. 662 kg

ART.: 200.433.28

HS 2000 LARGE

METAL SHEET | **BH**



The up and down movement of the HS 2000 large is operated by a battery-powered hydraulic drive with a hand button and under the load capacity of up to 2,000 kg.

Useful stroke	800 mm
Height of the lifting table	500 mm
Weight	approx. 520 kg
Aggregate	12 V
Tank	2,2
Battery	12 V / 38 Ah
Hand switch for up/down with 3 m cable length	
Ball bearing wheel center	wheel ø 150 mm
2 swivel castors with brakes and 2 fixed castors	

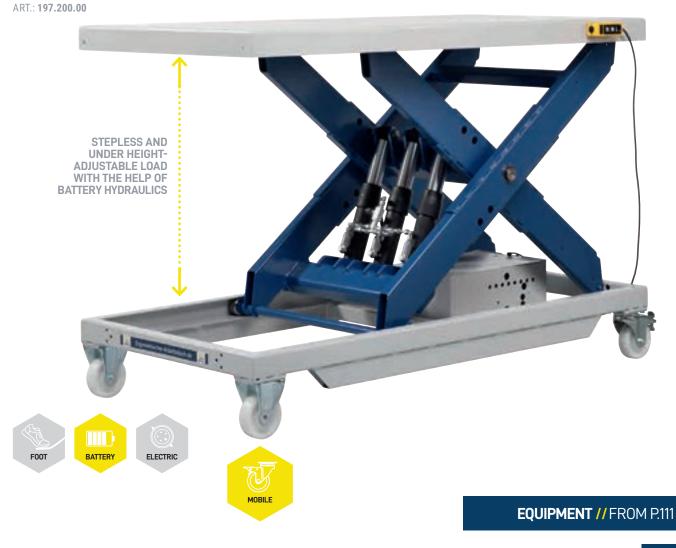
LIFTING TABLES // HS 2000 LARGE METAL SHEET

CONFIGURED



including emergency stop button ART.: 190.151.00





SUPPORTER & ERGOPLAN

ERGONOMICS IS MORE THAN HEALTH

THE WORK TABLE OFFERS THE SOLUTION.

The supporter and the ErgoPlan were specially developed for manual workplaces in production, assembly companies and maintenance. Workplaces that place particular physical strain on the employee. Musculoskeletal disorders are at the top of the list of common diseases.

Supporter and ErgoPlan were developed on the basis of scientific findings.

Incorrect posture and lifting heavy loads are almost always the cause of this clinical picture, which can be found in all professions. Older employees are not the only ones affected; younger employees are increasingly suffering from corresponding symptoms. Back pain in employees is also the reason for increased absenteeism: Employees are absent from work for an average of more than 10 days due to back problems.

Work tables that adapt unconditionally to the current situation are the solution. The various models in the Supporter and ErgoPlan series cover a wide range of applications. Due to the special design, the work tables have become indispensable in an ergonomically optimized workplace. An additional and extensive range of accessories allows even better coordination with different applications.

Safety, Health, Economy – Ergonomics.

SPECIAL CONSTRUCTION:

- + Height adjustment under load
- Even adjustment to the height even with uneven load distribution
- + Stable and robust castors
- Sidewalls ensure stability and protect the mechanics
- High quality drives on both sides
- + The worktop moves absolutely parallel and gently

WORK & ASSEMBLY TABLE GOOD PATENTS DESERVE AWARDS.



PRICES

Bavarian State Prize 2019 Awarded by IHM for "ergonomic Work and assembly table Supporter AM 500"



PATENT European patent No.: EP2308344 Height-adjustable working and assembly table



4

STEPLESS AND UNDER LOAD **HEIGHT ADJUSTABLE** WITH THE HELP OF **FOOT HYDRAULICS**

ELECTRIC

BATTERY

NEW!

SUPPORTER

AM 500 + AM 1200 | FH





1,460 x 740 mm

OVERALL HEIGHT max. 970 mm

Our infinitely height-adjustable supporters in the sizes AM 500 and AM 1200 are the robust helpers in every workshop and work environment. The patented system of height adjustment from Reinhold Beck Maschinenbau GmbH ensures an even and stepless height adjustment even with an uneven load distribution or eccentric loading. No jamming, no slipping - the supporter reacts quickly and at a well-dosed speed.

Useful stroke	300 mm
Construction height of the supporter	670 mm
Lifting unit AM 500 AM 1200	1x left 1x left + 1x right
Weight* AM 500 AM 1200	approx. 120 kg approx. 135 kg

 \ast For accessories, please pay attention to the weight of the support plate and the permissible load of the supporter

Place below the worktop

Standard without worktop and without shelf below

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

AM 500: ART.: 210.100.00 AM 1200: ART.: 210.200.00

OPTIONAL

Supporter AM 500 with synchronous shaft below for absolute freedom of space under the countertop. ART.: 210.110.00



Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=3KillNvSc6w&t=1608s

HIGHLIGHT

AVAILABLE WORKTOPS AND OPTIONS // FROM P.086

3

MOBILE

THAT'S WHAT THE SUPPORTER DOES AM 500 + AM 1200 SPECIAL:



Built-in lifting units are protected from dirt and damage.



The lower synchronizer shaft can optionally be hidden under a shelf.



Four swivel castors with two brakes ensure flexibility and stability.



With the AM 500, the upper synchronizer shaft is optionally installed under the shelf.

EQUIPMENT // FROM P.111

<complex-block>

1

AM 400 ESA + AM 500 ESA







PAYLOAD AM 400 ESA: up to 400 kg AM 500 ESA: up to 500 kg PLATFORM SIZE
1,460 x 740 mmOVERALL HEIGHT
max. 970 mm

Our electrical and stepless height-adjustable supporters in the two sizes AM 400 ESA and AM 500 ESA were developed for workplaces in production, assembly and maintenance, where the exact height setting is of particular importance for ergonomic work. Raising and lowering takes place evenly and precisely thanks to the electric drive, even with an asymmetrical load. The electric drives are concealed in the left and right lifting columns and are therefore protected from dirt and damage.

300 mm
670 mm
230 V / 50 Hz
s with control
approx. 6 mm/s approx. 10 mm/s
approx. 135 kg approx. 140 kg
the support plate

Place below the worktop

Standard without worktop and without shelf below 4 swivel castors (wheel ø 125 mm), 2 of which have brakes

AM 400 ESA: ART.: **212.300.00** AM 500 ESA: ART.: **212.310.00**





Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=3KillNvSc6w&t=1608s

HIGHLIGHT

AVAILABLE WORKTOPS AND OPTIONS // FROM P.086

1

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF

ELECTROHYDRAULICS

THAT'S WHAT THE SUPPORTER DOES AM 400 ESA + AM 500 ESA PARTICULARLY:



The height of the work platform is adjusted on the centrally located control panel.



Electric drives are installed in the left and right lifting columns with concealed protection.

EQUIPMENT // FROM P.111

2

FOOT

BATTERY

ELECTRIC

MOBILE

085

SUPPORTER

OPTIONS

WORKTOP SELECTABLE

The condition of the worktop depends on the workflow and requirements of the work environment. At Reinhold Beck Maschinenbau GmbH is the worktop freely selectable. A wide variety of panels are available for optimal processing. We provide you with a work table with a worktop for your industry-specific work process.



SHEET STEEL SHELVES, BELOW

Suitable for all supporter models space for tools, accessories, base cabinet, etc.

approx. 8 kg

Weight

ART.: 210.320.00



METAL SHEET, SMOOTH

Suitable for Supporter AM 500, screwed onto the platform

Plate format	1,500 x 790 x 3 mm
Color	Light gray RAL 7035
Weight	approx. 18 kg

ART.: 210.317.00



FOLDING SHELF, RIGHT SIDE

Suitable for all Supporter models, attached to the lower frame on the right side, offers space for tools, accessories, vacuum cleaner, vacuum pump, etc.

Support format	445 x 390 mm	
Weight	approx. 12 kg	

ART.: 210.321.00



BEECH MULTIPLEX WORKTOP Suitable for Supporter AM 500, screwed on platform, plate is coated with linseed oil

Plate format	1,600 x 790 x 30 mm
Weight	approx. 30 kg

ART.: 210.300.00

CONFIGURED // P.090



BEECH MULTIPLEX PERFORATED GRID PANEL

Suitable for Supporter AM 500, screwed on platform, plate is coated with linseed oil

Plate format	1,600 x 790 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Weight	approx. 29 kg

ART.: 210.310.00

CONFIGURED // P.091



VERTICAL SUPPORT, LEFT AND RIGHT SIDE

Suitable for all supporter models, adjustable in height in the 50 mm keyhole grid

Weight approx. 10	kg
-------------------	----

ART.: 210.330.00



WORKTOP BIRCH MULTIPLEX, HPL-COATED ON BOTH SIDES

Suitable for all supporter models, screwed onto the platform

Platform	1,600 x 790 x 30 mm
Color	White RAL 9016
Weight	approx. 30 kg

ART.: 210.306.00



BIRCH MULTIPLEX PERFORATED GRID PANEL, HPL-COATED ON BOTH SIDES

Suitable for all supporter models, screwed onto the platform

Platform	1,600 x 790 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Color	White RAL 9016
Weight	approx. 29 kg

ART.: 210.311.00



STEEL PERFORATED GRID PLATE

Suitable for all supporter models, made of high quality steel, mechanically processed with high accuracy, corrosion-resistant and long-lasting wear protection thanks to plasma nitrided surface, for use in assembly work and as a welding plate for filigree welding work, plate construction reinforced by ribbed sheets welded in in the form of a cassette

SYSTEM28

Plate size Side plate

Weight

Hole spacing side plate

STATIONARY DESIGN

adjustable Weight

ART.: 200.020.00

ART.: 200.442.28

WITH 200 MM SIDE WALLS

Suitable for Supporter AM 1200 stationary, included a scaling on the surface

Only available in stationary version and only in connection with the following article: Art.: 200.020.00

Suitable for all supporter models, 4 base plates with threaded bolt, for floor levelling +/- 15 mm

Material thickness	approx. 11.5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Hole diameter	ø 16 mm
Grid	50 x 50 mm

16B SYSTEM WITH 50 MM SIDE WALLS

Plate size	1,500 x 1,000 x 50 mm
Side plate	50 mm high
Hole spacing side plate	50 mm
Weight	approx. 170 kg

ART.: 200.440.16

CONFIGURED // P.094

SYSTEM16 WITH 100 MM SIDE WALLS

Plate size	1,500 x 1,000 x 100 mm
Side plate	100 mm high
Hole spacing side plate	25 mm
Weight	approx. 215 kg

ART.: 200.443.16

CONFIGURED // P.095

SYSTEM16 WITH 100 MM SIDE WALLS

Suitable for Supporter AM 1200 stationary

Plate size	2,000 x 1,000 x 100 mm
Side plate	100 mm high
Hole spacing side plate	25 mm
Weight	approx. 290 kg

ART.: 200.431.16

Only available as a stationary version and only in conjunction with the following article: Art.: **200.020.00**



approx. 24.5 – 27 mm with a radius of 3 mm with a radius of 3/6 mm

1,500 x 1,000 x 200 mm

200 mm high

approx. 510 kg

approx. 6 kg

approx. 1 kg

50 mm

ø 28 mm 100 x 100 mm



METAL GRID PLATE

Suitable for all Supporter models, screwed on to the platform, for use during assembly work and as welding plate for filigree welding work, surface: phosphated

Platform size	1,600 x 1,200 x 65 mm
Material thickness	4 mm
Hole diameter	ø 28 mm
Diagonal grid	T = 100 mm
Side plate	65 mm high
Weight	approx. 96 kg

ART.: 200.616.00



STAINLESS STEEL WORKTOP, SMOOTH

Suitable for all supporter models, screwed on to the worktop beech plywood, with all-round chamfer 20 mm on all 4 sides

Platform	1,600 x 790 x 32 mm
Material thickness	2 mm
Weight	approx. 48 kg

ART.: 210.318.00



90° SIDE STOP RAILS

Suitable for all Supporter models, 30 mm heightadjustable and can be lowered below the level of the worktop level, set of 2

1 stop rail	on one long side: 1,550 mm long
1 stop rail	on one narrow side: 770 mm long
Weight	approx. 20 kg

ART.: 200.312.00

only in combination with the following worktops: Art.: 210.317.00, Art.: 210.300.00, Art.: 210.310.00, Art.: 210.306.00, Art.: 210.311.00

ART.: 200.001.00

fixed castor

Weight

DIRECTIONAL STOP

Direction lock for swivel castor, 1 piece The direction stop turns the swivel castor into a

The steering direction is stabilized



SUPPORTER

OPTIONS

EQUIPMENT SELECTABLE

The supporter can be individually and precisely adapted to the respective work area with additional equipment options such as a vacuum clamping unit, base cabinet or overhead device. Different versions enable different purposes for your industry-specific work process.





VACUUM SUCTION GRIPPER, OVAL

Suitable for the rotary axis with the vacuum system, the vacuum suction grippers can be exchanged using the quick-change system

Infinitely height adjustable	200 mm
Weight	approx. 3 kg
Size	300 x 100 mm
ART.: 210.341.00	
Size	300 x 30 mm

ART.: 210.359.00



VACUUM UNIVERSAL CLAMPING PLATE, FLAT, ALUMINUM

Suitable for all models with a perforated grid plate, flat clamping plate with quick-release coupling for attachment to the perforated grid plate. Including 1 m sealing rubber band

Surface: Finely milled surface with grid grooves	
for inserting a sealing tape	

-	
Format	290 x 160 x 40 mm
Weight	approx. 2 kg

ART.: 200.405.00



VACUUM CLAMPING UNIT WITH ROTATING AXIS AND VACUUM SUCTION GRIPPERS

Suitable for all supporter models with vacuum, vacuum clamping unit with rotary axis can be swiveled continuously 90 ° from vertical to horizontal for an optimal working position when machining workpieces, 2 sliding, oval vacuum suction grippers (exchangeable thanks to the quick-change system) with tactile valve and holder, clamping unit can be completely retracted under the worktop

2x vacuum suction cups oval	300 x 100 mm
Weight	approx. 20 kg

ART.: 210.340.00

Without foot switch and without vacuum pump



VACUUM SUCTION GRIPPER, ROUND

Matching the rotary axis with the vacuum system, the vacuum suction grippers can be exchanged using the quick-change system	
Infinitely height adjustable	200 mm

Weight		approx. 3 kg
ø 100 mm	ART.: 210.342.00	
ø 125 mm	ART.: 210.343.00	
ø 200 mm	ART.: 210.347.00	



ELECTRIC VACUUM PUMP IN MOBILE CARRYING BOX

Suitable for all supporter models with vacuum, can be placed on the lower shelf, dry-running and lowmaintenance electric vacuum pump with vacuum tank and automatic switch-off in a mobile carrying box, with 2 connection sockets

Suction capacity	3,0 m³/h
Foot switch connection cable	1,5 m fabric hose 5 m (schuko plug)
Power connection	230V / 50Hz
Weight	approx. 20 kg

ART.: 210.440.00

VACUUM PUMP WITH STRONGER SUCTION POWER

Suitable for all supporter models with vacuum, with 2 connection coupling sockets

Suction capacity	4,6 m³/h
ouolion oupdoily	(instead of 3,0 m ³ /h)
Foot switch	1,5 m fabric hose
connection cable	5 m (schuko plug)
Power connection	230V / 50Hz
Weight	approx. 20 kg

ART.: 210.450.00



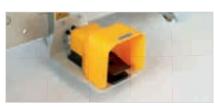
VACUUM UNIVERSAL CLAMPING PLATE, SWIVELING, ALUMINUM

Suitable for all models with a perforated grid plate, the clamping plate can be swiveled and fixed by 90°, for attachment to the breadboard. Including 1 m sealing rubber band

Surface: Finely milled surface with grid grooves for inserting a sealing tape

Format		290 x 160 x 40 mm
Weight		approx. 3 kg

ART.: 200.406.00



FOOT SWITCH

For tensioning and releasing the vacuum

Function	3/2 way valve
Weight	approx. 2 kg

ART.: 210.455.00

Option for an electric vacuum pump in a carrying case ART.: 210.440.00 and ART.: 210.450.00 or for connection to existing vacuum system on customer side



OVERHEAD LIGHTING DEVICE AND DEVICE HOLDER

Suitable for all Supporter models, attached on the upper adjustable platform frame made of aluminium profiles with LED-400K, surface-mounted luminaire, with light switch and 2 device sockets with cover (230 V)

LED lighting, louvre surface-	4000K
mounted luminaire	35 W
Weight	approx. 40 kg

ART.: 210.600.00

EQUIPMENT TROLLEY, MOVABLE Suitable for all Supporter models, attached to the device support rail for the attachment of functional parts

Laterally adjustable	800 mm
Weight	approx. 10 kg

ART.: 210.603.00



ENERGY BAR WITH CENTRAL AIR AND ELECTRICAL CONNECTION

Suitable for all supporter models, on the right cultivated on the narrow side

Weight	approx. 2 kg
4x quick couplings for compresent	essed air
3x Schuko sockets with lids	
Connections:	
230 V supply cable, 3 m long	

ART.: 200.407.00

COMPRESSED AIR MAINTENANCE UNIT WITH 2 PIECES COUPLINGS (FUNCTIONAL PART)

Suitable for all Supporter models, mounted on equipment trolley

- 1	
Maintenance unit	R3/8"
2 safety couplings	3/8" NW 7,2
Weight	approx. 8 kg

ART.: 210.605.00

SCHUKO SOCKETS WITH LID, 2 PIECES (FUNCTIONAL PART)

Suitable for all Supporter models, mounted on equipment trolley, 2 pieces

230 V
10/16A
approx. 10 kg

ART.: 210.604.00

BALANCER (FUNCTIONAL PART)

Suitable for all Supporter models, mounted on

equipment noney	
Adjustment range	0.6 – 2.0 kg
Weight	approx. 2 kg

ART.: 210.606.00

DEVICE SUPPORT RAIL

Suitable for all Supporter models, attached on overhead device

C-rail	30 x 32 x 2 mm,
	1,800 mm long
Weight	approx. 10 kg

ART.: 210.601.00



MULTIPLEX TOOL CABINET WITH 2 DRAWER BLOCKS

Suitable for all supporter models, with 6 drawers	
1,100 x 370 x 500 mm	
620 x 40 x 420 mm	
620 x 120 x 420 mm	
360 x 40 x 420 mm	
360 x 120 x 420 mm	
approx. 40 kg	

ART.: 210.620.00



METAL DRAWER BASE CABINET, 1 DRAWER BLOCK

Suitable for all supporter models, drawers with perforated floor and slotted walls (for individual drawer subdivision), central locking with 2 keys, with labeling strip and transparent cover

1,060 x 330 x 675 mm			
1,058 x 328 x 675 mm 900 x 255 x 600 mm			
max. 100 kg			
100% full extension and single extension lock			
Light gray RAL 7035 or blue RAL 5023			
approx. 40 kg			

ART.: 210.641.00

METAL DRAWER BASE CABINET, 2 DRAWER BLOCKS

Suitable for all supporter models, drawers with perforated floor and slotted walls (for individual drawer subdivision), central locking with 2 keys, with labeling strip and transparent cover

External dimensions of the body (W x H x D)	1,090 x 330 x 675 mm
Block 1 front height	270 mm
1 drawer, usable size	410 x 255 x 600 mm
Block 2 front height	90 mm
3 drawers, usable size	410 x 75 x 600 mm
Drawer load capacity	max. 100 kg
100% full extension and sir	ngle extension lock
Color	Light gray RAL 7035
powder coated	or blue RAL 5023
Weight	approx. 48 kg

ART.: 210.642.00

AM 500

BEECH MULTIPLEX WORKTOP | FH



The Supporter AM 500 with the beech multiplex worktop is characterized as a work and assembly table as well as the new ergonomic workbench. Ergonomically correct, the working height is set quickly and easily using the foot hydraulics.

Useful stroke	300 mm
Construction height of the supporter	700 mm
Weight	approx. 140 kg
Place below the worktop	
Including shelf below	
4 swivel castors (wheel ø 125 mm), 2 of whi	ich have brakes

ART.: 210.100.10









AM 500

CONFIGURED

BEECH MULTIPLEX PERFORATED GRID PANEL | FH



The new ergonomic workbench opens up completely new possibilities for a safe and future-oriented workplace. With a total height of 1,000 mm, different body sizes as well as the dimensioning and positioning of the workpieces can be taken into account.

Useful stroke	300 mm
Construction height of the supporter	700 mm
Weight	approx. 140 kg
Place below the worktop	
Including shelf below	
4 swivel castors (wheel ø 125 mm), 2 of wh	nich have brakes

ART.: 210.120.10





www.beck-maschinenbau.com



Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=3KillNvSc6w&t=1608s

SUPPORTER

AM 500 PERFECT



Our supporter AM 500 Perfect is provided with a birch multiplex breadboard with double-sided HPL coating for flexible work in the breadboard with the practical accessories (optionally available). It also has a lower shelf for practical storage of tools or the vacuum pump. The vacuum system with its two oval vacuum cups is the ideal support for surface processing.

Useful stroke	300 mm
Construction height of the supporter	700 mm
Vacuum pump suction capacity	3,0 m³/h
Foot switch connection cable	1.5 m fabric hose 5 m (schuko plug)
Power connection	230 V / 50 Hz
Vacuum suction gripper, oval	300 x 100 mm
Weight	approx. 170 kg
Space below the worktop thanks to the sh	elf
4 swivel castors (wheel ø 125 mm), 2 of w	hich have brakes

F00

ART.: 210.160.10



HIGHLIGHT

THAT MAKES THE SUPPORTER AM 500 PERFECT SPECIAL:



The combination of breadboard and Vacuum suction allows a lot of simplified Work steps.

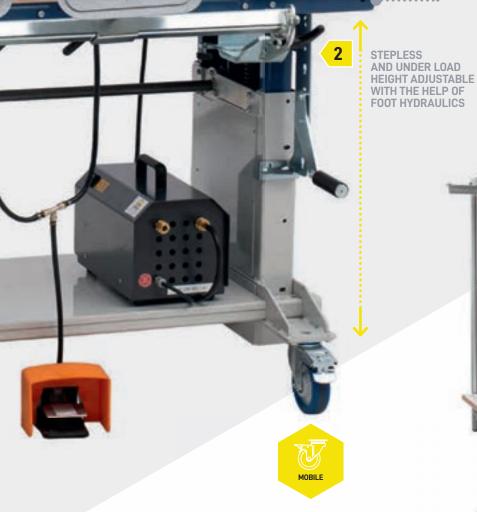


The optional energy bar is the direct energy supply for electricity and air.



EQUIPMENT // FROM P.111

OPTIONAL Energy bar ART.: **200.407.00**



WORK AND ASSEMBLY TABLES // AM 500 STEEL PERFORATED GRID PLATE

AM 500

CONFIGURED

STEEL PERFORATED GRID PLATE | FH



- P	AI	LUA	U
up	to	330	kg

ATE SIZE	OVERALL
,000 x 50 mm	max. 1,02

Useful stroke	300 mm
Height of the supporter with steel perforated grid plate	720 mm
Weight	approx. 290 kg
4 swivel castors (wheel ø 125 mm), 2 of	which have brakes

ART.: 210.170.16

INCLUDING STEEL GRID PLATE, 50 MM

approx. 11,5 – 13 mm
with a radius of 2 mm
with a radius of 3/6 mm
50 x 50 mm
50 mm high
50 mm
1,500 x 1,000 x 50 mm
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

INDIVIDUAL ITEMS OF THIS CONFIGURATION: AM 500 FH (ART.: 210.100.00) Shelf (ART.: 210.320.00) Steel perforated grid plate (ART.: 210.440.16) Pre-freight costs, adapters and final assembly

STEPLESS AND UNDER **HEIGHT-**ADJUSTABLE LOAD WITH THE HELP OF **FOOT HYDRAULICS**

MOBILE

FOOT

BATTERY

ELECTRIC

AM1200

STEEL PERFORATED GRID PLATE | FH

CONFIGURED

INDIVIDUAL ITEMS OF THIS CONFIGURATION: AM 1200 FH (ART.: 210.200.00) Shelf (ART.: 210.320.00) Steel perforated grid plate (ART.: 210.443.16) Adapter and final assembly



PAYLOAD up to 980 kg

1,500>

X	1,000	XI	00	mm	

Useful stroke	300 mm
Height of the supporter with steel perforated grid plate	770 mm
Weight	approx. 360 kg
4 swivel castors (wheel ø 125 mm), 2 of	which have brakes

ART.: 210.180.16

INCLUDING STEEL GRID PLATE, 100 MM

Material thickness	approx. 11,5 – 13 mm
Bores	with a radius of 2 mm
Corners and edges	with a radius of 3/6 mm
Grid	50 x 50 mm
Side plate	100 mm high
Hole spacing side plate	25 mm
Platform	1,500 x 1,000 x 100 mm

ART.: 200.443.16



SUPPORTER

AM 500-FLEXX + AM 1200-FLEXX | **FH**



PAYLOAD AM 500: up to 500 kg AM 1200: up to 1,200 kg

PLATFORM SIZeOVERA2,000 x 1,000 mmmax.

OVERALL HEIGHT max. 1,070 mm

Our continuously height-adjustable supporters in the sizes AM 500-Flexx and AM 1200-Flexx are more than work and assembly tables. Well thought-out functions have been taken from practice and further developed in such a way that the ideal partner for every workshop is created. The AM 500-Flexx has a lifting unit in the left and the AM 1200-Flexx has two lifting units, which are concealed in the left and right lifting columns in order to be protected from dirt and damage.

Useful stroke	300 mm
Construction height of the supporter	770 mm
Weight*	
AM 500	approx. 150 kg
AM 1200	approx. 180 kg

* For accessories, please pay attention to the weight of the support plate and the permissible load of the supporter

Space below the worktop

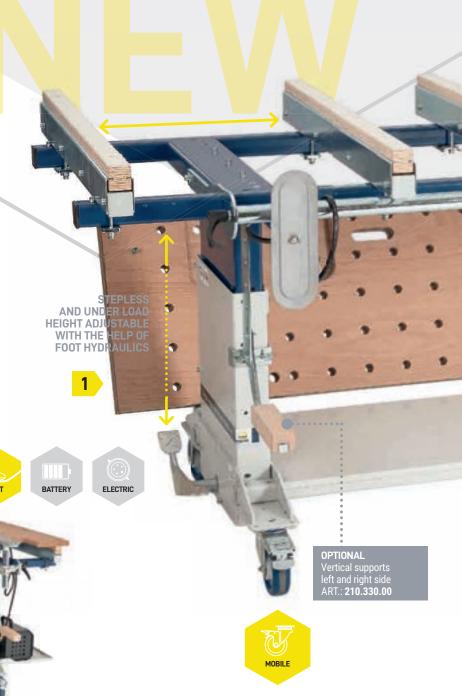
Including bottom shelf

5 laterally adjustable C-profile support rails with hardwood supports (Hardwood supports are adjustable in depth in the C-profile rail)

Standard without worktop

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

AM 500-FLEXX: ART.: 210.130.00 AM 1200-FLEXX: ART.: 210.140.00



HIGHLIGHT

THAT MAKE THE SUPPORTERS AM 500-FLEXX + AM 1200-FLEXX SPECIAL:

VACUUM CLAMPING UNITS AND SUCTION CUPS

If required, the unit can be continuously rotated on an axis of rotation 90 ° and can be fixed vertically and horizontally with locking bolts at 0 ° - 45 ° - 90 °. The vacuum suction cups can be exchanged using the quick-change system and are height-adjustable by 200 mm.

3

OPTIONAL Hole grid worktop including 2 shelf holders ART.: 210.465.00

OPTIONAL Foldable storage shelf ART.: **210.321.00**

5



Rear supports for putting down the work-top.



Vacuum clamping unit with two sliding oval grippers with touch valve.



If necessary, the vacuum clamping unit can be folded away under the worktop.



Worktop can be removed quickly and easily for individual purposes.



Vertical support adjustable left and right in a 50mm keyhole grid.

EQUIPMENT // FROM P.111



OPTIONAL

Vacuum clamping unit with axis of rotation ART.: **210.340.00**

SUPPORTER

EOUIPMENT SELECTABLE

The supporter can be individually and precisely adapted to the respective work area with additional equipment options such as a vacuum clamping unit, base cabinet or overhead device. Different versions enable different purposes for your industry-specific work process.



PERFORATED GRID PANEL, BIRCH MULTIPLEX, HPL-COATED, 2-PIECE - WITHOUT CUT-OUTS -

Suitable for Supporter AM 500-Flexx + AM 1200-Flexx, with 4 pieces of socket pins to be attached to the 2 outer support rails including 2 pieces of dovetail connectors, the plate is coated with linseed oil

Plate format	2x 2,000 x 500 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Including 2 storage ho	olders
Color	White RAL 9016
Weight	approx. 42 kg

ART: 210.312.00

* without vacuum cup



ΓIONS

BEECH MULTIPLEX PERFORATED GRID PANEL, 2-PIECE – WITHOUT CUT-OUTS –

Suitable for Supporter AM 500-Flexx + AM 1200-Flexx, with 2 pieces of plug-in pins for attaching to the 2 outer support rails including 2 pieces of dovetail connectors (double T-connector), plate is coated with linseed oil

Plate format	2x 2,000 x 500 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Including 2 storage holder	s
Weight	approx. 42 kg

ART.: 210.460.00 * without vacuum cup



PERFORATED GRID PANEL, BIRCH **MULTIPLEX, HPL-COATED, 2-PIECE** - WITH 2 CUT-OUTS -

Suitable for Supporter AM 500-Flexx + AM 1200-Flexx, 2 cutouts for vacuum cups oval (300 x 100 mm) with 4 socket pins for attaching to the 2 outer support rails including 2 pieces dovetail connectors, the plate is coated with linseed oil

Plate format	2x 2,000 x 500 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Including 2 storage ho	lders
Color	White RAL 9016
Weight	approx. 42 kg

ART.: 210.313.00 * without vacuum cup



BEECH MULTIPLEX PERFORATED GRID PANEL, 2-TEILIG - WITH 2 CUT-OUTS -

Suitable for Supporter AM 500-Flexx + AM 1200-Flexx, 2 cutouts for vacuum cups oval (300 x 100 mm) with 2 pieces of plug-in pins for attaching to the 2 outer support rails including 2 pieces of dovetail connectors (double T-connector), plate is coated with linseed oil

Plate format	2x 2,000 x 500 x 30 mm
Hole diameter	ø 22 mm
Hole grid spacing	T = 100 mm
Including 2 storage holde	rs

approx. 42 kg

* without vacuum cup

Weight

ART.: 210.465.00

PULL-OUT SYSTEM ON ONE SIDE WITH HARDWOOD TOP

Platform extension by pulling out up to 820 mm per side, suitable for Supporter AM 500-Flexx + AM 1200-Flexx

Format per side	1,000 x 60 mm
Weight	approx. 20 kg

ART.: 210.314.00

PULL-OUT SYSTEM LEFT AND RIGHT, WITH HARDWOOD TOP

Weight	approx. 40 kg

ART.: 210.325.00



VACUUM CLAMPING UNIT WITH ROTATING AXIS AND VACUUM SUC-TION GRIPPERS

Suitable for all supporter models with vacuum, vacuum clamping unit with rotary axis can be swiveled continuously by 90 ° from vertical to horizontal for an optimal working position when machining workpieces, 2 sliding, oval vacuum suction grippers (exchangeable thanks to the quick-change system) with touch valve and holder, clamping unit can be completely retracted under the worktop

2x vacuum suction cups oval	300 x 100 mm
Weight	approx. 20 kg

ART.: **210.340.00** Without foot switch and without vacuum pump



ELECTRIC VACUUM PUMP IN MOBILE CARRYING BOX

Suitable for all supporter models with vacuum, can be placed on the lower shelf, dry-running and lowmaintenance electric vacuum pump with vacuum tank and automatic switch-off in a mobile carrying box, with 2 connection sockets

Suction capacity	3.0 m³/h
Foot switch	1,5 m fabric hose
Connection cable	5 m (schuko plug)
Weight	approx. 20 kg

ART.: 210.440.00



VACUUM PUMP WITH STRONGER SUCTION POWER

Suitable for all supporter models with vacuum, with 2 connection coupling sockets

Suction capacity	4.6 m³/h
	(anstatt 3.0 m³/h)
Foot switch	1.5 m fabric hose
Connection cable	5 m (schuko plug)
Power connection	230V / 50Hz
Weight	approx. 20 kg

ART.: 210.450.00



VACUUM SUCTION GRIPPER, OVAL

Suitable for all supporter models with vacuum, with tactile valve and holder, exchangeable with quick-change system

Infinitely height adjustable	200 mm
Weight	approx. 3 kg
Size	300 x 100 mm
ART.: 210.341.00	
Size	300 x 30 mm
ART.: 210.359.00	



VACUUM SUCTION GRIPPER, ROUND

Suitable for the rotary axis with the vacuum system, the vacuum suction grippers can be exchanged using the quick-change system

Infinitely height adjustable Weight		200 mm
		approx. 3 kg
ø 100 mm	ART.: 210.342.00	
ø 125 mm	ART.: 210.343.00	
ø 200 mm	ART.: 210.347.00	

VERTICAL SUPPORT, LEFT AND RIGHT SIDE Suitable for all supporter models, adjustable in height using a 50 mm keyhole grid

neight doing a oo min keynole gha	
Weight	approx. 10 kg

ART.: 210.330.00



FOLDING SHELF, RIGHT SIDE Suitable for all Supporter models, attached to the lower frame on the right side, offers space for tools, accessories, vacuum cleaner, vacuum pump, etc.

Support format	445 x 390 mm
Weight	approx. 12 kg

ART.: 210.321.00



VERSATILE EQUIPMENTFOR PERFORATED GRID PANELS

Perforated grid panels are versatile and, with their accessories, offer solutions for optimized processes: clamping, gluing, pressing, grinding, polishing, etc. can be carried out on your lifting table with little effort. **EQUIPMENT //** FROM P.111



AM 500 R + AM 500 RHD + AM 1200 R

360° ROTOR | **FH**



Even if the load is uneven, the supporter AM 500 with 360 ° rotor can be continuously adjusted in height by 300 mm. The rotating frame of the rotor can be adjusted and fixed over 360 ° by means of a locking disc and a spring latch. Consequently the supporter with 360 ° rotor is the ideal assembly device to process the workpiece at the optimal height and inclination.

Useful stroke	300 mm
Construction height of the supporter	
AM 500 R	950 mm
Am 500 RHD	850 mm
AM 1200 R	individual
Clear width between lifting columns	
AM 500 R	1,700 mm
AM 500 RHD	3,000 mm
AM 1200 R	individual
Lifting unit	
AM 500 R/AM 500 RHD	1x left
AM 1200 R	1x left + 1x right
Weight	approx. 180 kg

* For accessories, please pay attention to the weight of the support plate and the permissible load of the supporter

Rotating device made of aluminum profile built on the lifting columns

Pillow block bearings on both sides with detent washer, 15 $^\circ$ pitch and spring latch to fix the position

AM 500 R:

2 pieces of laterally movable profile support rails with T-slot and slot nuts IG M8 for holding a worktop / workpiece carrier, $800\ mm\ long$

AM 500 RHD:

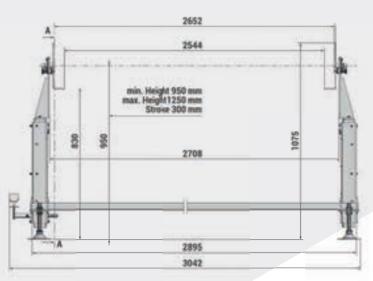
The device frame or welding plate can be screwed onto the support bracket by the customer, accommodating a worktop / workpiece carrier up to a size of max. $2,500 \times 1,100 \text{ mm}$

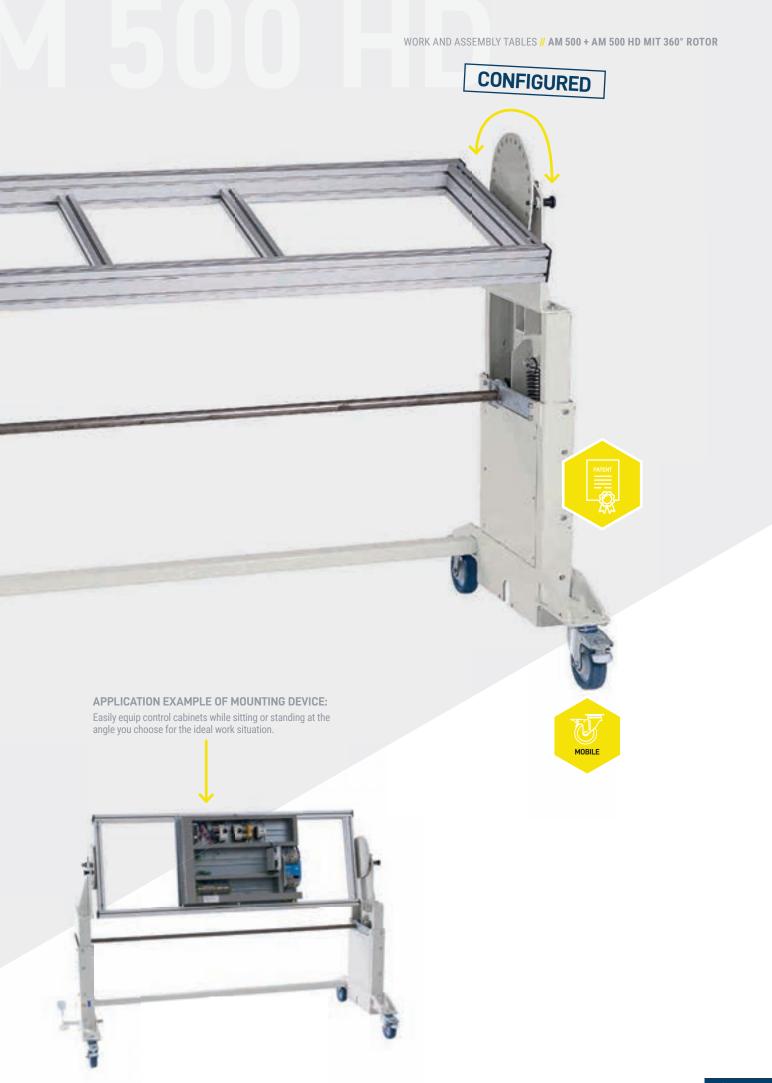
Without worktop and without shelf below

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

AM 500 R: ART.: **300.110.00** AM 500 RHD: ART.: **300.120.00** AM 1200 R: ART.: **300.130.00**







ERGOPLAN EP1

WORKING AND ASSEMBLY TABLE EP1 | FH





PAYLOAD up to 400 kg

Workbench top without pliers

PLATE SIZE 1,785 x 850 x 120 mm (including tongs)

OVERALL HEIGHT n max. 1,080 mm

The ergonomic work and assembly table ErgoPlan EP1 is equipped with a workbench top made of selected and solid red beech wood. The surface is waxed and polished. The stepless height adjustment under load is even and precise – even with asymmetrical load on the plate.

1,700 x 640 x 120 mm

2 pliers wrenches: Front tong made of solid cast / steel construction, rear clamp robust aluminum box guide (with adjustable guide prism and plastic slide guide)

Board thickness	120 / 60 mm
Useful stroke	300 mm
Construction height ErgoPlan	780 mm
Weight of the workbench top	approx. 95 kg
Weight	approx. 240 kg

The cover attached to the rear serves as a crush protection cover

The lifting unit is concealed in the left lifting column and is therefore protected from dirt and damage

ART.: 211,100.00

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

ELECTRIC

BATTERY

1

OPTIONAL

Round bench hook

ART.: **211.201.30** ART.: **211.205.30**

HOW YOU CAN BENEFIT FROM IT AS A SCHOOL:

- + Different student sizes (height)
- + Conveying awareness of ergonomics and acting as a role model
- Maintenance-free functionality results in permanent cost savings
- Longevity through high-quality construction, robust construction, innovative planning and service if required
- + Future-oriented equipment as an appreciative employer
- Mobile use thanks to the chassis with rollers and lifting / lowering device, as well as stationary on stable adjustable feet

BANK HOOK

Our ErgoPlan with workbench has optionally over four practical and versatile Bench hook for tensioning or as a Support of long workpieces.

0

0

STATIONAR

DRILLING

Vertical and horizontal holes in the plate and in the pliers with Ø 30 mm for flexible work with bench hooks.

The holes in the plate and in the front pliers are in a grid of 160 x 320 mm.

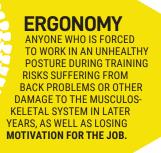
The holes in the rear jaws are in a 160 mm grid, horizontal holes on the front side in a 150 mm grid.

INTERMEDIATE SPACE Offers space for tools, as a (tool) base cabinet or as storage space.

FOLD-OUT DRIVING DEVICE

move in next to no time.

3



2

LEVELING FEET The 4 adjustable feet are +/- 15 mm in height adjustable



Scan the QR code and watch user video: https://youtu.be/TPzBGVKryug

HIGHLIGHT

THAT MAKES THE ERGOPLAN PARTICULARLY:



Workpieces can be clamped against the table with the help of the front gripper.



With the rear clamp, workpieces can also be clamped with bench hooks.



Quiet running despite high payload – the future-oriented workbench.



The feet can be adjusted in height to compensate for uneven surfaces.

EQUIPMENT // FROM P.111

Our ErgoPlan offers a fold-out driving device attached to the base frame, which can be folded in and out by means of a hand lever. It lifts the ErgoPlan by approx. 15 cm and thus makes it mobile. Your new ErgoPlan

thus offers a stationary working position and can also be used on the

ERGOPLAN EP2

WORK AND ASSEMBLY TABLE EP2 | FH





PAYLOAD up to 400 kg

PLATE SIZE OVE 1,785 x 850 x 120 mm (including pliers)

OVERALL HEIGHT max. 1,080 mm

Our stationary, ergonomic work and assembly table ErgoPlan EP2 is equipped with a workbench top made of robust, solid beech wood. The surface is waxed and polished. The stepless height adjustment under load is even and precise – even with asymmetrical load on the plate.

Workbench top without pliers	1,700 x 640 x 120 mm
2 pliers wrenches: Front clamp made of solid cast / ste robust aluminum box guide (with ad plastic slide guide)	
Board thickness	120 / 60 mm
Useful stroke	300 mm
Construction height ErgoPlan	780 mm
Weight der workbench top	approx. 95 kg
Weight	approx. 210 kg
-	

The cover attached to the rear serves as a protective cover against scissors and as a protection against crushing.

The lifting unit is concealed in the left lifting column and is therefore protected from dirt and damage.

ART.: 211.110.00

OPTIONAL Round bench hook ART.: **211.201.30** ART.: **211.205.30**

BANK HOOK

Our ErgoPlan with workbench has optionally over four practical and versatile Bench hook for tensioning or as a Support of long workpieces.

0

0

STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF FOOT HYDRAULICS

ELECTRIC

1

FOOT

BATTERY

STATIONARY

DRILLING

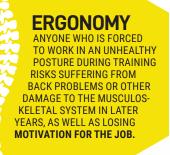
Vertical and horizontal holes in the plate and in the pliers with \emptyset 30 mm for flexible work with bench hooks.

The holes in the plate and in the front pliers are in a grid of 160×320 mm.

The holes in the rear jaws are in a 160 mm grid, horizontal holes on the front side in a 150 mm grid.

INTERMEDIATE SPACE Provides space for tools, as (Tool) base cabinet or as a storage room.

3



2

LEVELING FEET The 4 adjustable feet are +/- 15 mm in height adjustable



Scan the QR code and watch user video: https://youtu.be/TPzBGVKryug

HIGHLIGHT

WHAT MAKES THE ERGOPLAN SPECIAL:



Workpieces can be clamped against the table with the help of the front gripper.



Workpieces can also be clamped with bench hooks using the rear clamp.



Quiet running despite high payload – the future-oriented workbench.



The height of the feet can be adjusted to compensate for uneven surfaces.

EQUIPMENT // FROM P.111

1

ERGOPLAN EP3

WORK AND ASSEMBLY TABLE EP3 | FH



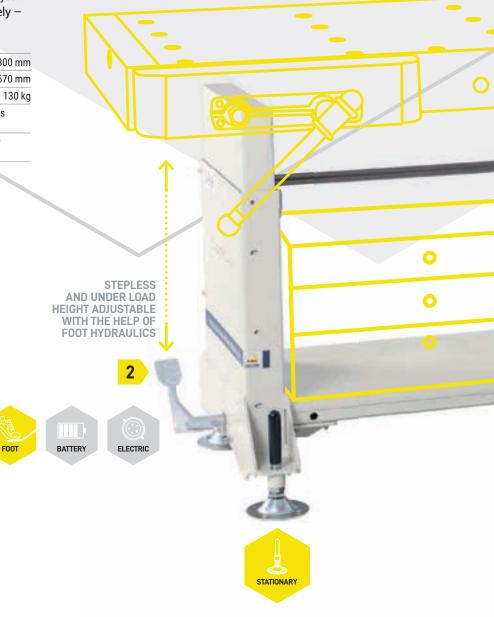


for workbench tops up to max. 2 m in length

OVERALL HEIGHT max. 970 mm

You can flexibly equip our stationary, ergonomic work and assembly table ErgoPlan EP3 with your existing workbench top. The stepless height adjustment under load takes place evenly and precisely even with asymmetrical loads on a plate.

Useful stroke	300 mm
Construction height ErgoPlan	670 mm
Weight	approx. 130 kg
The lifting unit is concealed in the left lift therefore protected from dirt and damage	
When ordering, please let us know the d existing bench top.	imensions of your
ART.: 211.120.00	



up to 500 kg



Scan the QR code and

watch user video: https://youtu.be/TPzBGVKryug

ERGONOMY ANYONE WHO IS FORCED TO WORK IN AN UNHEALTHY

POSTURE DURING TRAINING RISKS SUFFERING FROM BACK PROBLEMS OR OTHER DAMAGE TO THE MUSCULOS-KELETAL SYSTEM IN LATER YEARS, AS WELL AS LOSING MOTIVATION FOR THE JOB.

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HIGHLIGHT

WHAT MAKES THE ERGOPLAN SPECIAL:



An individual or already existing workbench top can be added.



Lifting and lowering by foot-operated Hydraulic lifting unit.

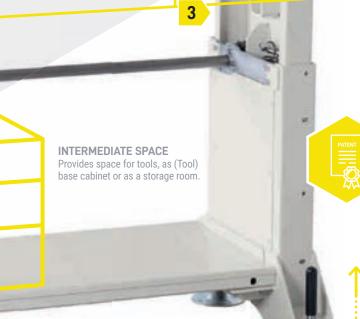


Quiet running despite high payload – the future-oriented workbench.



The height of the feet can be adjusted to compensate for uneven surfaces.

EQUIPMENT // FROM P.111



LEVELING FEET The 4 adjustable feet are +/- 15 mm in height adjustable.

107

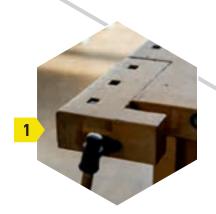
ERGOPLAN EP SERVICE

REVISION OF AN EXISTING PLANING BENCH PANEL

SAVES VALUABLE WOOD AND MONEY

Thanks to our decades of experience in the field of ergonomic lifting and work tables, we know that new products are not necessarily the better ones. This is also the case with the workbenches, for example. The high-quality material wood – especially from previous processing processes – does not lose its value. Worktops made of solid wood are particularly valuable. Scratches and wear and tear do not lead to a necessary new investment, but you can take advantage:

99 We renovate your aged workbenches and prepare them professionally and carefully so that they shine like new again. In addition, we also noticeably relieve your budget.



DISMANTLING After collection by our forwarding company, your old planer bench top will be disassembled.



RENOVATION

The surfaces of your old planing bench top is sanded waxed and polished.

WORK AND ASSEMBLY TABLES // ERGOPLAN

FUNCTIONAL PARTS

Components, such as front and rear calipers, are checked, reconditioned and readjusted or replaced with new highquality materials.



REVISION OF AN EXISTING PLANE PLATE

- 1. Dismantling your old workbench top.
- The bench top is picked up, the surfaces sanded, waxed and polished.
- Defective wooden parts are replaced with new, high-quality materials.
- Functional parts, such as the pliers, are checked and usually replaced or re-set.
- 5. The finished workbench plate is delivered back to the place of use.

ART.: 211.130.00 Minimum quantity per order: 5 pieces



3

The revised workbench top can now be built onto the ErgoPlan EP3 subconstruction. The new workplace is therefore optimally equipped and ergonomically correct for the years to come.

ERGOPLAN EP3 // S.106

ERGOPLAN EP OPTIONS

EQUIPMENT SELECTABLE

The ErgoPlan can be customized with additional equipment options such as a fold-out drive unit, tool base cabinet or accessories with locking bolts, precisely and individually Work area can be adapted and also expanded. Even outdated workbenches experience completely new possibilities.



FOLDABLE UNDERCARRIAGE

Suitable for ErgoPlan EP3, attached to the base frame. The chassis with the 4 swivel castors can be folded out using a hand lever. The undercarriage lifts the ErgoPlan by approx. 15 mm and thus makes it mobile. When the travel device is folded in, the ErgoPlan is in the static working position

Weight	approx. 35 kg

ART.: 211.140.00

Not for retrofitting. Must be ordered with the basic configuration.



ROUND BENCH HOOKS 120 MM

Suitable for ErgoPlan EP1 + EP2, for insertion on the front as a workpiece support, set of 2

Diameter	ø 30 mm
Weight	approx. 1 kg
Length	120 mm

ART.: 211.201.30 (set of 2)

ROUND BENCH HOOKS 200 MM

Length	200 mm

ART.: **211.205.30** (set of 2)



VERTICAL CLAMP WITH BOLT

Suitable for ErgoPlan EP1 + EP2, with locking bolts for plugging into the grid holes

ø 30 mm
30 x 8.5 mm
120 mm
200 mm
approx. 1 kg

ART.: 211.203.30



ANTI-SLIP SUPPORT, 1,200 MM

Suitable for ErgoPlan EP1 + EP2, with 2 locking bolts for plugging into the grid holes

Length	1,200 mm
Weight	approx. 3 kg

ART.: 210.610.30

ANTI-SLIP SUPPORT, 600 MM

Length	600 mm
Weight	approx. 2 kg

ART.: 210.612.30



METAL DRAWER BASE CABINET

Suitable for ErgoPlan EP1 – EP3, with 1 drawer block, drawers with perforated bottom and slotted walls (for individual drawer subdivision), central lock with 2 keys, with label strip and transparent cover

1,060 x 330 x 675 mm
1,058 x 328 x 675 mm 900 x 255 x 600 mm
max. 100 kg
single extension lock
Light gray RAL 7035
or blue 5023
approx. 40 kg

ART.: 210.645.00



MULTIPLEX TOOL CABINET

Suitable for ErgoPlan EP1 - EP3, with 6 drawers	
External dimensions of the body	1,100 x 370 x 500 mm
2x drawers	620 x 40 x 420 mm
2x drawers	360 x 40 x 420 mm
1x drawer	620 x 120 x 420 mm
1x drawer	360 x 120 x 420 mm
Weight	approx. 40 kg
-	

ART.: 210.620.00



WOODEN BASE CABINET M182

Suitable for ErgoPlan EP1 – EP3, with 2 lockable drawers

ith 100 % extraction of
860 x 400 x 455 mm
750 x 80 x 380 mm
750 x 140 x 380 mm
approx. 30 kg

ART.: 210.630.00

Protect the pillars of work – with ergonomic workplaces.

ERGONOMICS // HEIGHT-ADJUSTABLE WORKPLACES



EQUIPMENT BECOME MUST-HAVE

MORE FREEDOM IN PROCESSING.

A work table with a perforated grid plate can be used in many ways and, with a wide range of accessories, offers solutions for optimized work processes. Clamping, gluing, pressing, grinding, polishing and all other work processes can be carried out on your lifting table without any problems and with little effort thanks to the practical clamps and clamps in combination with stop pins or individual abutments.

We advise in detail, develop the right solution and look forward to an optimal result.

Long established in the wood industry, high-quality clamping accessories are also becoming increasingly important in the metal industry and especially for welding work.

- + Traditionally from the highest quality Materials manufactured and refined
- + Can be individually combined
- + Manufactured using the most modern processes
- + Guaranteed maximum comfort
- + More security in work processes
- + Ease of use high
- + Ergonomically designed
- + Long-lasting wear protection
- + High development competence
- + Always new innovative products
- + Expandable at any time
- + Highest functionality with exclusive design
- + Can be used across industries

WOOD-GRID PANELS Ø 22 mm





HORIZONTAL CLAMP

Clamping pin with trapezoidal internal thread, threaded spindle and thrust piece with protective cap

Threaded spindle	40 mm adjustable
Weight	approx. 1 kg

ART.: 200.607.22



VERTICAL CLAMP RAIL 30 x 8.5 mm, FIXED OUTPUT

For vertical workpiece clamping

· · · · · · · · · · · · · · · · · · ·	
Projection	120 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.603.22



VERTICAL CLAMP RAIL 22 x 8.5 mm, **FIXED OUTPUT**

For vertical workpiece clamping Projection 100 mm Clamping height up to 200 mm Swiveling

ART.: 200.710.22

Weight



VERTICAL CLAMP RAIL 22 x 8.5 mm, **VARIABLE PROJECTION**

For precise, individual clamping at vertical workpiece clamping

Projection, infinitely adjustable	30 – 150 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.711.22

360°

approx. 1 kg



VERTICAL CLAMP RAIL 22 x 8.5 mm, FIXED PROJECTION, LEVER HANDLE WITH RESTING MECHANISM

The lever handle with locking mechanism offers a dosed, fast and vibration-proof clamping for vertical workpiece clamping

Projection	100 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.712.22



VERTICAL CLAMP RAIL 22 x 8.5 mm, **VARIABLE PROJECTION,** LEVER WITH LOCKING MECHANISM

The lever handle with locking mechanism offers a dosed, fast and vibration-proof clamping with the vertical workpiece clamping throat, infinitely adjustable

Projection, infinitely adjustable	100 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.713.22



ONE-HAND VERTICAL CLAMP RAIL, 11 X 5 MM

For vertical workpiece clamping

70 mm
bis 150 mm
360°
bis 60 kg
approx. 1 kg

ART.: 200.714.22



HORIZONTAL PUSH ROD TENSIONER

With 1 locking bolt and safety plug for powerful and gentle clamping

35 mm
13 mm
250 kg
approx. 1 kg

ART.: 200.715.22



VERTICAL QUICK RELEASE

With 1 locking bolt and safety plug for powerful and gentle clamping

60 mm
35 mm
250 kg
approx. 1 kg

ART.: 200.716.22



VICE WITH QUICK ADJUSTMENT

With 2 locking bolts

Jaw width	100 mm
Max. Span	100 mm
Weight	approx. 4 kg

ART.: 200.609.22



STOP PIN ROUND

With milled contact surface as counterpart for fastening workpieces, the stop can also be used as direct resistance of the workpiece, made of plastic POM black

Peg	ø 40 / 22 mm
Length	40 mm

ART.: 200.602.22



SINGLE THRUST BEARING WITH 1 LOCKING BOLT AND SAFETY PLUG

As an abutment to the angular gear clamp for the clamping and fixing of workpieces with grid pin and safety plug

Weight	approx. 1 kg
ART.: 200.601.22	



ANGLE GEAR TENSIONER WITH 2 LOCKING BOLTS

Provides a secure stand in the perforated grid plate and enables evenly strong tension

Useful stroke	130 mm
Pressure plate	100 x 78 mm
Clamping force	up to 500 kg
Total length	260 mm
Weight	approx. 4 kg

ART.: 200.608.22



ANTI-SLIP SUPPORT RAILS

piece anti-slip support rails with 600 mm or 1200 mm length and 2 grid bolts for all perforated grid plates with a hole diameter of 22 mm suitable for non-slip processing of objects without additional clamping

Length	600 mm
Weight	approx. 2 kg

ART.: 200.612.22

Length	1200 mm
Weight	approx. 3 kg

ART.: 200.610.22



CROSS PULL-OUT RAIL WITH CAR-PETS

1x cross extension rail with carpet for fixing on the worktop with a worktop thickness of 30 mm for widening the worktop

Length	1,300 mm
Extension can be extended	bis 1,800 mm
Weight	approx. 5 kg

ART.: 200.606.00

Note: Also on worktops beech multiplex (30 mm) can be used without a hole pattern



BRUSH PLATE ELEMENTS

Ideal support so that workpieces / panels rest gently and scratch-free during processing, for screwing onto a wooden panel

Format of the single panel	499 x 99 mm
Bristle height	15 mm
Bristles	ø 0,4 mm
Load per m ²	approx. 20 kg
Packaging unit	1 m ²
Weight	approx. 8 kg

ART.: 200.500.00

Note: Also on worktops beech multiplex (30 mm) can be used without a hole pattern

METAL-PERFORATED GRID PLATES Ø 28 mm | 4 mm thick





QUICK-RELEASE BOLTS, SHORT ADJUSTABLE

Ideal connection element with screw lock for the metal perforated grid plate accessories with Ø 28 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

115 mm
– 50 mm

ART.: 200.800.28



QUICK-RELEASE BOLTS, LONG ADJUSTABLE

Ideal connection element with screw lock for the metal perforated grid plate accessories with ø 28 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

ART.: 200.801.28

Length

Tension



ANGLE GEAR TENSIONER WITH 2 LOCKING PINS

Provides a secure hold in the metal perforated grid plate (grid: 100 mm, thickness: 4 mm) and enables evenly strong tension

Useful stroke	130 mm
Pressure plate	100 x 78 mm
Clamping force	up to 500 kg
Total length	260 mm
Weight	approx. 4 kg

ART.: 200.803.28

140 mm

50 – 75 mm



SINGLE ABSTRACT WITH 1 LOCKING BOLT AND FUSE PLUG

As an addition to the bevel gear clamps for clamping and fixing workpieces with locking bolts and safety plugs on metal-perforated grid plate (thickness: 4 mm)

Weight	approx. 1 kg
weight	αμμιύλ. Τκί

ART.: 200.804.28



VERTICAL CLAMP RAIL 22 x 8.5 mm, FIXED PROJECTION

For vertical workpiece clamping on metal perforated grid plate (thickness: 4 mm)

Projection	100 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.805.28

VERTICAL CLAMP RAIL 22 x 8.5 mm, VARIABLE PROJECTION

For precise, individual clamping at vertical workpiece clamping on metal Hole grid plates (thickness: 4 mm)

Projection, infinitely adjustable	30 – 150 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.806.28



HORIZONTAL PUSH ROD TENSIONER

With 1 locking bolt and safety plug for powerful and gentle clamping on metal Hole grid plates (thickness: 4 mm)

Wingspan	35 mm
Automatic adjustment	13 mm
Clamping force	250 kg
Weight	approx. 1 kg

ART.: 200.807.28



VERTICAL QUICK RELEASE

With 1 locking bolt and safety plug for powerful and gentle clamping on metal Hole grid plates (thickness: 4 mm)

Wingspan	60 mm
Automatic adjustment	35 mm
Clamping force	250 kg
Weight	approx. 1 kg

ART.: 200.809.28



UNIVERSAL STOP 150L

Can be fixed flexibly through the elongated hole with quick-release bolts.

Length	150 mm
Width	50 mm
Material thickness	25 mm
Adjustment range	0 – 100 mm

ART.: 200.816.28



UNIVERSAL STOP 225L

Can be flexibly locked using a combination of elongated hole and system bore with quick-release bolts. Surface: nitrided

Length	225 mm
Width	50 mm
Material thickness	25 mm
Adjustment range	0 – 100 mm

ART.: 200.817.28



UNIVERSAL STOP 250L

Can be fixed flexibly through the elongated hole with quick-release bolts. Surface: nitrided

Length	250 mm
Width	50 mm
Material thickness	25 mm
Adjustment range	0 – 200 mm

ART.: 200.815.28



STOP AND CLAMPING ANGLE 75L

Can be fixed flexibly through the elongated hole with quick-release bolts. Surface: nitrided

Length	75 mm
Width	50 mm
Height	75 mm
Material thickness	25 mm

ART.: 200.818.28



STOP AND CLAMPING ANGLE 175WL

Can be flexibly locked in any direction through the elongated hole with quick-release bolts. Surface: nitrided

175 mm
50 mm
175 mm
25 mm

ART.: 200.819.28



STOP AND CLAMPING ANGLE 175VL

Lockable through system bores with quick release bolts. Surface: nitrided

Length	175 mm
Width	50 mm
Height	175 mm
Material thickness	25 mm

ART.: 200.820.28



STOP AND CLAMPING ANGLE 200L

Can be flexibly locked using a combination of elongated hole and system bores with quick-release bolts. The additional head plate opens up further possible combinations, e.g. B. additional angles, clamps, etc. Surface: nitrided

Length	175 mm
Width	50 mm
Height	200 mm
Material thickness	25 mm

ART.: 200.821.28

UIPMENT // METAL PERFORATED GRID PLATES Ø 28 MM, 4 MM THICK

METAL-PERFORATED GRID PANELS Ø 28 mm | 4mm thick



STOP AND CLAMPING ANGLE 175SL

Can be flexibly locked using a combination of elongated hole and system bore with quick-release bolts. Surface: nitrided

175 mm
50 mm
75 mm
25 mm

ART.: 200.822.28



STOP AND CLAMPING ANGLE 175L

The combination of elongated hole and 3 system bores can be flexibly locked with quick-release bolts. Surface: nitrided

Longth	17E mm
Length	175 mm
Width	50 mm
Height	175 mm
Material thickness	25 mm

ART.: 200.823.28



ECCENTRIC STOP Ø 100 MM

The eccentric stop enables the space-saving fixation of elements by simple, stepless rotation. Fastening with quick release bolts. Can also be used as a support. Surface: nitrided

Material thickness	25 mm
Diameter	ø 100 mm

ART.: 200.824.28



HAND HYDRAULICS PRESS UNIT

With 2 locking boild	
Press stroke	60 mm
Press force	2,000 kg
Pressure plate	140 x 80 mm
Total length	310 mm
Weight	approx. 12 kg

ART.: 200.825.28

METAL-PERFORATED GRID PANELS Ø 22 mm | 3 mm thick





ANGLE GEAR TENSIONER WITH 2 LOCKING PINS

Provides a secure stand in the sheet metal perforated grid plate (grid: 50 mm, thickness: 3 mm) and enables evenly strong tension

Useful stroke	130 mm
Pressure plate	100 x 78 mm
Clamping force	up to 500 kg
Total length	260 mm
Weight	approx. 4 kg

ART.: 200.704.22



VERTICAL CLAMP RAIL 22 x 8.5 mm, VARIABLE PROJECTION

For precise, individual clamping when clamping the workpiece vertically on perforated sheet metal plates (thickness: 3 mm)

30 – 150 mm
up to 200 mm
360°
approx. 1 kg

ART.: 200.705.22



SINGLE ABSTRACT WITH 1 LOCKING BOLT AND FUSE PLUG

As an addition to the bevel gear clamps for clamping and fixing workpieces with locking bolts and safety plugs on sheet metal-perforated grid plate (thickness: 3 mm)

Weight	approx. 1 kg

ART.: 200.701.22



VERTICAL CLAMP RAIL 22 x 8.5 mm, FIXED PROJECTION

For vertical workpiece clamping on sheet metal Hole grid plate (thickness: 3 mm)

Projection	100 mm
Clamping height	up to 200 mm
Swiveling	360°
Weight	approx. 1 kg

ART.: 200.703.22

STEEL-PERFORATED GRID PANELS Ø 16 mm



QUICK-RELEASE BOLTS, SHORT WITH ROTATING LOCK

Ideal connection element with twist lock for the steel perforated grid plate accessories with ø 16 mm. The particularly large balls protect the chamfer of the bores and reduce internal friction. Surface: nitrided

Length	53 mm
Hole grid	ø 16 mm

ART.: 200.850.16



QUICK-RELEASE BOLTS, SHORT ADJUSTABLE

Ideal connection element with screw lock for the steel perforated grid plate accessories with ø 16 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

ART.: 200.851.16

Length

Tension



QUICK-RELEASE BOLTS, LONG ADJUSTABLE

Ideal connection element with screw lock for the steel perforated grid plate accessories with ø 16 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

Length	90 mm
Tension	24 – 36 mm

ART.: 200.852.16

78 mm 12 – 24 mm



UNIVERSAL STOP 115L

Through a combination of elongated hole and system hole flexibly lockable with quick release bolts. Surface: nitrided

115 mm
30 mm
12 mm
50 mm

ART.: 200.853.16



STOP AND CLAMPING ANGLE 90L

By combining an elongated hole and 3 system holes flexibly lockable with quick release bolts. Surface: nitrided

Length	90 mm
Width	30 mm
Height	90 mm
Material thickness	12 mm

ART.: 200.854.16



STOP AND CLAMPING ANGLE 90X

By combining an elongated hole and 1 system hole flexibly lockable with quick release bolts. Surface: nitrided

Length	90 mm
Width	30 mm
Height	25 mm
Material thickness	12 mm

ART.: 200.855.16









STOP AND CLAMPING ANGLE 300G

By combining elongated holes and system holes flexibly lockable with quick release bolts. Can be used in many ways, e.g. B. as a table extension. Surface: nitrided

Length	150 mm
Width	49 mm
Height	300 mm
Material thickness	12 mm

ART.: 200.856.16



VERICAL CLAMP RAIL, 20 x 13 mm, VARIABLE PROJECTION

For precise, individual clamping at vertical workpiece clamping. Surface: burnished

Projection, infinitely adjustable	35 – 125 mm
Clamping height	up to 200 mm
Swiveling	360°

ART.: 200.857.16



ECCENTRIC STOP Ø 75 MM

The eccentric stop enables the space-saving fixation of elements by simple, stepless rotation. Fastening with quick release bolts. Can also be used as a support. Surface: nitrided

Material thickness	12 mm
Diameter	ø 75 mm
	<i>p</i> .

ART.: 200.858.16



ACCESSORIES BASIC SET 1

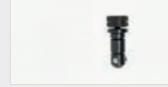
Contains: 12x quick release bolts (ART.: 200.850.16) 4x stop and clamping angle 90X (ART.: 200.855.16) 2x stop and clamping angle 90L (ART.: 200.854.16) 8x universal stops 115L (ART.: 200.853.16) 4x vertical screw clamps (ART.: 200.857.16) 1x eccentric stop (ART.: 200.858.16) Surface: nitrided

Weight

15 kg

ART.: 200.870.16

STEEL-PERFORATED GRID PANELS Ø 28 mm



QUICK-RELEASE BOLTS, SHORT WITH ROTATING LOCK

Ideal connecting element for clamping 2 components with a twist lock for the steel Perforated board accessories with ø 28 mm. The particularly large balls protect the bevel of the Holes and reduce internal friction. Surface: nitrided

Length	95 mm
Hole grid	ø 28 mm

ART.: 200.880.28



QUICK-RELEASE BOLTS, LONG WITH ROTATING LOCK

Ideal connecting element for clamping 3 components with twist lock for the steel Perforated board accessories with ø 28 mm. The particularly large balls protect the bevel of the Holes and reduce internal friction. Surface: nitrided

Length	120 mm
Hole grid	ø 28 mm

ART.: 200.881.28



QUICK-RELEASE BOLTS, SHORT ADJUSTABLE

Ideal connection element with twist lock for the steel perforated grid plate accessories with Ø 28 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

Length	115 mm
Tension	25 – 50 mm

ART.: 200.800.28



QUICK-RELEASE BOLTS, LONG ADJUSTABLE

Ideal connection element with twist lock for the steel perforated grid plate accessories with ϕ 28 mm. The tension can be set individually with the adjustable collar. This means that laser stencils or tools manufactured by the customer can also be clamped in the hole pattern. Surface: nitrided

Length	140 mm
Tension	50 – 75 mm

ART.: 200.801.28



UNIVERSAL STOP 150L

Can be fixed flexibly through the elongated hole with quick-release bolts. Surface: nitrided

Length	150 mm
Width	50 mm
Material thickness	25 mm
Adjustment range	0 – 100 mm

ART.: 200.816.28



UNIVERSAL STOP 225L

The combination of elongated hole and 3 system bores can be flexibly locked with quick-release bolts. Surface: nitrided

Length	225 mm
Width	50 mm
Material thickness	25 mm
Adjustment range	0 – 100 mm

ART.: 200.817.28





STOP AND CLAMPING ANGLE 175L

By combining elongated holes and system holes flexibly lockable with quick release bolts. Surfa-ce: nitrided

Length	175 mm
Width	50 mm
Height	175 mm
Material thickness	25 mm

ART.: 200.823.28



STOP AND CLAMPING BRACKET 300G

By combination of slotted hole and system holes Can be flexibly fixed with quick clamping bolts. Can be used in many ways, e.g. as table extension. Surface: nitrated

200 mm
75 mm
300 mm
27 mm

ART.: 200.834.28



SCREW CLAMP PIVOTS 360 °, **RAIL 30 x 14 mm**

For precise, individual clamping when clamping workpieces. The prism of the screw clamp is exchangeable

Height	310 mm
Clamping height	up to 300 mm
Radial and vertikal pivotable	360°

ART.: 200.829.28



VERICAL CLAMP RAIL, 30 x 14 mm, VARIABLE PROJECTION

For precise, individual clamping with vertical workpiece clamping. The prism of the screw clamp is exchangeable

Projection, infinitely adjustable	50 – 165 mm
Clamping height	up to 300 mm
Swiveling	360°

ART.: 200.830.28



PRISM INTERCHANGEABLE

With screwed-in collar

Diameter	ø 50 mm
Notch angle above	135°
Weight	approx. 1 kg

ART.: 200.831.28



SPECIAL CONSTRUCTION DESIGN

RECOGNISING A PROBLEM

FOR SPECIAL SOLUTION YOU CAN RELAY ON US.

For us at Reinhold Beck Maschinenbau GmbH, special construction also means special solution. Because we work solution-oriented and practical in order to exceed your requirements. Our team consists of experienced engineers, competent sales consultants and trained craftsmen. As a manufacturer of lifting and work tables with our own production in southern Germany, we know exactly what is important. Often the standard is not enough for first-class work.

55 The right solution only takes one problem and one step – the step to Beck Maschinenbau.

The solution can be so easy and for us consists of only three processes: consultation, construction, product realization.

We will advise you in the best possible way for the optimal problem solution. In order to better evaluate the special circumstances, we can also come to you if necessary.

Our design department then converts your ideas or the knowledge gained during the visit into individual product solutions in a timely manner.

The planning of the product realization with the procurement of the necessary components and the creation of a first prototype takes place in close coordination with the customer.

Beck products stand for solutions.

SPECIAL CONSTRUCTION

WHY SPECIAL CONSTRUCTION:

- + More economic efficiency
- + Motivation gain
- + More safety
- + Prevent health risk
- Optimized work processes

WHAT IS SPECIAL CONSTRUCTION?

OFFERING FUTURE-ORIENTED SOLUTIONS.



... even higher. When high is not enough.



... even bigger. When big is not enough.



... even more: When load-bearing is not enough.

Magic ...

We can't do, but we can almost do it.

METAL DRAWER BASE CABINET



The ideal partner for ErgoPlan and Supporter. The base cabinet offers individual drawer partitioning with positively guided drawers on both sides with smooth-running rollers and drawers with perforated bottoms and slotted walls. Centrally there is a central lock with 2 keys.

max. 1,100 x 330 x 675 mm
max. 100 kg
ision lock colour
Light gray RAL 7035
or blue 5023
individual

ART.: 210.640.SP

SPECIAL CONSTRUCTION

INDIVIDUALLY

You can divide our metal drawer base cabinet flexibly and individually within the external dimensions of the body.



SPECIAL CONSTRUCTION // HS 300 LARGE ERGOMATLIFT

HS 300 LARGE

ERGOMATLIFT | BH



Not only a stepless height adjustment, but also tilting from $0 - 90^{\circ}$ takes place at the push of a button. This allows side cabinets, body parts, long worktops and many other elements to be easily brought into the desired position or set up after assembly work.

610 mm
400 mm
300 kg
100 kg
approx. 450 kg
nem with brakes

3

ELECTRIC

ART.: 191.104.SP

FOOT

BATTERY



STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF BATTERY HYDRAULICS





Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=5r0BBuoxP5M

HIGHLIGHT THAT MAKES THE HS 300 LARGE

ERGOMATLIFT SPECIAL:



Via the narrow side, horizontal parts can be tilted up to 90° and thus set up.



Der Anschlag an der Tischplatte ermöglicht einwandfreies Aufstellen ohne Gefahr.



Operation can be removed from the station and is magnetically deposited.



The reinforced scissor construction provides full stability at all times.

EQUIPMENT // FROM P.111

HORIZONTAL / VERTICAL ADJUSTMENT

The pull-out on both sides enables the worktop to be expanded to the maximum for absolutely flexible working.

Side cabinets, carcass parts or long worktops can be easily set up in the desired position thanks to the stop on one side.

2



HS 300

METAL SHEET | BH



The mobile scissor lift table has a maintenancefree battery block with charge status display as an exchangeable battery with charger as well as a lift table plate with rotating plate and adjustable runners for holding tools.

Height of the lifting table	600 mm
Useful stroke	600 mm

Platform with adjustable runners for holding tools

Lifting table platform with rotating plate can be rotated 360 $^\circ$ with 4x stop at 90 $^\circ$, unlocking takes place via the Bowden cable system with eccentric lever

4 swivel castors (wheel ø 125 mm), 1 of which has a swivel lock Wheel brake with total stop on all 4 wheels





STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF

BATTERY LINEAR DRIVE

SKIDS Platform with adjustable runners for holding tools.





The handlebar can be continuously adjusted to the required height and incline.



Push handle with hand button for control up / down via linear motor with battery operation.



The 360 ° rotating plate is unlocked using a Bowden cable system with an eccentric lever.



The wheel brake takes place via a central brake rod on the frame on the narrow side.

HS 300

MODELING LIFT TABLE | FH





PAYLOAD up to 300 kg Supports: 40 kg each

PLATFORM SIZE OVERA 970 x 590 mm max.

OVERALL HEIGHT max. 1,148 mm

The modeling lift table in special construction was specially developed for a customer who places components in the keyhole bores on the mounting plate and has them positioned on the workpiece for final assembly with the lift table using a push bracket.

Height of the lifting table	538 mm
Useful stroke	610 mm
Pull-out shelf on the right and left	600 x 600 mm
Fixed worktop	582 x 700 mm
90 ° adjustable modeling board	700 x 700 mm
Weight	approx. 90 kg

TOOL TRAYS

The practical tool trays can be pulled out to the right and left for flexible work on the mounting plate.

BATTERY

F00

ELECTRIC

12 See

SPECIAL CONSTRUCTION

90° ADJUSTABLE MOUNTING PLATE

The mounting plate has keyhole holes and can be adjusted from a flat position by 90 $^\circ$ to an upright position.

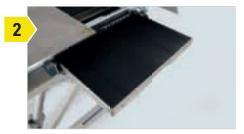


HIGHLIGHT

THAT MAKES THIS HS 300 AS MODELING LIFT TABLE SPECIAL:



Inclination of the mounting plate up to 90 ° can be flexibly selected in the grid.



Pull-outs on the left and right as practical tool trays.



Mounting plate with keyhole drillings for precise positioning of workpieces.

HS 300 LARGE

ALL-SIDE ROLLER PLATE | FH



1,900 x 740 mm

The HS 300 large with double horizontal scissors served as the basis for the special construction of this Beck product. Foot control levers have been attached on both sides for individual operation.

Useful stroke	610 mm
Height of the lifting table	400 mm
Plate size with stop rail on the long side	2,000 x 1,600 mm
Height-adjustable stop rail, lockable with handle screws	15 mm
8 rows of omnidirectional rolls	5 mm overhang
Division of the omnidirectional roles in width in the longitudinal direction	125-135-135-135-135- 270-270-125 mm 300 mm
Pull-out system on one narrow side	1,000 mm
Extension can be fixed in a hole pattern	n of 80 mm
Color	RAL 7016 powder coated

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

2

ART.: 191.140.SP

STOP RAIL The stop rail on the platform is height-adjustable and can be fixed with handle screws.



All products can also be found in our online store at www.hokubema.com

SPECIAL CONSTRUCTION

HIGHLIGHT

THAT MAKES THE HS 300 LARGE SPECIAL:



The foot hydraulics can be operated on both sides of the lifting table.



Pull-out system for long workpieces can be pulled out up to 1,000 mm on the narrow side.



Pull-out system is infinitely extendable and can be fixed in a hole pattern of 80 mm.



Products can be moved quickly and easily thanks to all-side rollers.



SUPPORTER

AM 400 ESA



Ergonomic work is also possible with limited space with the special construction of the supporter. With a total height of a maximum of 970 mm, an ideal standing and sitting workstation was created for assembly work.

Useful stroke	300 mm
Construction height of the supporter	670 mm
E-drive (schuko plug)	230 V / 50 Hz
2 electrically driven, synchrono board and push button for up /	
Lifting speed	approx. 6 mm/s
Color, powder coated	Rack: RAL 7035 light gray Frame: RAL 5000 violet blue
Weight*	approx. 130 kg
*	tion to the weight of the support plate

 \ast For accessories, please pay attention to the weight of the support plate and the permissible load of the supporter

Place below the worktop

INCLUDING BEECH MULTIPLEX WORKTOP

screwed onto the base frame, the plate is coated with linseed oil
Platform 1000 x 800 mm

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

ART.: 212.200.SP







STEPLESS AND UNDER LOAD HEIGHT ADJUSTABLE WITH THE HELP OF ELECTRIC LIFTING SPINDLE UNIT





6 1 1 2 C 1 2 C 2 C



2

SUPPORTER

AM 500



The supporter AM 500 in special construction was equipped with special functions and equipment for individual and ideal use in the company. Open spaces have been optimized and extended with useful shelves with drawers.

300 mm
970 mm (instead of 670 mm)
h stop rail can be individually 0 mm
ers with 100 % full extension central locking
1,090 x 675 x 330 mm
1x 410 x 600 x 255 mm
3x 410 x 600 x 75 mm
100 kg
Housing: RAL 7035 light gray Fronts: RAL 7016 anthracite

Space on the base cabinet for tool storage INCLUDING BEECH MULTIPLEX WORKTOP

with attached stainless steel plate with 2 mm thickness and allround fold of 20 mm on all 4 sides

F00

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

ART.: 212.300.SP



SPECIAL CONSTRUCTION



HIGHLIGHT

THAT MAKES THE SUPPORTER SPECIAL:



The stop rails on all sides offer more safety when working with rolling workpieces.



The particularly high overall height enables a wide variety of work processes.



A shortened push handle on the supporter ensures optimal mobility.



Drawers with 100% full extension, individual pull-out lock and central locking.

HS 300 MIDI

SWIVEL FRAME | FH



The HS 300 midi with swivel max is adjustable in width from 1,200 - 2,400 mm. The pivoting movement is supported by an oil brake cylinder. The lower support strut with support rollers can be folded down and a clamping bracket prevents it from tipping over. The vertical / horizontal position is locked using a foot pedal.

SPECIAL CONSTRUCTION

SPREADABLE

The swivel frame can be widened on both sides. This achieves a width of 1,200 – 2,400 mm.



SWIVEL FRAME | **BH**



The HS 300 large with swivel max and 2-position locking for panel transport from vertical to horizontal is tilted manually. Plates up to 120 kg are supported. The swivel max has a large structure on the HS 300 and is easy to assemble and dismantle. Stable support rollers on the lower support and several omnidirectional rollers ensure easy running. Panels are effortlessly removed from the shelf by one person and fed to the processing machine

Useful stroke	610 mm
Height of the lifting table	400 mm
Weight	approx. 275 kg
A avvival agesters (wheel a 125 mm) 2 of which have broken	

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

ART.: 190.130.00.SP

SPECIAL CONSTRUCTION



PRODUCT DIVERSITY

HANDLING MADE EASY

USEFUL HELPERS IN THE WORK FLOW.

Efforts to make production more effective and well thoughtout are in vain if the right helpers are missing. You will therefore not only find Beck products in production and manufacturing, but also in the warehouse, in maintenance and in shipping.

The great variety of products enables us to develop practical solutions in these areas in various industries that protect the individual employee, increase productivity and facilitate work

LIFTING TABLES

// FROM PO10

LIFTING EQUIPMENT

GLUING PRESS

// P.144

processes. However, it is not only safety aspects and productivity that reflect the success of the right handling equipment; profitability is also a measurable advantage.

Practical helpers with a wide range of uses, sophisticated technology and great success.

Many factors have a fundamental influence on the workflow and can only promise success with good ideas.

More profitability through better organization.

PRODUCT GROUPS

PRODUCT DIVERSITY

- + Supporter
- + ErgoPlan
- + TL lifting table
- + Swivel max
- + Silver-Line
- + Ergomatlift
- + Lifting table
- + Work table
- + Alu-Line
- + Teamer
- + Roller stand
- + Paint trolley
- + ... and much more



WORKPLACE MATS

"I AM ON IT!"



Ergonomic workplace mats made of PUR integral foam with a round knobbed surface for an ergonomic stand. The perfect equipment / addition for standing workstations.

Scientifically proven ergonomic effectiveness: Reduction of stress on the body and joints by 60% (according to the Ergonomie Institut München)

Preventive against cramps and circulatory problems

Reduces symptoms of fatigue in feet, legs and back through dynamic stimulation of the muscles

Preventive against degenerative changes in joints on feet, knees, spine and hips

Reduced risk of tripping due to the inclined face

These advantages can help reduce the rate of employee absenteeism and thus preserve the most important resource in the company – the health of your employees.

ART.: **4690.00**

EQUIPMENT // ERGONOMIC WORKPLACE MATS

SILVER-LINE // SL 1000B

SILVER-LINE

CONFIGURED

SL 1000B | **EH**

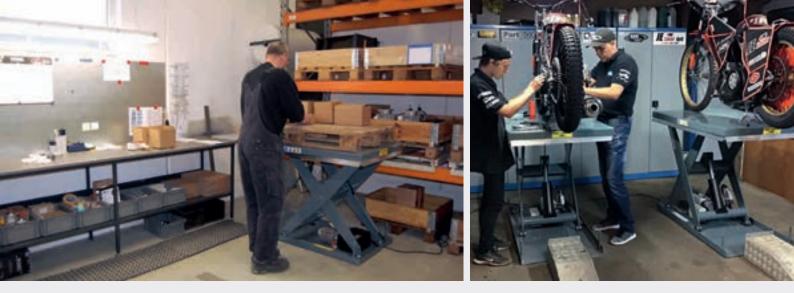


The lifting tables were specially designed for areas in which heavy workpieces of different sizes are moved and processed. Top price through mass production of the lifting tables – **made in EU**.

Useful stroke	810 mm
Height of the lifting table	200 mm
Lifting time with load	16 s
Electrical connection	400 V / 50 Hz / 0.75 kW
Weight	approx. 160 kg

ART.: SL 1000 B





VERSATILE AND INDIVIDUALLY APPLICABLE - THE LIFTING TABLE AS WORK EQUIPMENT

The lifting table is the ideal, ergonomic aid in the joinery, in industrial production, in the car workshop and also in the hobby room. A height-adjustable work table is a constant companion in daily work and offers not only easy handling but also health protection for the worker, in every form and in the industry.



SILVER-LINE SL 2000

With a minimal weight, the Silver-Line carries loads of up to 2,000 kg and is therefore ready for any application, whether in the wood or metal industry. Top price thanks to large-scale production of the lifting tables – **made in EU.**

Useful stroke	810 mm
Height of the lifting table	200 mm
Total height	max. 1,010 mm
Platform	1,300 x 800 mm
Lifting time with load	21 s
Electrical connection	400 V / 50 Hz, 0.75 kw

approx. 240 kg 🙆 Paylo

🔔 Payload: 2,000 kg 👘

ART.: SL 2000



OPTIONAL: ADJUSTABLE BASE FRAME

Optionally, you can order the adjustable base frame for our Silver-Line lifting tables at the same time. This means that the lifting table can be picked up by a forklift truck and moved to different locations.

Height of the lifting table

200 mm + 100 mm

ART.: 4020035

APPLICATION POSSIBILITIES:

- + Two-wheeler and car workshops
- + Wood, plastic and metal workshops
- + Tool and mechanical engineering
- + Industrial final assembly
- + Repair shops

TL LIFTING TABLES

EXTRA-STRONG WORKTABLES

THE EXTREME AMONG THE LIFTING TABLES.

Lots of stroke, extra long or very high – TL lifting tables were specially designed for areas in which heavy workpieces of different sizes are moved and processed.

Despite a high load or high stroke, the lifting and lowering movement is gently and precisely defined.

Thanks to the ingenious and innovative scissor design, the lifting table is able to lift up to 6,000 kg, even with an extraordinary lift, without losing stability and functionality.

With a raised and adjustable base frame, the lifting table can easily be picked up by a forklift and thus moved to different locations. All variants of the TL series can be placed at ground level or can also be embedded in the floor. In this case, the work platform is absolutely flush with the floor in the lowered position.

The lifting tables have absolutely low-noise hydraulics with motors of 4 kW power and pressure-compensated and adjustable brake valves for gentle lowering movements. Quick and safe adjustment to the correct working height makes work easier, makes handling more ergonomic and thus saves time and money.

The TL lifting tables are the most extreme among the lifting tables at Reinhold Beck Maschinenbau.

Over 180 variants on TL lifting tables.

APPLICATION POSSIBILITIES:

- + Heavy production parts from one ton up to a maximum of 10 tons
- Back-friendly stacking and unstacking
 of heavily loaded pallets thanks to extreme lifting height
- + Lift and lower extremely long workpieces evenly and gently



MORE THAN A LIFTING TABLE - POWER, FUNCTIONALITY, SAFETY

TL lifting tables are surface-treated and coated with a two-component polyurethane paint. This gives them a long service life and allows easy cleaning. All versions are also available in a hot-dip galvanized version or made of stainless steel. This means that any version of the TL lifting table can also be used in the food industry.



TL lift tables with a simple scissor mechanism have a large usable area and a high load capacity.



Horizontal double scissor lift tables are used for very long work processes or production parts.



Vertical double or triple scissor lift tables from the TL series are ideal for large lifting heights.



SIMPLE SHEARING

Maximum lifting height up to 3 m and load capacity up to 10,000 kg.



DOUBLE SCISSORS HORIZONTAL Working surfaces of 5 x 1.3 m

for holding very large

or long workpieces.



DOUBLE SCISSORS VERTIKAL

Thanks to sophisticated design even with maximum 6 tons lifting capacity.



TRIPPLE SCISSORS VERTIKAL

Up to 4.5 m is the difference between the lower and upper end position.



All prices plus VAT, plus freight costs | Figures may differ. | Taking into account the material surcharge.



3

TEAMER

MOBILE VERTICAL MINI LIFTER

LOAD CAPACITY 80 - 240 kg

TOTAL HEIGHT Version A: 1.965 mm Version B: 2.215 mm

Loads of up to 240 kg (depending on the version) can be lifted with the Teamer. The lifting mast is additionally equipped with a high-quality sealing lip. This effectively protects the lifting device from dirt and external influences. The lifting carriage in the lifting mast is used to accommodate various carrier systems (load handling tools). In addition to the standard tools, customer-specific carrier systems can also be attached. The current charge status of the batteries is shown by an LED display and informs the operator when the batteries need to be recharged. For safe operation, the drive unit has an integrated soft start and overload protection. The compact design and short wheelbase make the mini lifter very easy to manoeuvre.

Sturdy construction made of high-quality steel and special aluminium profiles

Load-bearing lifting column with integrated lifting mechanism

Electric motor with independent power supply through powerful and maintenance-free rechargeable batteries (2 x 12 V) incl. fully automatic charger and 230 V standard connector

Powder coating acc. to RAL

Lifting carriage for connecting the load handling tools

2 swivel castors with brake and 2 fixed castors



A sturdy rubber lip seals the mechanism around the lift carriage. The ingress of dirt is prevented and the function is ensured.

HAND SWITCH

The hand switch, which is connected to the control unit via a spiral cable, is removable and ensures upward and downward movement under load with millimetre precision and gentleness.

PUSH HANDLE

The teamer can be flexibly moved to the desired position and fixed there with the brakes.

BATTER

F001

ELECTRIC

TYPE LOAD WEIGHT EFFECTIVE CONSTRUC-TOTAL ART.: CAPACITY STROKE TION HEIGHT HEIGHT TML 80 A 80 kg 115 kg 1500 mm 80 mm 1965 mm TML 80 B 1750 mm 80 kg 120 kg 80 mm 2215 mm TML 120 A 120 kg 115 kg 1500 mm 80 mm 1965 mm TML 120 B 120 kg 120 kg 1750 mm 80 mm 2215 mm TML 150 A 1500 mm 1965 mm 230.100 150 kg 135 kg 80 mm TML 150 B 1750 mm 80 mm 2215 mm 150 kg 140 kg TML 180 A 230.100 180 kg 135 kg 1500 mm 80 mm 1965 mm TML 180 B 180 kg 140 kg 1750 mm 80 mm 2215 mm TML 200 A 230.100 200 kg 135 kg 1500 mm 80 mm 1965 mm TML 200 B 230.100 1750 mm 2215 mm 200 kg 140 kg 80 mm TML 240 A 1500 mm 240 kg 135 kg 80 mm 1965 mm TML 240 B 230.100 240 kg 140 kg 1750 mm 80 mm 2215 mm

Special sizes upon request

MOBILE



►

Scan QR code and watch user video: https://www.youtube.com/ watch?v=Htnzhfd1QNA

HIGHLIGHT

THIS IS WHAT MAKES THE TEAMER **MINI LIFTER SPECIAL:**



The flexible load capacity allows individual adjustment to the load to be lifted.



Compact design and short wheelbase make the Teamer easy to manoeuvre.



The plastic plate can be folded up and releases the lifting fork if required.



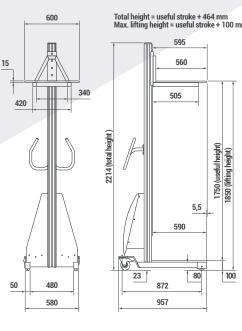
The Teamers' lifting fork can be very individually designed.

BATTERY CHANGING SYSTEM

The battery changing system has 2 changing cassettes with lithium batteries and an external charging station. The batteries can be changed without tools.

ERGONOMY

With the Teamer, loads can be lifted to the desired level quickly and without strain on the back. Putting goods in or taking them out becomes a pleasant and safe activity with the Teamer The Teamer is electrically operated. A powerful rechargeable battery makes the use independent of location.



INFINITELY VARIABLE AND HEIGHT-ADJUSTABLE UNDER LOAD WITH THE BATTERY-

4

1

OPERATED LIFTING COLUMN

TEAMER OPTIONS

EXPAND YOUR TEAMER

You can expand our practical Teamer, the mobile vertical mini lifter, with various options. Whether you choose a battery exchange system to be able to use the Teamer every day or replace the lifting fork with a U-shaped lifting fork carrier. Here you are completely flexible and can decide for your special application purpose.



BATTERY CHANGING SYSTEM

With 2 interchangeable cassettes and external charging station. The exchangeable cassettes contain 2 lithium batteries and are equipped with a practical carrying handle. They can be changed without tools. Two battery replacement cassettes are included in the scope of delivery

Weight ART.: 290.400



ARBOR Ø 30

Alternative ø 50

Length	550 mm	
Weight	approx. 20 kg	
ART.: 290.503		

in ESD design

approx. 15 kg

ART.: 290.503-10



FRONT SWIVEL CASTORS

Standard

Load capacity	maximum 120 kg
Construction height	85 mm
ART.: 290.504	
Load capacity	maximum 240 kg

Load capacity	maximum 240 kg
Construction height	125 mm

ART.: 290.505

FRONT SWIVEL CASTORS, Ø 35 MM

Wheel Ø 35 mm, ball bearing, tread made of polyurethane elastomer, colour light brown, not ESDcompatible

Load capacity	maximum 240 kg
Construction height	60 mm
Ground clearance	5 mm

ART.: 290.505-1

FRONT SWIVEL CASTORS, Ø 50 MM

Wheel \emptyset 50 mm, ball bearing, tread made of polyurethane elastomer, colour light brown, not ESD-compatible

Load capacity	maximum 240 kg
Construction height	85 mm

ART.: 290.505-2



CARRIER SYSTEM FOR METAL STACKING BOXES

ART.: 290.507	
Weight	approx. 40 kg
Box dimensions	450 x 300 x 200 mm
to tilt forward	

IKT.. 290.307



U-SHAPED LIFTING FORK CARRIAGE

Weight	approx. 15 kg	
Clear width	340 mm	
Size (W x T)	420 x 470 mm	

ART.: 290.500

In ESD design (galvanised!)

ART.: 290.500-10

U-SHAPED LIFTING FORK CARRIER WITH PLASTIC PLATE

15 mm thick, screwed on

Weight	approx. 27 kg
ART.: 290.501	

In ESD design (galvanised!)

ART.: 290.501-10

U-SHAPED LIFTING FORK CARRIER WITH PLASTIC PLATE

15 mm thick, plastic plate folds up with fold-out forks

Weight	approx. 32 kg	

ART.: 290.502

In ESD design (galvanised!)

ART.: 290.502-10



TEAMER ESD VERSION valid for all TEAMER basic units (plus accessories)

ART.: 290.506

www.beck-maschinenbau.com

TRIPODS

ROLLER STAND



Practical support when cutting to length, drilling or milling of long workpieces on processing machines.

Height	640 – 910 mm			
Weight	approx. 15 kg		and the second sec	
ART.: 92 100 00				×
	1	×		
	MECHANICAL STEPLESS HEIGHT ADJUSTABLE			
		-		
				STATIONARY

USER BENEFITS:

- Minimize the risk of injury +
- Avoid permanent postural damage ÷
- Support / storage for long workpieces +
- Easy handling and easy adjustment of the height ÷
- No energy supply necessary +
- Gentle on material and machine +
- The silent helper +



STEEL ROLLER / PLASTIC ROLLER

Including roller block ART.: 92 100 00

Steel: ART.: 91 100 04

Plastic: ART.: 92 100 01

Width	700 mm
Roller	ø 90 mm
Height	760 – 1,030 mm



ALL SIDE ROLLER RAIL

Including roller block ART.: 92 100 00

Width	980 mm	
Height	700 – 960 mm	
ART.: 92 100 02		



STEEL ROLLER 3-FOLD

Including roller block ART.: 92 100 00

Width	1.230 mm
Rollers	ø 50 mm
Height	710 – 980 mm

ART.: 92 100 03



ROLLER TRACK WITH 5 ROLLERS Including roller block ART.: 92 100 00

Width / Length	700 / 1,000 mm
Rollers	ø 50 mm
Height	750 – 1,020 mm

ART.: 92 100 05



Including roller block ART.: 92 100 00

Width	1,000 mm
Height	700 – 960 mm

ART.: 92 100 06



BALL ROLLER RAIL

Including roller block ART.: 92 100 00

1,000 mm
700 – 960 mm

ART.: 92 100 07





CRAFTSMAN BOY

5-leg roller block, with plastic roller.

Load capacity	120 kg
Width	400 mm
Roller	ø 50 mm
Height infinitely adjustable	650 – 1,050 mm

ART.: 93 0002

STATIV HD

With rubberized pad.	
Load capacity	1,000 kg
Width	1,000 mm
Height	775 – 1,075 mm

ART.: 92 200 00

HANDLING DEVICES // TRAPEZE

TRAPEZE



PAINTING AND COMMISSIONING TROLLEYS

Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=BVikogSC-AQ



Space-saving storage of freshly painted, processed and other parts with sensitive surfaces for trade and industry. Storage areas are also protected and provide a secure hold for stored products

Shelves	15 floors
Dimensions (L x W x H)	910 x 700 x 1,850 mm
Weight	approx. 100 kg
A swivel castors 2 of which have brakes	

4 swivel castors, 2 of which have brak

ART.: TR 010

PRACTICALLY STORED

When pushed together, the trapeze makes itself extremely small when not in use.





HANDLING DEVICES // KUNO



TRANSPORT AND EQUIPMENT TROLLEYS



KUNO

Space-saving transport trolley with foldable Wooden tabletop for storage

Dimensions (L x W x H)	1,100 x 800 x 800 mm
Stackable one inside the other	
Weight	approx. 46 kg
4 swivel castors, 2 of them with brak	es (castors ø 100 mm)





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MULTICAR MIDI

ORDER PICKING TROLLEY



The Multicar Midi is the practical order-picking trolley for storing and transporting several panels at the same time. Clearly sorted, panels, furniture doors and fronts can be picked up and assigned more quickly at different stages of production. Grooved panels on the base and rear walls keep a distance between the workpieces and thus also protect sensitive edges and surfaces. A total of up to 13 panels can be stored upright next to each other in each compartment in the grooves. A sheet metal plate measuring 500 x 320 mm provides space for fixing order cards with the help of magnets

Dimensions (L x W x H)	1,450 x 650 x 1,900 mm
Weight	approx. 100 kg

4 swivel castors (wheel ø 125 mm), 2 of which have brakes

ART.: MC 015

INCLUDING INTERMEDIATE FLOORS

Height adjustable in the 50 mm quick hole grid system

ART.: MC 015-1

OPTIONAL PANEL TRAY

Panel tray with support arms at the rear

ART.: MC 015-2



PLATE SUPPORT With space for one large plate shelf on the back side.





Scan the QR code and watch the user video: https://www.youtube.com/ watch?v=BVikogSC-AQ



MULTICAR MAXI

ORDER-PICKING TROLLEY

23 mm





LOAD CAPACITY 500 kg

TOTAL HEIGHT **GROOVE WIDTH** 1.900 mm

The Multicar Maxi is the practical order-picking trolley for storing and transporting several panels at the same time. Clearly sorted, panels, furniture doors and fronts can be picked up and assigned more quickly at different stages of production. Grooved panels on the base and rear walls keep a distance between the workpieces and thus also protect sensitive edges and surfaces. A total of up to 27 panels can be stored upright side by side in the grooves in the left compartment and up to 8 panels with a length of up to 2,400 mm in the right compartment.

Dimensions (L x W x H)	1.850 x 650 x 1.900 mm
Weight	approx. 100 kg
Storage fields left	bottom: 1 x 27 grooves height adjustable: 1 x 27 grooves

Storage fields right

1 x 8 grooves (for panels up to 2,400 mm length)

4 swivel castors (wheel ø 125 mm), 2 with brake

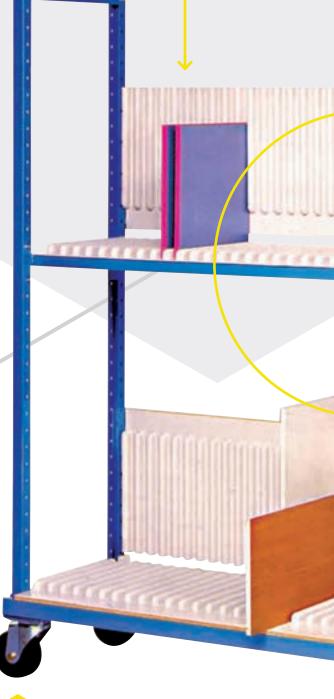
ART.: MC 020

INCLUDING SHELF

Height-adjustable in 50 mm hole grid system

MAXI WIDTH

The wide panel compartment on the left is practical for small and many panels and workpieces in two tiers and height-adjustable intermediate shelf.



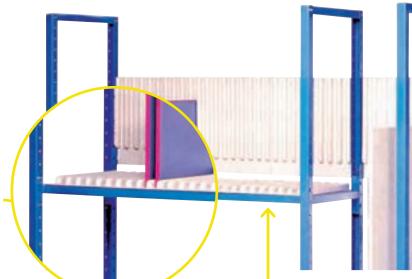




MAXI HEIGHT

The narrow panel compartment on the right is ideally suited for long panels.





ADJUSTABLE SHELVES

The intermediate shelves are separately adjustable in height for panels of different sizes.

Pier

CADDY

MULTI-PURPOSE TROLLEY



The CADDY multi-purpose trolley is a great choice when panels and workpieces of different types and sizes need to be picked, kept ready and transported within the company. Practical areas of application are joineries, furniture construction or staircase manufacturing companies, window construction as well as other manufacturing and processing companies.

Dimensions (L x W x H)	1.900 x 850 x 1.750 mm
Number of support bars	4 per side
Number of supports	6 per support bar
Distance between the supports	horizontal: 585 mm vertical: 205 mm
Weight	approx. 100 kg
4 swivel castors (wheel ø 125 mm),	2 with brake

ART.: CA010



SUPPORT BARS

The CADDY is equipped with 4 support bars on both sides, on which the supports are located at different heights. The rakes are foldable.





SUPPORTS

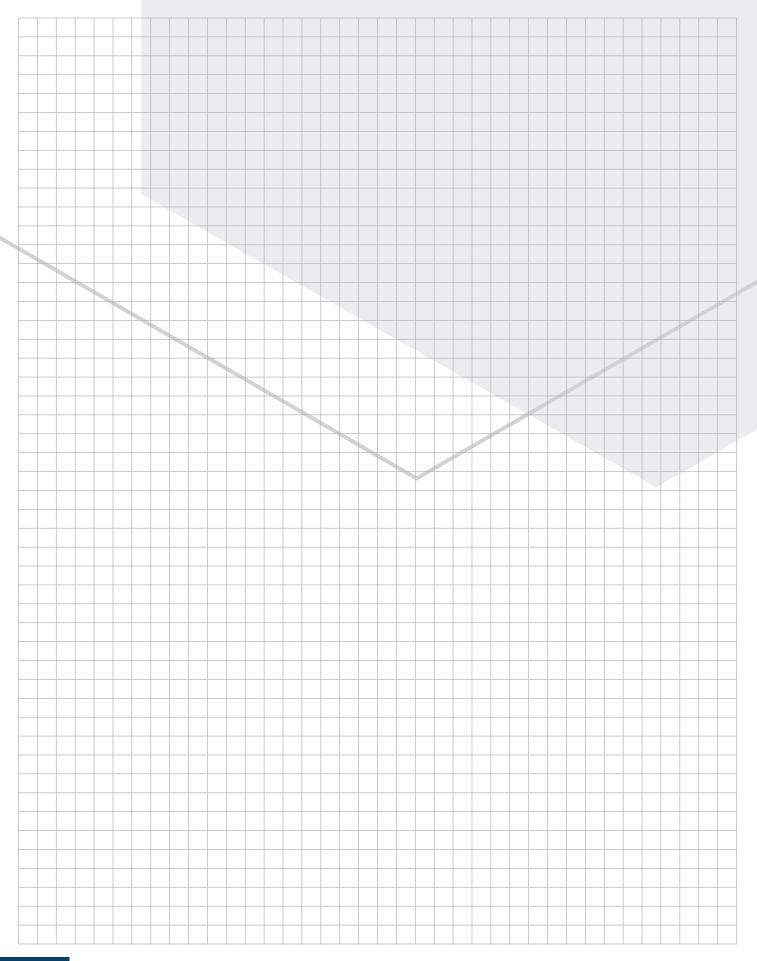
Each support bar is equipped with 6 supports for great flexibility in storing long as well as short boards, battens, profiles and workpieces at different heights. The supports are made of surface-friendly plastic.

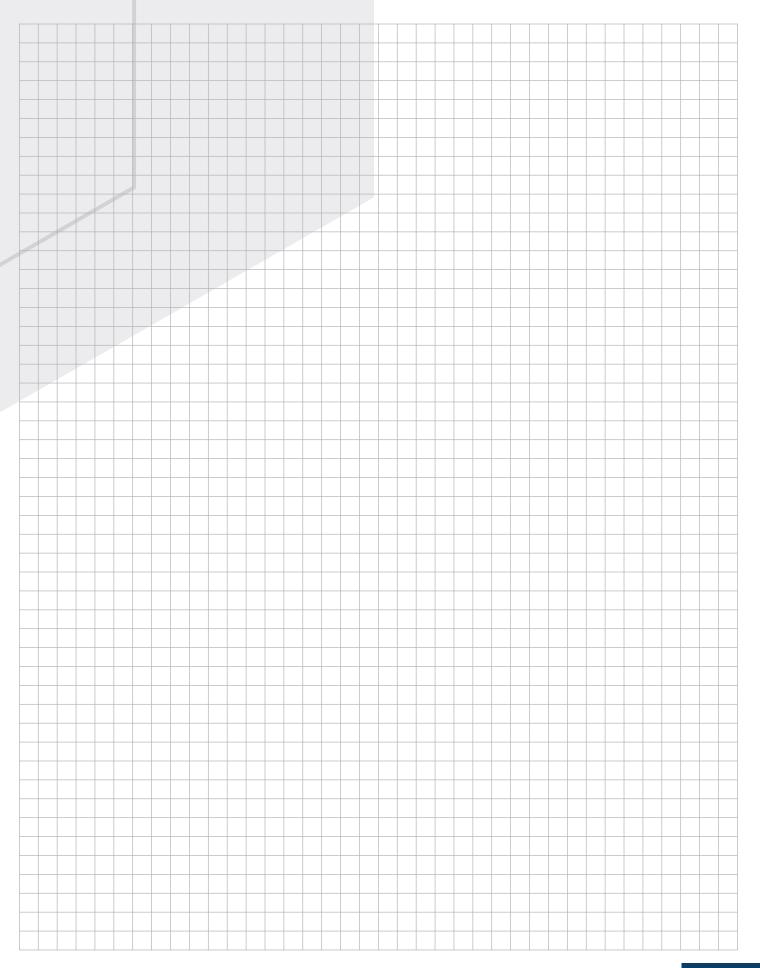
SUPPORT BARS ARE RETRACTABLE

For storage of the CADDY or when larger panels and workpieces have to be transported, the support bars including the supports can be folded in.

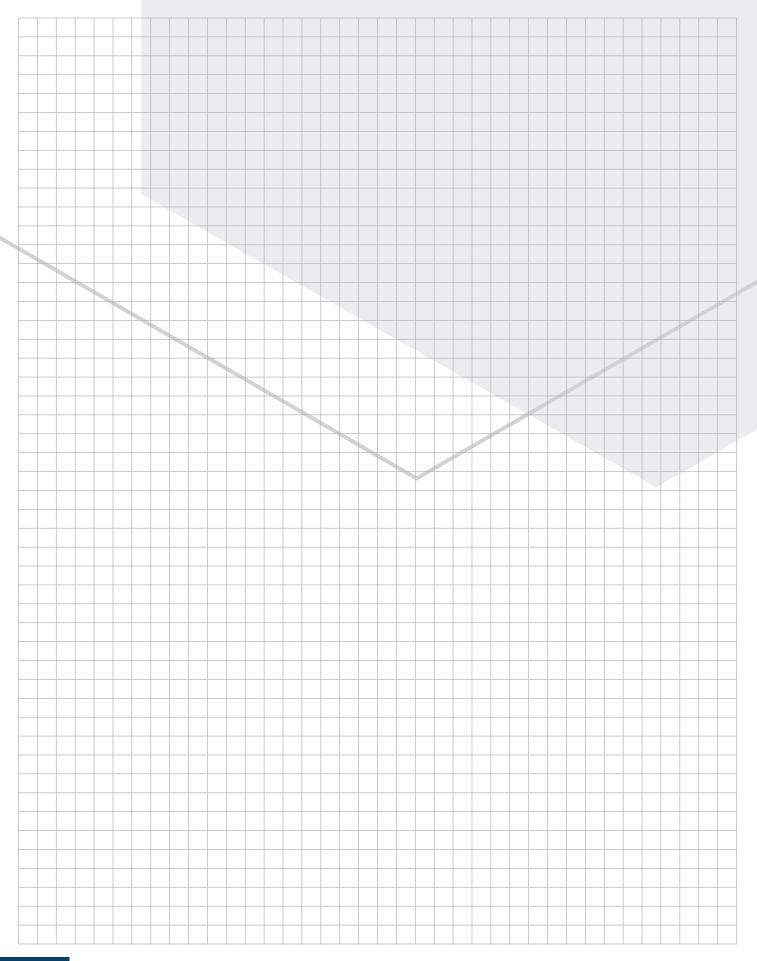


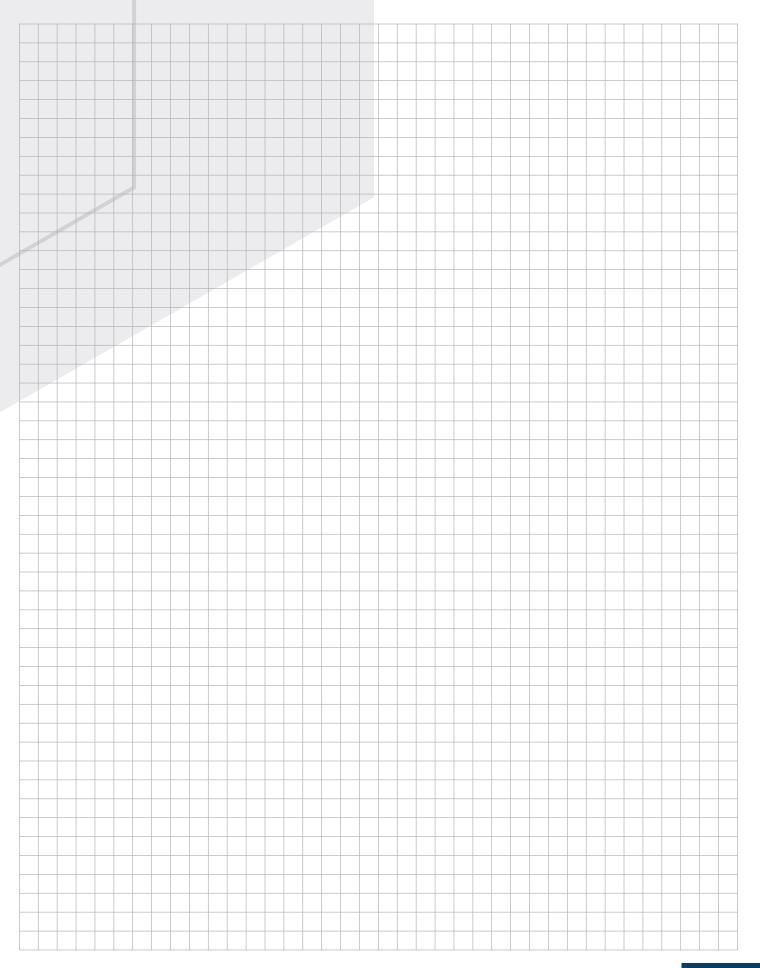
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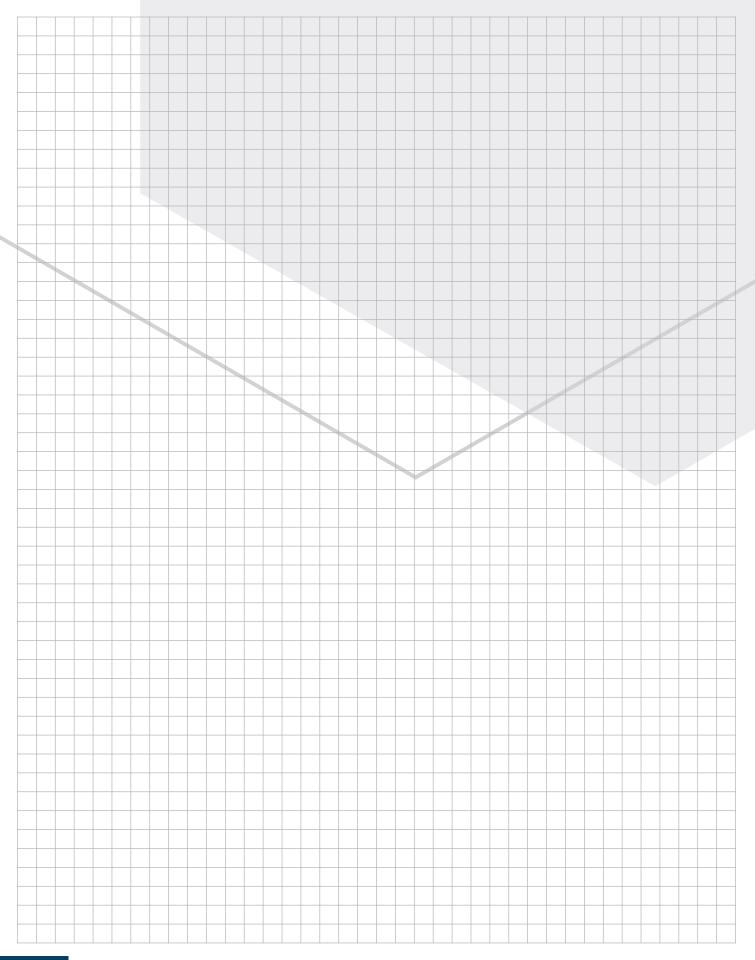


NOTES





NOTES



PACKAGING COSTS



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HS 300 Max. 3 pieces on one pallet

Euro pallet: 1,200 x 800 mm wrapped in stretch film

HS 300 midi

HS 300 large

HS 500

HS 600

Max. 3 pieces on one pallet Special pallet: 1,700 x 850 mm wrapped in stretch film

Max. 3 pieces on one pallet

Max. 3 pieces on one pallet

Special pallet: 1,700 x 850 mm wrapped in stretch film

Special pallet: 2,100 x 1,200 mm wrapped in stretch film

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Multicar Midi

Caddy

Teamer

Stativ

Special pallet depending on the

design wrapped in stretch film

Euro pallet: 1,200 x 800 mm

Stativ Handwerkerboy

Euro pallet: 1,200 x 800 mm

wrapped in stretch film

wrapped in stretch film

Special pallet: 2,100 x 1,200 mm wrapped in stretch film

Special pallet: 2,100 x 1,200 mm wrapped in stretch film

Multicar Maxi Special pallet: 2,100 x 1,200 mm wrapped in stretch film

Trapez

Special pallet: 2.100 x 1.200 mm wrapped in stretch film

KUNO

Special pallet: 1,700 x 850 mm wrapped in stretch film

Max. 3 pieces on one pallet

Special pallet: 2,100 x 1,200 mm wrapped in stretch film

HS 1200, HS 1200 large Max. 3 pieces on one pallet Special pallet: 2,100 x 1,200 mm wrapped in stretch film

HS 2000, HS 2000 large Max. 3 pieces on one pallet Special pallet: 2,100 x 1,200 mm wrapped in stretch film

SUPPORTER AM 500 SUPPORTER AM 1200

Max. 2 pieces on one pallet Special pallet: 1,700 x 850 mm wrapped in stretch film

Palettenlift

Special pallet: 1,700 x 850 mm wrapped in stretch film









For use opposite:

- 1. a person who, when concluding the contract, is exercising their com-
- mercial or independent professional activity (entrepreneur);
- Legal entity under public law or a special fund under public law.

1. General

- 1.1 All deliveries and services are based on these conditions as well as any separate contractual agreements. Deviating purchasing conditions of the customer do not become part of the contract, even if the order is accepted. In the absence of a special agreement, a contract is concluded with the supplier's written order confirmation.
- 1.2 The supplier reserves the right of ownership and copyrights to samples, cost estimates, drawings and similar information of a tangible and intangible nature, including in electronic form; they must not be made accessible to third parties. The supplier undertakes to make information and documents designated as confidential by the customer available to third parties only with the customer's written consent.

2. Price and payment

- 2.1 Unless otherwise agreed, the prices apply ex works including loading in the works, but excluding packaging and unloading. Value added tax at the respective statutory rate is added to the prices.
- 2.2 For orders with a purchase value of less than € 100.00, the supplier charges a minimum quantity surcharge of € 10.00.
- 2.3 The invoices are payable in €: within 8 days of the invoice date with a 2% discount or within 30 days strictly net.
- 2.4 The customer is only entitled to withhold payments or to offset them against counterclaims insofar as his counterclaims are undisputed or have been legally established.
- 2.5 In the event of default in payment, the supplier is entitled to charge default interest at a rate of 8% above the base rate. Further deliveries are then made in advance.

3. Agreements between the contracting parties

- 3.1 Compliance with them by us as the supplier presupposes that all commercial and technical questions between the contracting parties have been clarified and that the customer has fulfilled all obligations incumbent on him, such as providing the necessary official certificates or permits or making a down payment. If this is not the case, the delivery time will be extended accordingly. This does not apply if we as the supplier are responsible for the delay.
- 3.2 If there are open invoice amounts that are unjustifiably withheld by the customer, the supplier is not obliged to make any further delivery until these open invoice amounts have been paid by the customer or security has been provided.
- 3.3 Compliance with the delivery period is subject to correct and timely delivery to us. The supplier will notify us as soon as possible of any emerging delays.
- 3.4 The delivery period is met if the delivery item has left the supplier's works by the time it expires or if readiness for dispatch has been reported. As far as an acceptance has to take place except in the case of a justified refusal of acceptance the acceptance date is decisive, alternatively the notification of readiness for acceptance.
- 3.5 If the non-compliance with the delivery time is due to force majeure, labor disputes or other events that are beyond the control of the supplier, the delivery time is extended appropriately. The supplier will inform the customer of the beginning and the end of such circumstances as soon as possible.
- 3.6 If dispatch is delayed at the request of the customer, the supplier is entitled to otherwise dispose of the delivery item after a reasonable period and to deliver to the customer with a correspondingly appropriate, extended period. If the customer does not accept the delivery item on the day of notification of readiness for dispatch or acceptance, the supplier can calculate the costs incurred as a result of the delay.
- 3.7 The customer can withdraw from the contract without setting a deadline if the entire service is finally impossible for the supplier before the transfer of risk. In addition, the customer can withdraw from the contract if it is impossible to carry out part of the delivery of an order and if he has a legitimate interest in rejecting the partial delivery. If this is not the case, the customer must pay the contract price applicable to the partial delivery. The same applies if the supplier is unable to do so. Otherwise, Section IX.2 applies. If the impossibility or inability occurs during the delay in acceptance or if the customer is solely or predominantly responsible for these circumstances, he remains obliged to provide consideration.
- 3.8 If the supplier is in default and the customer suffers damage as a result, he is entitled to demand lump-sum compensation for the delay. It amounts to 0.5% for each full week of the delay, but in total a maximum

of 5% of the value of that part of the total delivery that cannot be used on time or in accordance with the contract as a result of the delay. If the customer sets the supplier a reasonable deadline for performance after the due date - taking into account the statutory exceptional cases - and the deadline is not met, the customer is entitled to withdraw from the contract within the framework of the statutory provisions. At the request of the supplier, he undertakes to declare within a reasonable period whether he is making use of his right of withdrawal. Further claims from delay in delivery are exclusively determined in accordance with Section IX. 2. of these terms and conditions.

4. Transfer of risk, acceptance

- 4.1 The risk passes to the purchaser when the delivery item has left the factory, even if partial deliveries are made or the supplier also provides other services, e.g. B. has taken over the shipping costs or delivery and installation. If an acceptance has to take place, this is decisive for the transfer of risk; it must be carried out immediately on the acceptance date, alternatively after the supplier has reported that the goods are ready for acceptance. The customer may not refuse acceptance in the event of a minor defect.
- 4.2 If the dispatch or acceptance is delayed or does not take place due to circumstances that are not attributable to the supplier, the risk shall pass to the purchaser on the day of notification of readiness for dispatch or acceptance. The supplier undertakes to take out the insurance requested by the purchaser at the purchaser's expense.
- 4.3 Partial deliveries are permitted, provided that this is reasonable for the customer.

5. Packaging

5.1 Insofar as the distributor is obliged to take back the transport packaging according to the packaging ordinance of August 21, 1998, the customer bears the costs for the return transport and the recycling of the packaging used.

6. Retention of title

- 6.1 The supplier retains ownership of the delivery item until all payments have been received including any additional ancillary services owed under the delivery contract.
- 6.2 The customer may neither sell, pledge nor assign the delivery item as security. In the event of seizure, confiscation or other dispositions by third parties, he must notify the supplier immediately.
- 6.3 In the event of breach of contract by the purchaser, in particular in the event of default in payment, the supplier is entitled to take back the delivery item after a reminder and the purchaser is obliged to surrender it
- 6.4 Due to the retention of title, the supplier can only demand the return of the delivery item if he has withdrawn from the contract.
- 6.5 The application to open insolvency proceedings entitles the supplier to withdraw from the contract.

7. Claims for defects

The supplier pays for material and legal defects in the delivery to the exclusion of further claims – subject to Section IX. – Guarantee as follows:

DEFECTS:

- 7.1 In the event of transport damage, the recipient of the goods is obliged to report this damage to the carrier and to include it in the consignment note.
- 7.2 All those parts are to be repaired or replaced free of charge at the option of the supplier, which turn out to be defective as a result of a circumstance prior to the transfer of risk. The supplier must be informed immediately in writing of the discovery of such defects. Replaced parts become the property of the Supplier.
- 7.3 In order to carry out all repairs and replacement deliveries that appear necessary to the supplier, the customer has to give the necessary time and opportunity after consulting the supplier; otherwise the supplier is released from liability for the resulting consequences. Only in urgent cases of endangering operational safety or to prevent disproportionately large damage, whereby the supplier must be informed immediately, does the customer have the right to remedy the defect to have it removed itself or by a third party and to demand reimbursement of the necessary expenses from the supplier.
- 7.4 Of the direct costs arising from the repair or replacement delivery, the supplier bears the costs of the replacement part, including shipping, if the complaint proves to be justified. He also bears the costs of dismant-ling and installation as well as the costs of any necessary provision of the necessary fitters and assistants, including travel costs, provided that

this does not result in any disproportionate burdens on the supplier.

- 7.5 The purchaser has the right to withdraw from the contract within the framework of the statutory provisions if the supplier taking into account the statutory exceptional cases allows a reasonable deadline set for the repair or replacement delivery due to a material defect to elapse without result. If there is only an insignificant defect, the customer only has the right to reduce the contract price. The right to reduce the contract price is otherwise excluded. Further claims are based exclusively on Section IX.2. of these conditions.
- 7.6 In particular, no liability is assumed in the following cases: Unsuitable or improper use, incorrect assembly or commissioning by the customer or third parties, natural wear and tear, incorrect or negligent treatment, improper maintenance, unsuitable operating resources, defective construction work, unsuitable subsoil, chemical, electrochemical or electrical influences, unless the supplier is responsible for them.
- 7.7 If the purchaser or a third party makes improper improvements, the supplier is not liable for the resulting consequences. The same applies to changes to the delivery item made without the prior consent of the supplier.

LEGAL DEFECTS:

- 7.8 If the use of the delivery item leads to the infringement of industrial property rights or copyrights in Germany, the supplier shall, at his own expense, generally provide the purchaser with the right to further use or modify the delivery item for the purchaser in a reasonable manner in such a way that the infringement of property rights no longer exists. If this is not possible under economically reasonable conditions or within a reasonable period, the customer is entitled to withdraw from the contract. Under the conditions mentioned, the supplier is also entitled to withdraw from the customer form undisputed or legally established claims of the property rights holder concerned.
- 7.9 The in Section VIII.8. The obligations of the supplier mentioned are subject to Section IX. 2. Concluding in the event of property rights or copyright infringement. They only exist when
 - the customer informs the supplier immediately of any alleged violations of property rights or copyrights,
 - the customer supports the supplier to a reasonable extent in defending against the asserted claims or supports the supplier in carrying out the modification measures in accordance with Section VIII.8. enables.
 - all defensive measures, including out-of-court settlements, are available to the supplier,
 - the legal deficiency is not based on an instruction from the customer and
 - the infringement was not caused by the fact that the customer changed the delivery item without authorization or used it in a manner that was not in accordance with the contract.

8. Liability, Disclaimer

- 8.1 If the delivery item is not used by the customer in accordance with the contract due to the fault of the supplier as a result of neglect or incorrect execution, suggestions and advice that took place before or after the conclusion of the contract, or due to the culpable breach of other contractual secondary obligations - in particular instructions for the operation and maintenance of the delivery item The provisions of Sections VIII. and IX.2 apply to the exclusion of further claims by the customer. corresponding.
- 8.2 The supplier is only liable for damage that has not occurred to the delivery item itself for whatever legal reasons
 - a. in case of intent,
 - b. in the event of gross negligence on the part of the owner / the executive bodies or executive employees,
 - c. in the event of culpable harm to life, body or health,
 - d. in the case of defects that he fraudulently concealed
 - e. or as part of a guarantee,
 - f. in the event of defects in the delivery item, insofar as there is liability under the Product Liability Act for personal injury or property damage to privately used items. In the event of culpable breach of essential contractual obligations, the supplier is liable, even in the case of gross negligence on the part of non-executive employees and in the case of slight negligence, in the latter case limited to the reasonably foreseeable damage typical of the contract. Further claims are excluded.

9. Statute of Limitations

All claims of the customer - for whatever legal reasons - become statutebarred after 12 months. For claims for damages according to Section IX2. a - f, the statutory deadlines apply. They also apply to defects in a building or to delivery items that have been used for a building in accordance with their normal use and have caused its defectiveness.

10. Use of software

If software is included in the scope of delivery, the customer is granted a non-exclusive right to use the software supplied including its documentation. It is made available for use on the delivery item intended for it. Use of the software on more than one system is prohibited. The customer may only reproduce, revise, translate or convert the software from the object code to the source code to the extent permitted by law (§§ 69 a ff. UrhG). The customer undertakes not to remove manufacturer information, in particular copyright notices, or to change it without the prior express consent of the supplier. All other rights to the software and the documentation including copies remain with the supplier or the software supplier. The granting of sub-licenses is not permitted.

11. Data protection

- 11.1 In accordance with the provisions of the GDPR and the BDSG, the data arising from our contractual relationship are stored and / or transmitted. You have the right to information, data portability, objection, correction and deletion as far as no legal provisions prevent this.
- 11.2 You can contact our data protection officer at datenschutz@datenschutz-zoellner.de. You also have the right to lodge a complaint with the supervisory authority. In addition, our data protection notices apply, which you can access at www.beck-maschinenbau.com/datenschutz.

12. Applicable law, place of jurisdiction

- 12.1 For all legal relationships between the supplier and the customer, the law of the Federal Republic of Germany applicable to the legal relationships between domestic parties shall apply exclusively.
- 12.2 The place of jurisdiction is the court responsible for the registered office of the supplier. However, the supplier is entitled to take legal action at the headquarters of the customer.

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